

④ 4/89 QTY.FOR BG/S WITH CORTEN STEEL BOGIE ADDED IN COL-1. SD -Sd 19.4.89	SURFACE ROUGHNESS VALUE TO IS:3073	GRADE NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	▽ ROUGH MACHINED	⑦ ROUGH CLEANED	ALTERATIONS	
			Re μ m	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	▽▽ FINISH MACHINED		⑧ CHAMFERED
			SYMBOL	▽▽▽▽	▽▽▽	▽▽	▽	~	▽▽ FINE FINISH MACHINED	⑨ BURRS REMOVED								

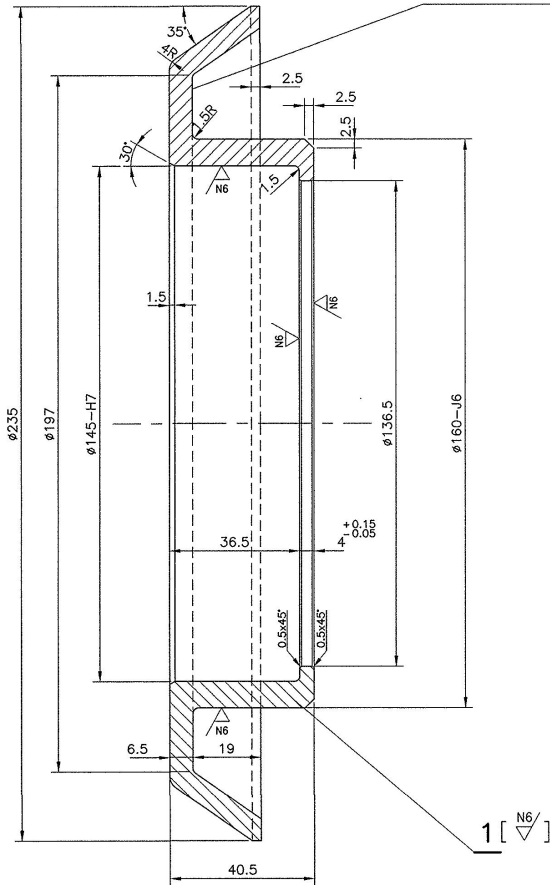
T ICF 05 99

MANUFACTURER'S INTIAL WITH MONTH & YEAR OF MANUFACTURE
SHALL BE STAMPED IN 6mm HIGH LETTERS.

SSE/D -Sd- SME/BD.

⑥ 4/99
METHOD OF STAMPING ADDED
IN STAMPING NOTE.
SSE/D -Sd- SME/BD.

⑩ 03/2012
FOR ITEM-1, MAT. SPEC. &
REMARKS DELETED AND
REF. DRG. ICF/J&T/SK/
FORGE-0-2-205 ADDED.
ASSY. DRG. NO. T-0-2-620
DELETED, WTAC3-0-2-304
ADDED AND TITLE REVISED.
/SSE/D AME/D



* ALL TYPES OF BG MAIN LINE AC & NON AC COACHES, EMU-A,C & D

8 COLLAR		1	ICF/J&T/SK/FORGE 0-2-205	2.679 kg	
No. OFF	DESCRIPTION & DIMENSIONS	ITEM	REF.DRG	MATL.&SPEC.	WEIGHT/UNIT
IV III II I	GROUP:ROLLER BEARING ARRGT.			SUPERSEDED BY	
COLLAR FINISH MACHINED				SUPERSEDES	
				SCALE	
				SSE/D	
				CHD	
				ALT	
CAD FILE: C:\MD-CAD\000\0-2\628-SF03.DWG				ALT. f	
DATA CODE NO: 000				INDIAN RAILWAY STANDARDS	
DATE OF LATEST ALTN 03.09.1998				SHEET 1 OF 1	
DATE OF FIRST ISSUE				T-0-2-628	

WTAC3-0-2-304

T-0-2-620

ASSEMBLY DRAWINGS

20.3.12

03.09.1998

AME/D

FORM IR A2 600 x 420