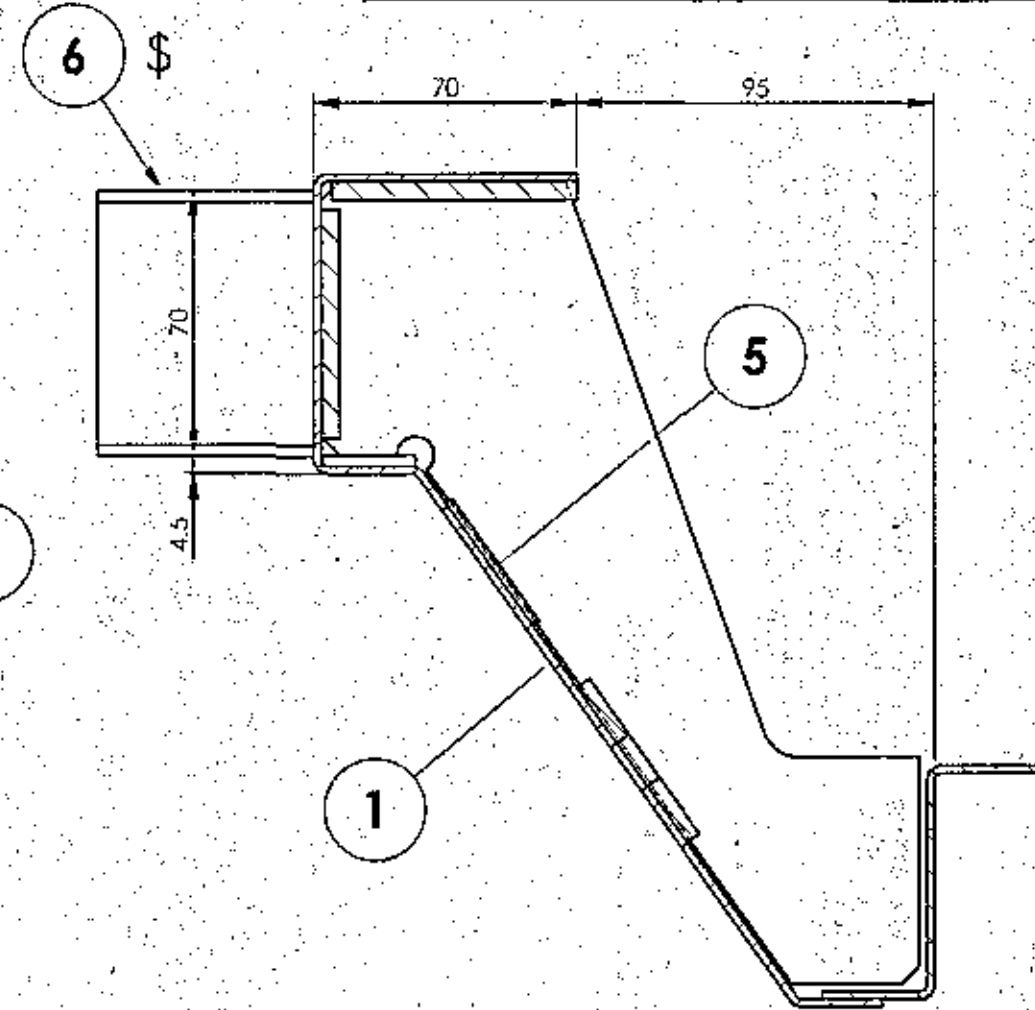
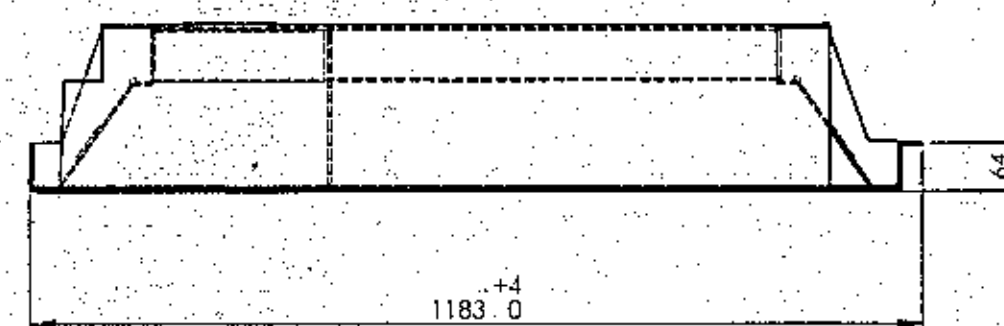
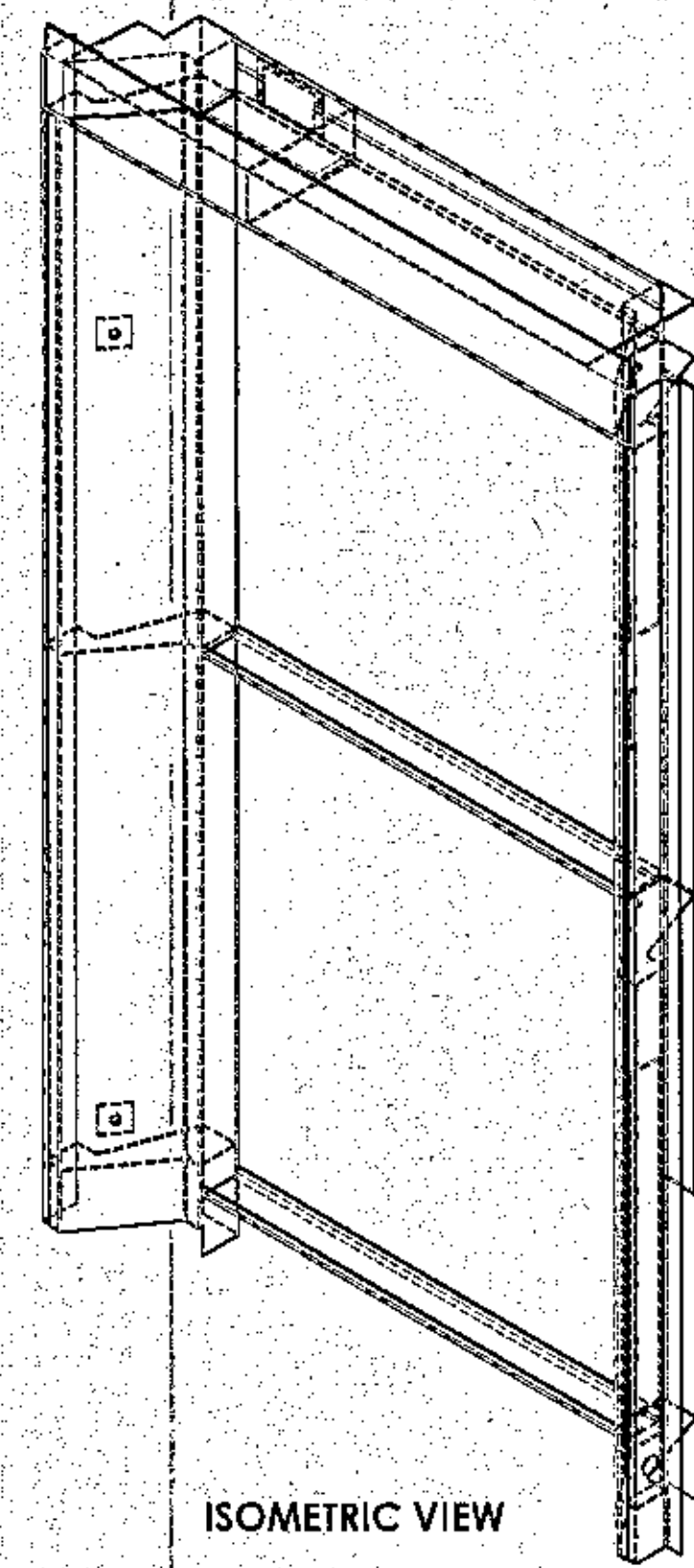


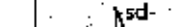
ALL DIMENSIONS ARE IN INCH UNLESS OTHERWISE SPECIFIED. FOR UNTOLERANCED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO. CFE/STD-9-0-001.



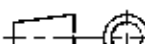
SECTION A-A  
SCALE 1 : 2

1. STAINLESS STEEL ELECTRODE OF SAME COMPOSITION AS PER TABLE-3 OF RDSO/SPEC. CK-201 SHALL BE USED FOR WELDING.
2. ALL WELDING SHALL BE OF TIG UNLESS OTHERWISE SPECIFIED.
3. ALL WELD PERFORMANCE CLASS SHALL BE CP C2 UNLESS OTHERWISE SPECIFIED.
4. FOR WELD TESTING PREFERENCES REFER DRG. No. ICF/STD-9-0-998.
5. FOR WELD PROCEDURE SPECIFICATION REFER DRG. No. ICF/STD-9-0-999.
6. ALL WELDED JOINTS SPATTERS SHALL BE GROUND.
7. ALL WELDED JOINTS SHALL BE PICKLED AND PASSIVATED BEFORE SURFACE TREATMENT.
8. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
9. FINISHED ASSEMBLY SHALL BE APPLIED WITH (AIRLESS SPRAY) ECO FRIENDLY WATER BASED MODIFIED EPOXY ZINC PHOSPHATE EICH PRIMER TO ICF/MD/SPEC-231 LATEST REVISION.
10. ITEM-5 (NAME PLATE) SHALL BE WELDED OR RIVETTED AT SUITABLE LOCATION AS SHOWN IN THE DRAWING IF PROCURED FROM TRADE.
11. ITEM-6 (DUMMY ITEM) SHALL BE TACK WELDED, AND TO BE REMOVED IN SHELL ASSEMBLY STAGE.
12. PROFILE OF DOOR CUT OUT ASSY. TO BE CHECKED USING TEMPLATE TO DRAWING NO: J&T/T-1504/01 LATEST REVISION.




		REVISIONS	
ALT.	ZONE	DESCRIPTION	APPROVED & DATE
c		DRG VIEWS UPDATED.	-sd-
d		VIEWS UPDATED AS PER THE REVISED ALTERATION OF ITEM 1.	-sd-
e		NOTES REVISED.	-sd-
f		VIEWS UPDATED AS PER CHANGES IN ITEM-1 & 2.	-sd-
g		ITEM-4 DELETED. ITEM-6 ADDED. NOTE-11 AND VIEWS UPDATED.	 -sd-

2	CHANNEL		6	AA114041		1.983	
1	NAME PLATE FOR SUPPLIER IDENTIFICATION		5	AAA51072		0.063	
1	ANGLE		4	AAA14806		1.090	
1	UPPER FRAME COMPLETE		3	SSA14031		22.510	
1	DOOR POST LEFT COMPLETE		2	SSA14030		15.689	
1	DOOR POST RIGHT		1	SSA14029		22.394	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DRGs.	MATL	WT/UNIT IN KGS	REMARKS

GROUP: J-4		SURFACE AREA IN Sq.m.: 5.975		WT/ASSY IN Kgs:	
DOOR CUT OUT ASSEMBLY				SCALE	1:10
				SSE/D	CH-D
				ALT	A.T.D.
				g	DRN
				T.Ukkirapandian	K.Sethuraman
INDIAN RAILWAY STANDARDS				SHEET	
INTEGRAL COACH FACTORY, CHENNAI - 600038				SSA14032	
				A2	

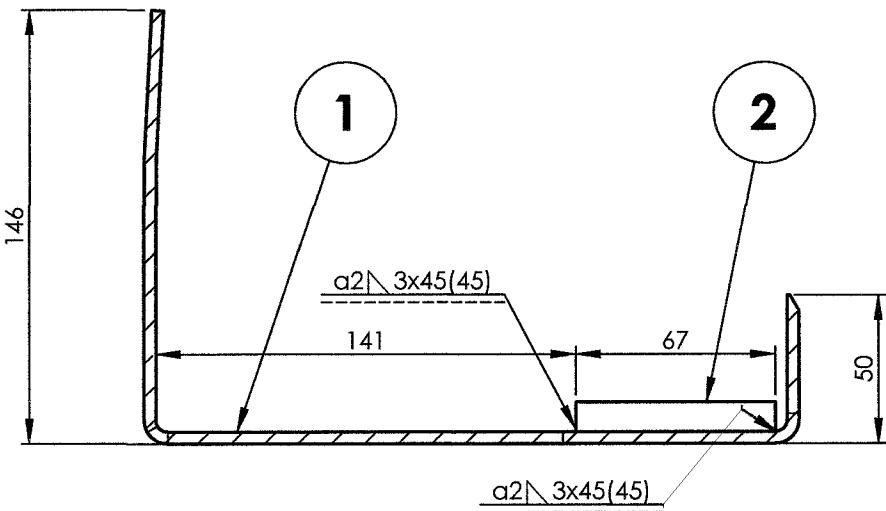
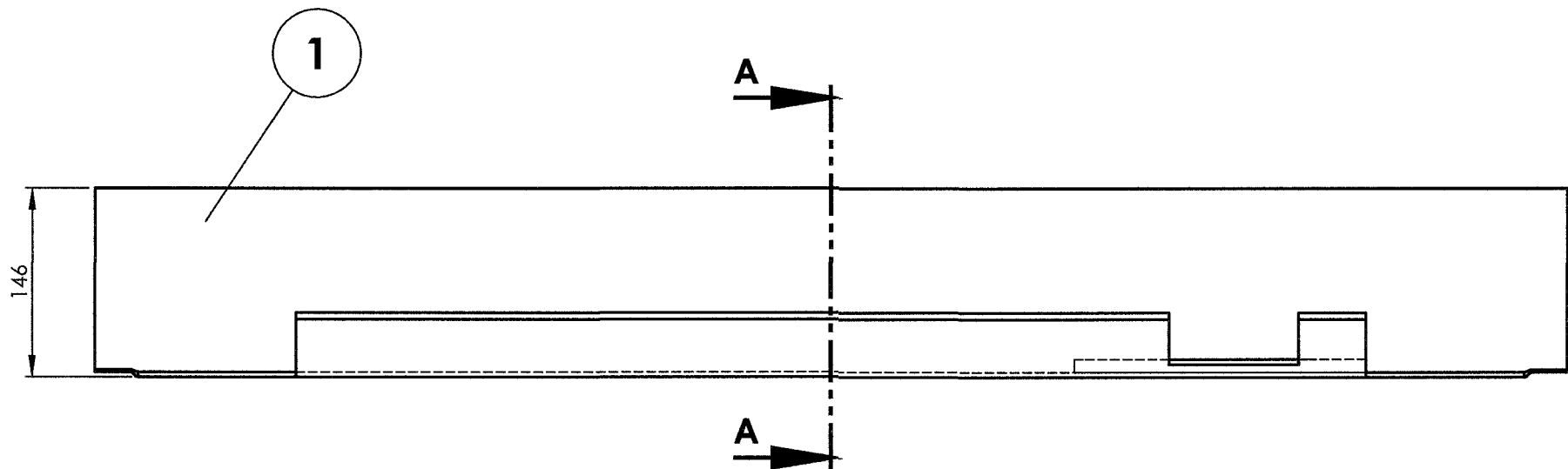
REF.DRG.NO.LP10113-1'

03-03-2026	13-12-2012	
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME

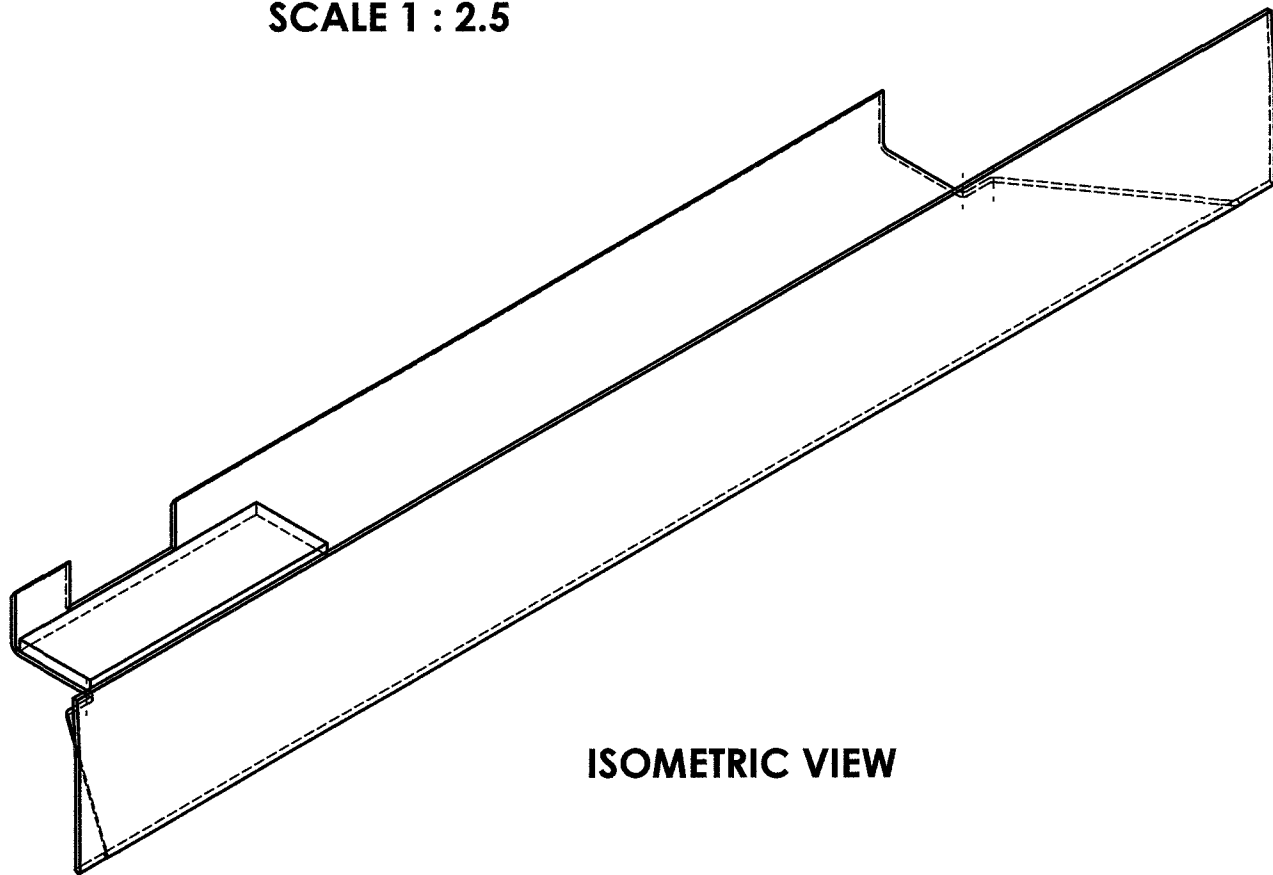
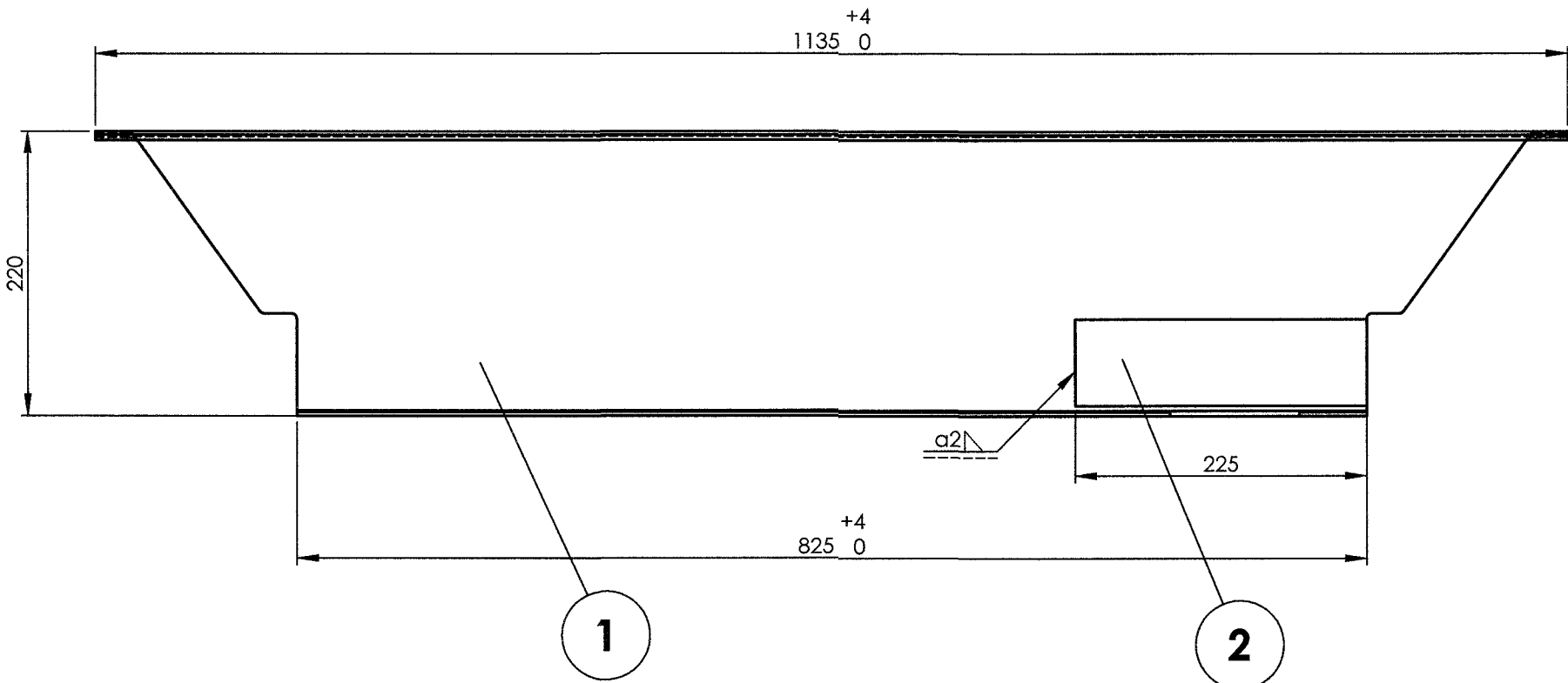
SSA14033

▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	①b BURRS REMOVED
▽▽▽ FINE FINISH MACHINED	①8 CHAMFERED

REVISIONS			
ALT.	ZONE	DESCRIPTION	APPROVED & DATE
a		VIEWS UPDATED.	-sd-
b		ITEM-1 ALTERED. VIEWS UPDATED.	



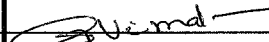

SECTION A-A  
SCALE 1 : 2.5



ISOMETRIC VIEW

**NOTE:**

1. ALL WELD SPATTERS SHALL BE GROUND.
2. ALL WELDED JOINTS SHALL BE PICKLED AND PASSIVATED BEFORE SURFACE TREATMENT.
3. ALL WELDINGS SHALL BE TIG WELDING UNLESS OTHERWISE SPECIFIED.

1	BACK PIECE		2	AAA14396		1.206	
1	UPPER FRAME PART		1	AAD14184		12.54	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DRGS.	MATL	WT/UNIT IN KGS	REMARKS
GROUP: 1-4			SURFACE AREA IN Sq.m.: 0.833			WT/ASSY IN Kgs:	
UPPER FRAME PART COMPLETE					SCALE 1:5	SSE/D	
						CHD	
					ALT b	ALTD	T.UKKIRAPANDIAN
						DRN	Aswin R
INDIAN RAILWAY STANDARDS  INTEGRAL COACH FACTORY, CHENNAI - 600038							
					SHEET 1 OF 1	SSA14033	
							A2

02-02-2018	15-03-2018	
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME

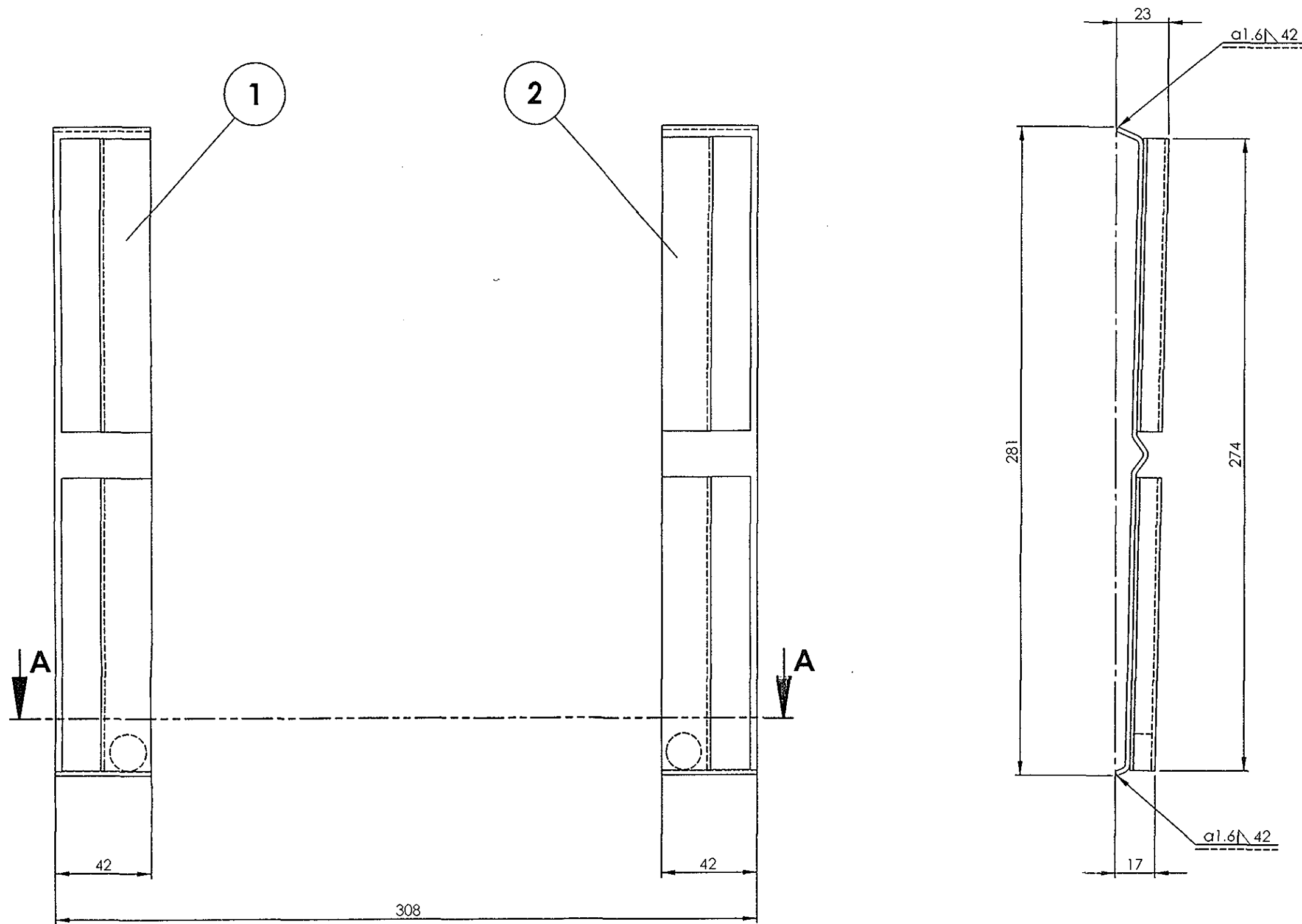
REF.DRG.NO.LP10120-'b'

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. FOR UNTOLERANCED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO. ICF/STD-9-0-001. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS813:1986. WEIGHT GIVEN IN DRAWING IS FOR INDICATIVE PURPOSE ONLY.

SSA26002

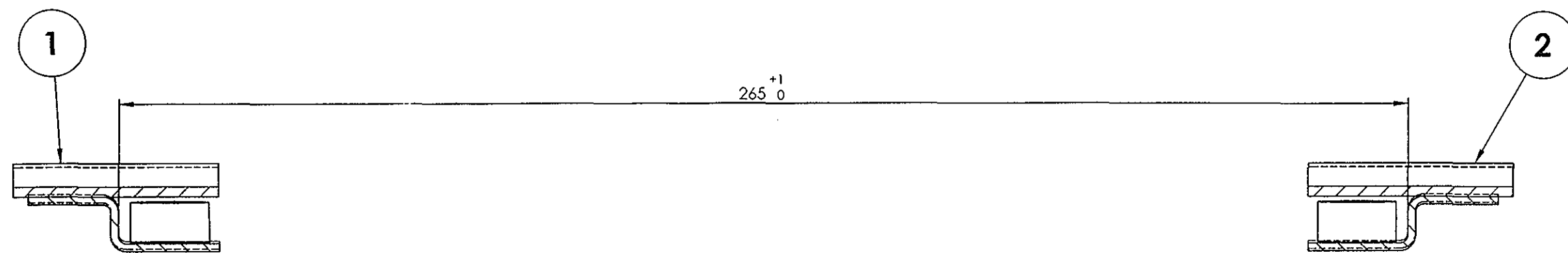
▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	①b BURRS REMOVED
▽▽▽ FINE FINISH MACHINED	①8 CHAMFERED

REVISIONS			
ALT.	ZONE	DESCRIPTION	APPROVED & DATE

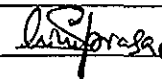


NOTE:

1. STAINLESS STEEL ELECTRODE OF SAME COMPOSITION AS PER TABLE-3 OF RDSO/SPEC C-K201 SHALL BE USED FOR WELDING.
2. ALL WELD SPATTERS SHALL BE GROUND.
3. ALL WELDED JOINTS SHALL BE PICKLED AND PASSIVATED BEFORE SURFACE TREATMENT.
4. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
5. ALL WELDINGS SHALL BE TIG WELDING UNLESS OTHERWISE SPECIFIED.
6. FINISHED ASSEMBLY SHALL BE APPLIED WITH (AIRLESS SPRAY) ECO FRIENDLY WATER BASED MODIFIED EPOXY ZINC PHOSPHATE ETCH PRIMER TO ICF/MD/SPEC-231.



SECTION A-A  
SCALE 1 : 1

1	BRACKET ARRG. R.H.		2	SSA26004		0.359	
1	BRACKET ARRG. L.H.		1	SSA26003		0.359	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DRGS.	MATL	WT/UNIT IN KGS	REMARKS
GROUP: 2-6			SURFACE AREA IN Sq.m.: 0.103		WT/ASSY IN Kgs:0.719		
BRACKET ARRG. FOR MOUNTING NUMBER PLATE					SCALE 1:2	SSE/D	
						CHD	
					ALT	ALTD	
					DRN		L.PANDURANGA RAO
					INDIAN RAILWAY STANDARDS  INTEGRAL COACH FACTORY, CHENNAI - 600038		
SSA26002		A2					
SHEET 1 OF 1							

10-04-2013	10-04-2013	10-04-2013
DATE OF LATEST AL.	DATE OF FIRST ISSUE	AME/SME

REF.DRG.NO.IW26115

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. FOR UNTOLERANCED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO ICF/STD-9-0-001. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS:813-1986.

SSA26003

▽ ROUGH MACHINED

① ROUGH CLEANED

▽▽ FINISH MACHINED

② BURRS REMOVED

▽▽▽ FINISH VACUUM

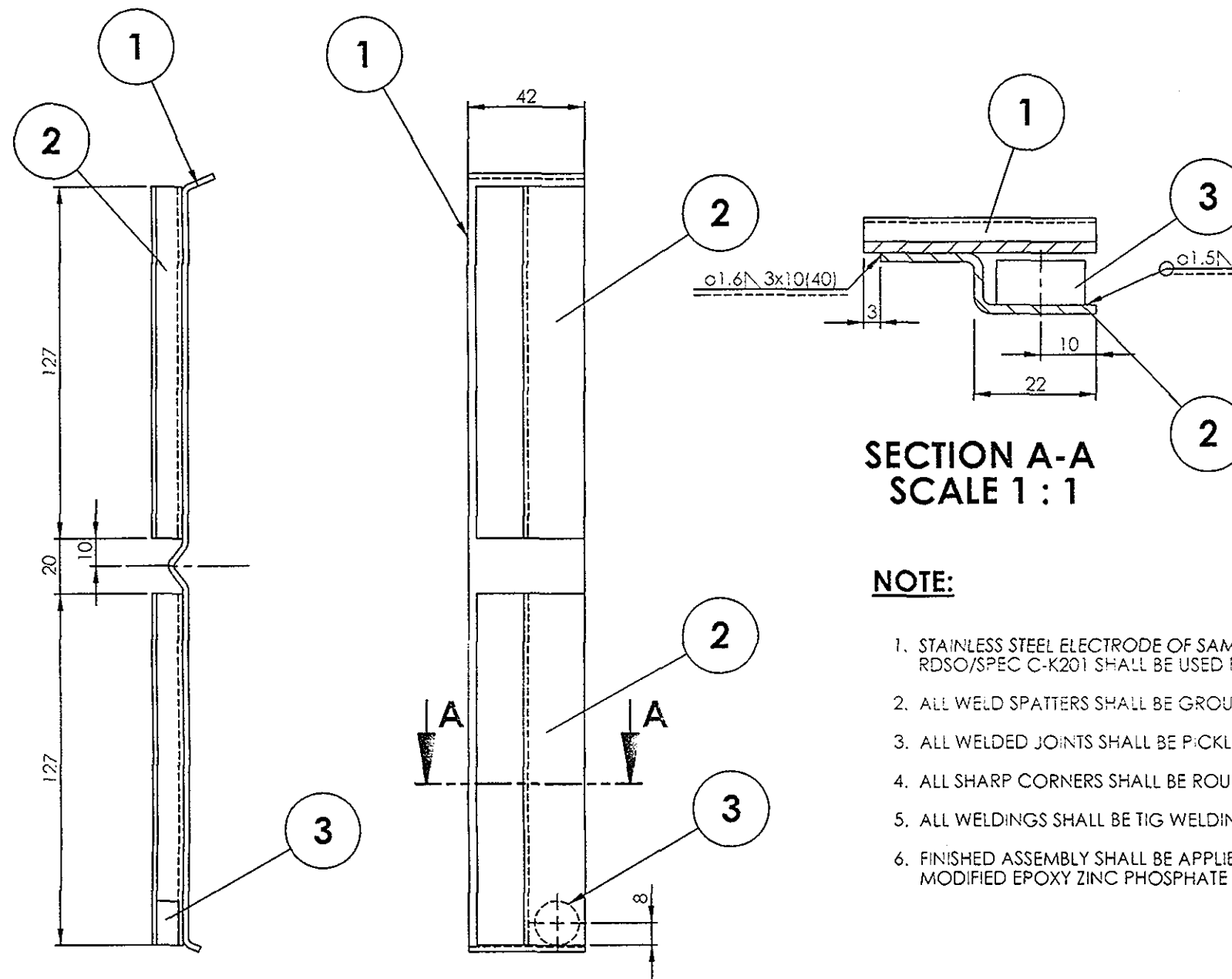
③ CHAMFERED

REVISIONS

ALT.

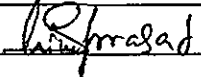
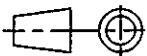
ZONE

DESCRIPTION

APPROVED &  
DATESECTION A-A  
SCALE 1 : 1

## NOTE:

1. STAINLESS STEEL ELECTRODE OF SAME COMPOSITION AS PER TABLE-3 OF RDSO/SPEC C-K201 SHALL BE USED FOR WELDING.
2. ALL WELD SPATTERS SHALL BE GROUND.
3. ALL WELDED JOINTS SHALL BE PICKLED AND PASSIVATED BEFORE SURFACE TREATMENT.
4. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
5. ALL WELDINGS SHALL BE TIG WELDING UNLESS OTHERWISE SPECIFIED.
6. FINISHED ASSEMBLY SHALL BE APPLIED WITH (AIRLESS SPRAY) ECO FRIENDLY WATER BASED MODIFIED EPOXY ZINC PHOSPHATE ETCH PRIMER TO ICF/MD/SPEC-231.

1	STOPPER		3	AAA26076		0.013	
2	GUIDE FOR NUMBER PLATE		2	AAA26075		0.075	
1	PLATE		1	AAA26074		0.196	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DRGS.	MATL	WT/UNIT IN KGS	REMARKS
GROUP: 2-6		SURFACE AREA IN Sq.m.:0.051			WT/ASSY IN Kgs:0.359		
BRACKET ARRG. L.H. FOR NUMBER PLATE					SCALE 1:2	SSE/D	
						CHD	
					ALT.	ALTD	
						DRN	L.PANDURANGA RAO
INDIAN RAILWAY STANDARDS INTEGRAL COACH FACTORY, CHENNAI - 600038					- 		
					SHEET 1 OF 1		SSA26003

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. FOR UNTOUCHED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO ICF/STD 9 0 001.  
ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS: 813 1986.

REF.DRG.NO.LW26116

	10-04-2013	
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME

SSA26004

▽ ROUGH MACHINED

▽▽ FINISH MACHINED

▽▽▽ FINISH MACHINED

① ROUGH CLEANED

② BURRS REMOVED

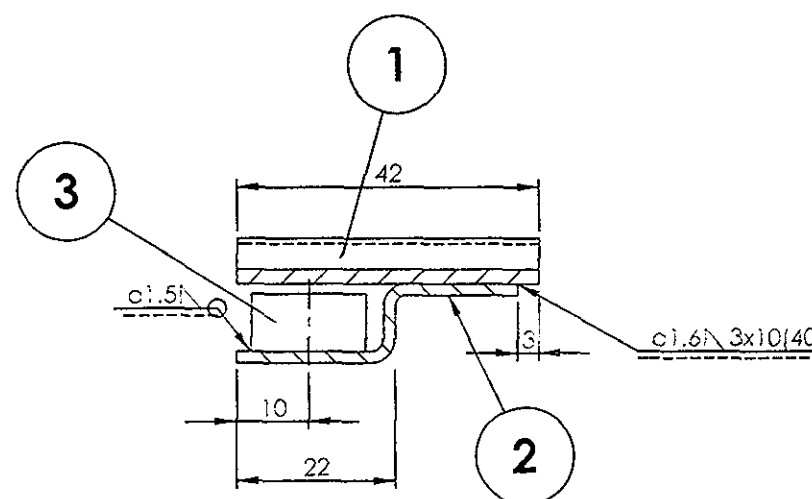
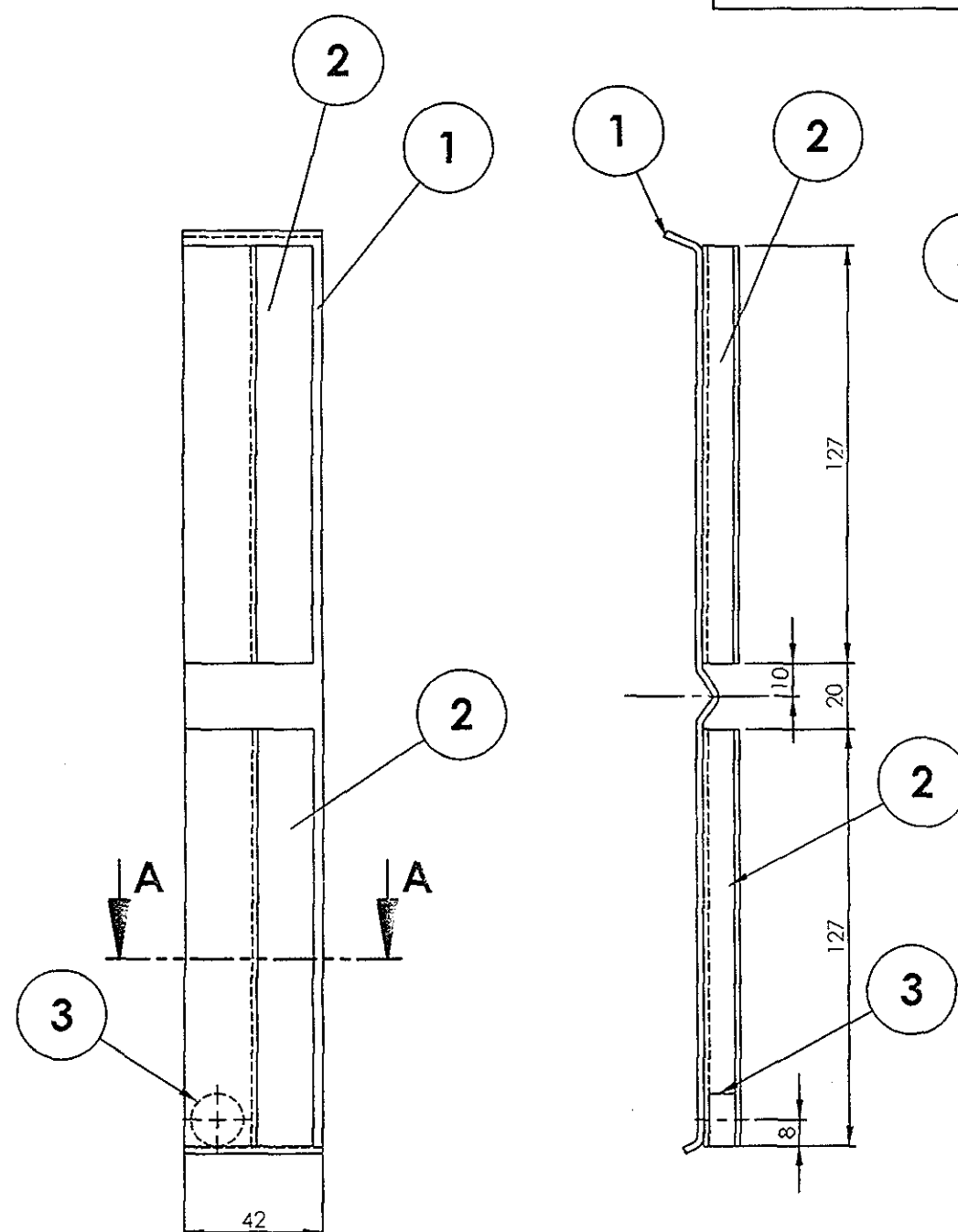
③ CHAMFERED

REVISIONS

ALT.

ZONE

DESCRIPTION

APPROVED &  
DATESECTION A-A  
SCALE 1 : 1

## NOTE:

1. STAINLESS STEEL ELECTRODE OF SAME COMPOSITION AS PER TABLE-3 OF RDSO/SPEC C-K201 SHALL BE USED FOR WELDING.
2. ALL WELD SPATTERS SHALL BE GROUND.
3. ALL WELDED JOINTS SHALL BE PICKLED AND PASSIVATED BEFORE SURFACE TREATMENT.
4. ALL SHARP CORNERS SHALL BE ROUNDED OFF.
5. ALL WELDINGS SHALL BE TIG WELDING UNLESS OTHERWISE SPECIFIED.
6. FINISHED ASSEMBLY SHALL BE APPLIED WITH (AIRLESS SPRAY) ECO FRIENDLY WATER BASED MODIFIED EPOXY ZINC PHOSPHATE ETCH PRIMER TO ICF/MD/SPEC-231.

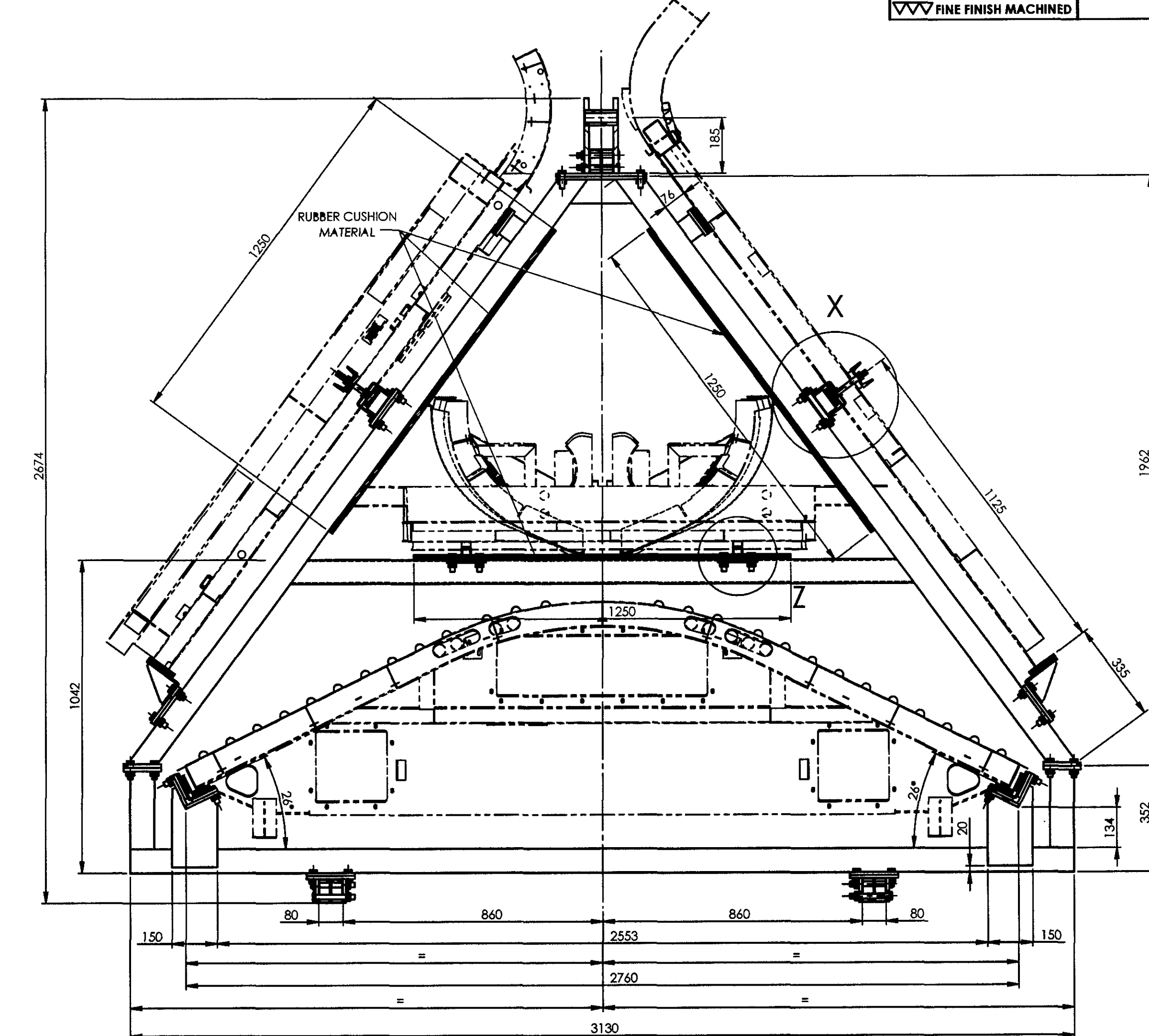
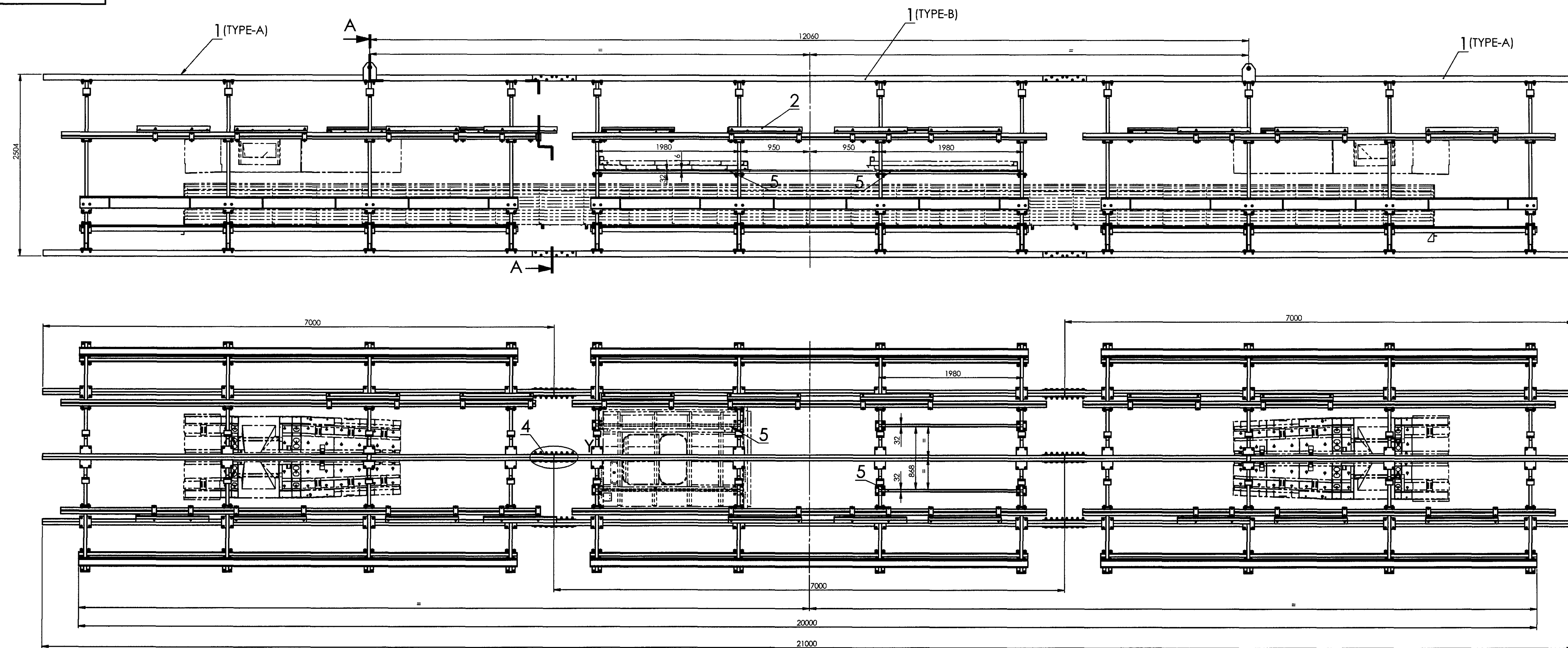
1	STOPPER		3	AAA26076		0.013	
2	GUIDE FOR NUMBER PLATE		2	AAA26075		0.075	
1	PLATE		1	AAA26074		0.196	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DRGS.	MATL	WT/UNIT IN KGS	REMARKS
GROUP: 2-6		SURFACE AREA IN Sq.m.:0.051		WT/ASSY IN Kgs:0.359			
BRACKET ARRGT. R.H. FOR NUMBER PLATE					SCALE	SSE/O	L. Panduranga Rao
					1:2	CHD	
					ALT.	ALTD	L.PANDURANGA RAO
						DRN	
INDIAN RAILWAY STANDARDS INTEGRAL COACH FACTORY, CHENNAI - 600038					SHEET 1 OF 1		
					SSA26004		A3

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED. FOR UNTOLERANCED DIMENSIONS AND ROUGHNESS VALUES, REFER DRAWING NO ICF/STD 9 0 001.  
ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. WELDING SYMBOLS ARE AS PER IS: 813 1986.

REF.DRG.NO.LW26120

	10-04-2013	Q. ve
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME

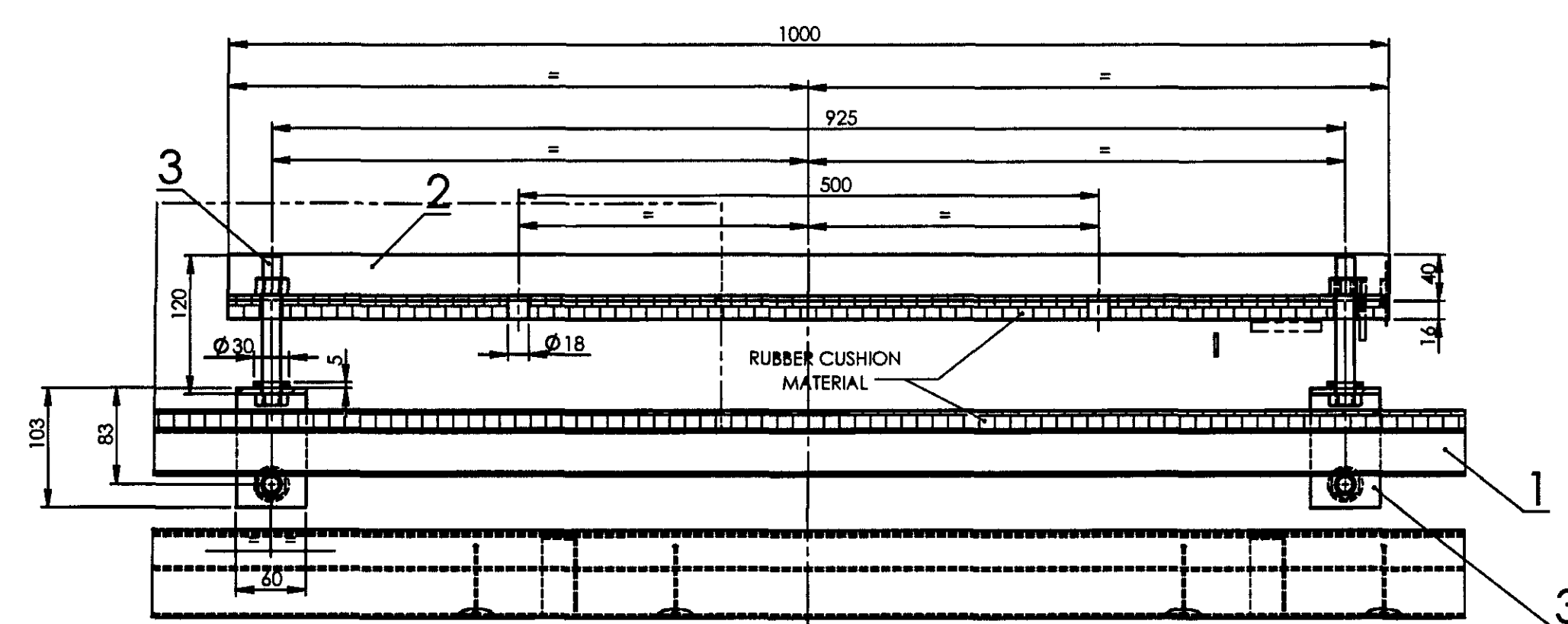




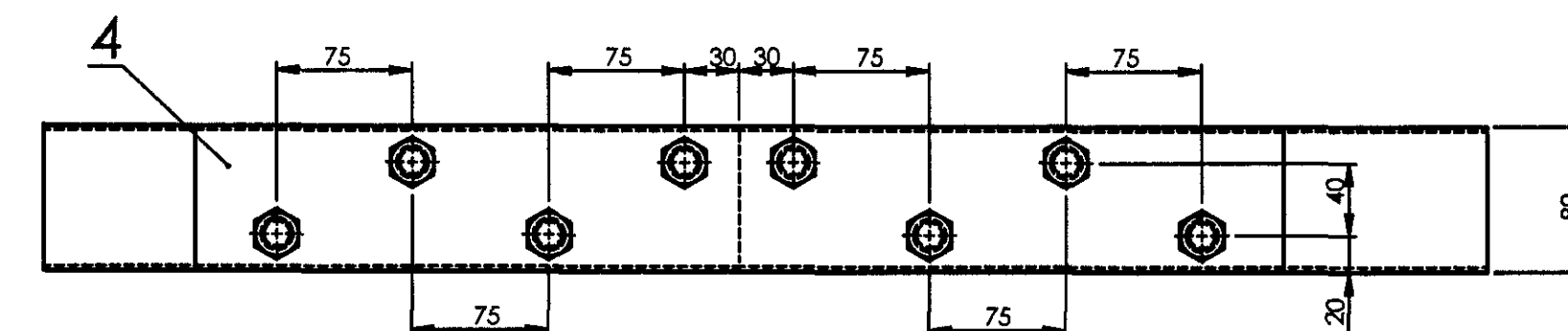
### SECTION A-A

**NOTE:**

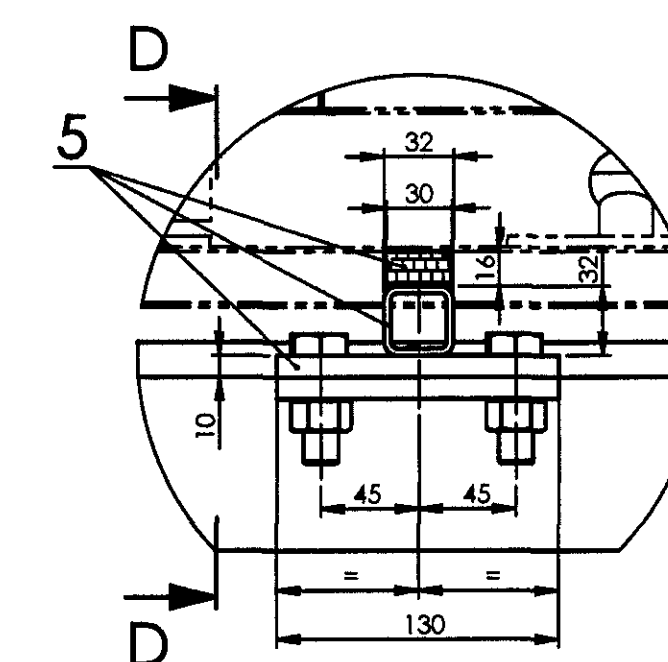
1. ALL THE THREE A-FRAME COMPLETE MODULES SHOULD BE BOLTED AS SHOWN AND COMPLETE ASSEMBLY SHALL BE OF ADEQUATE STRENGTH FOR TRANSPORTING AND LIFTING, MUST BE SUITABLE FOR HANDLING WITH CRANE.
2. PACKING SHALL BE SUCH THAT ROOF, SIDE WALL, LAY, SIDE WALL AND FINAL ROOF ELEMENT SHALL NOT GET DAMAGED WHILE TRANSPORTING AND LIFTING.
3. WOODEN PACKING MUST BE PROVIDED SUITABLY TO ARREST THE MOVEMENT OF SIDE WALL, ROOF AND OTHER ELEMENTS.
4. ROOF ASSEMBLY SHOULD BE CLAMPED BY USING TIGHTENING BANDS (MIN. 6 NOS.) AND RUBBER PACKING AT THE CONTACT SURFACES.
5. FINAL ROOF ELEMENT COMPLETE ASSEMBLY AND LAY, SIDE WALL ASSEMBLY SHOULD BE CLAMPED BY USING TIGHTENING BANDS AND RUBBER PACKING SUITABLY BONDED WITH THE FRAME AT THE CONTACT SURFACES AS SHOWN IN SECTION AA, TO AVOID CONTACT BETWEEN A-FRAME COMPLETE MODULES AND COMPONENTS.
6. SIDE WALL OF LHS & DPRS SHOULD BE CLAMPED WITH RUBBERISED CUSHION MATERIAL TO ITS FULL LENGTH AS SHOWN IN DETAIL X & EXTRA CLAMPING ARRGT. WITH RUBBERISED CUSHION MATERIAL CAN BE USED FOR SAFETY.
7. FOR SIDE WALL WITHOUT WINDOW OPENINGS, SUBSTITUE NYLON OR METAL WITH RUBBERISED CUSHION MATERIAL USED FOR CLAMPING AND SHOULD HAVE ADEQUATE STRENGTH.
8. ALL THREADED HOLES IN ROOF AND SIDE WALL SHOULD BE PLUGGED WITH PLASTIC DUMMY SCREWS TO AVOID DAMAGE OF THREADED HOLES.
9. RUBBER BEADING TO BE PROVIDED FOR ENTIRE LENGTH OF RAIN WATER GUTTER IN SIDE WALL SHEET.
10. A-FRAME COMPLETE MODULE ASSEMBLY SHOULD BE PAINTED PERIODICALLY ONCE IN A YEAR.
11. DATE OF PAINTING & DUE DATE FOR PAINTING SHOULD BE INDICATED IN THE FRAME.
12. ALL ELEMENTS SHOULD BE INSURED BEFORE BEING REPAID, IF THERE ARE ANY DAMAGES, BEFORE EVERY TRANSPORTATION.
13. SUITABLE NAME PLATE INDICATING SUPPLIER NAME, MONTH & YEAR OF MANUFACTURE, TO BE FIXED ON THE FRAME.
13. RELEVANT PACKING CONDITION MAY BE REFERRED IN ICF/MD/SPEC-485 MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.



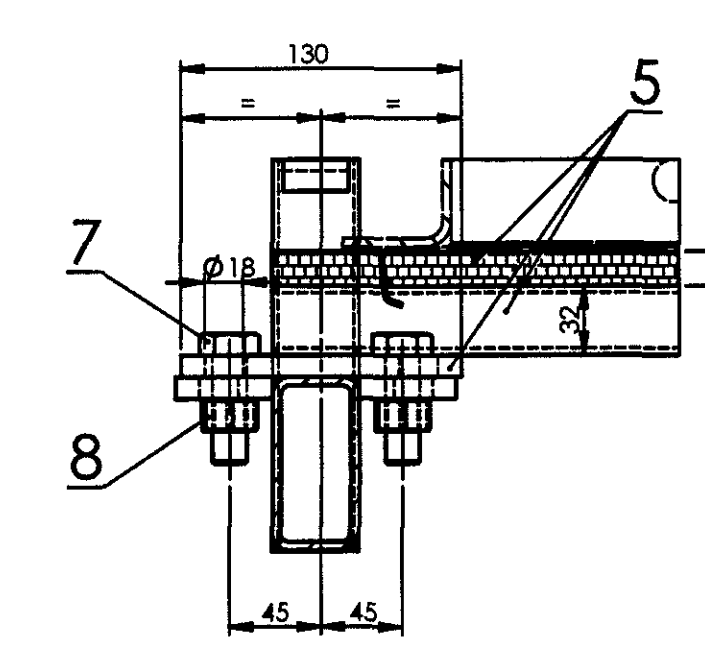
### SECTION B-B



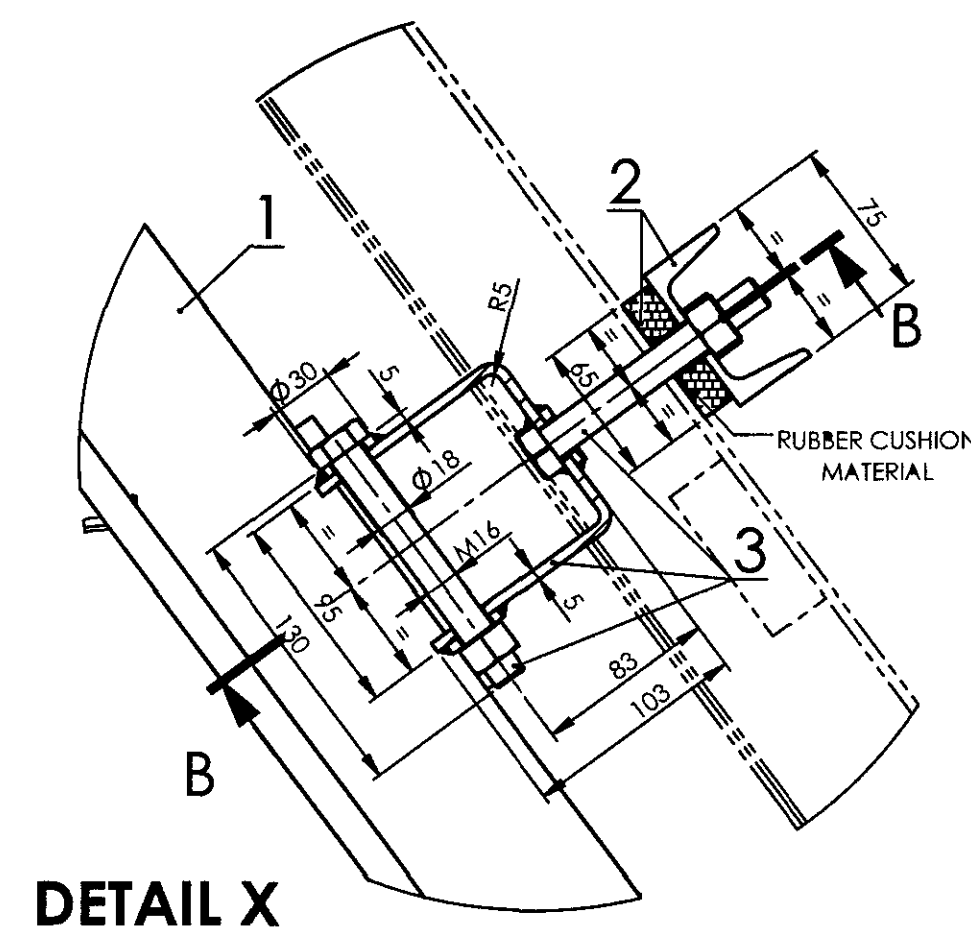
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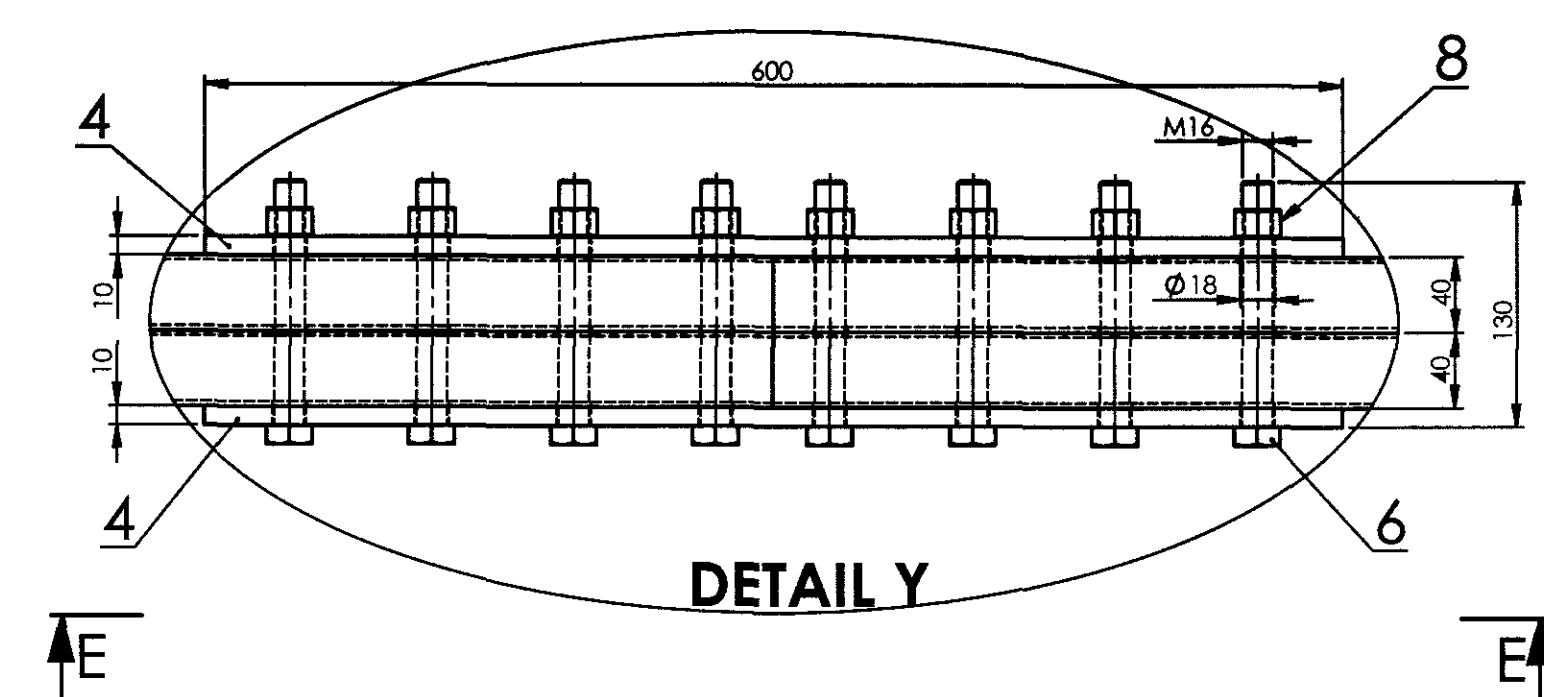
### DETAIL Z



## SECTION D-D



### DETAIL X




### DETAIL Y

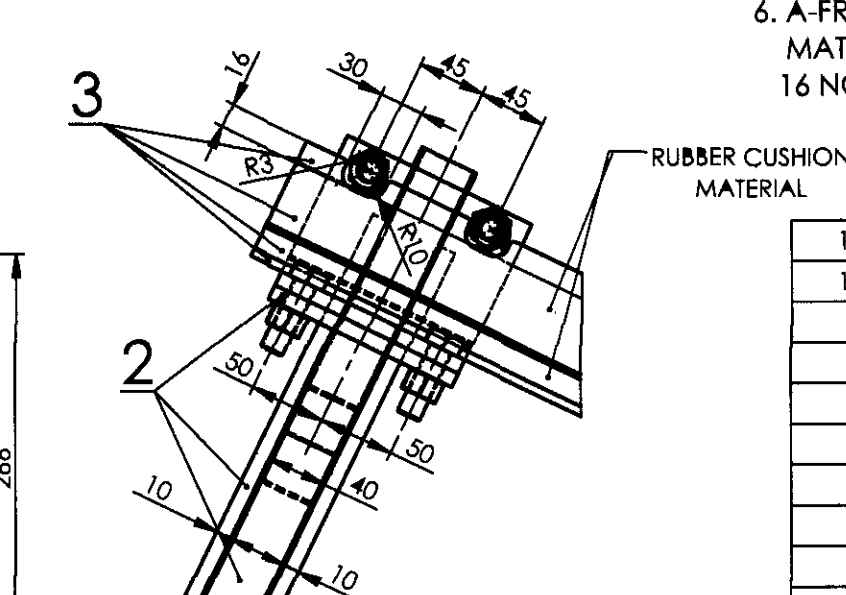
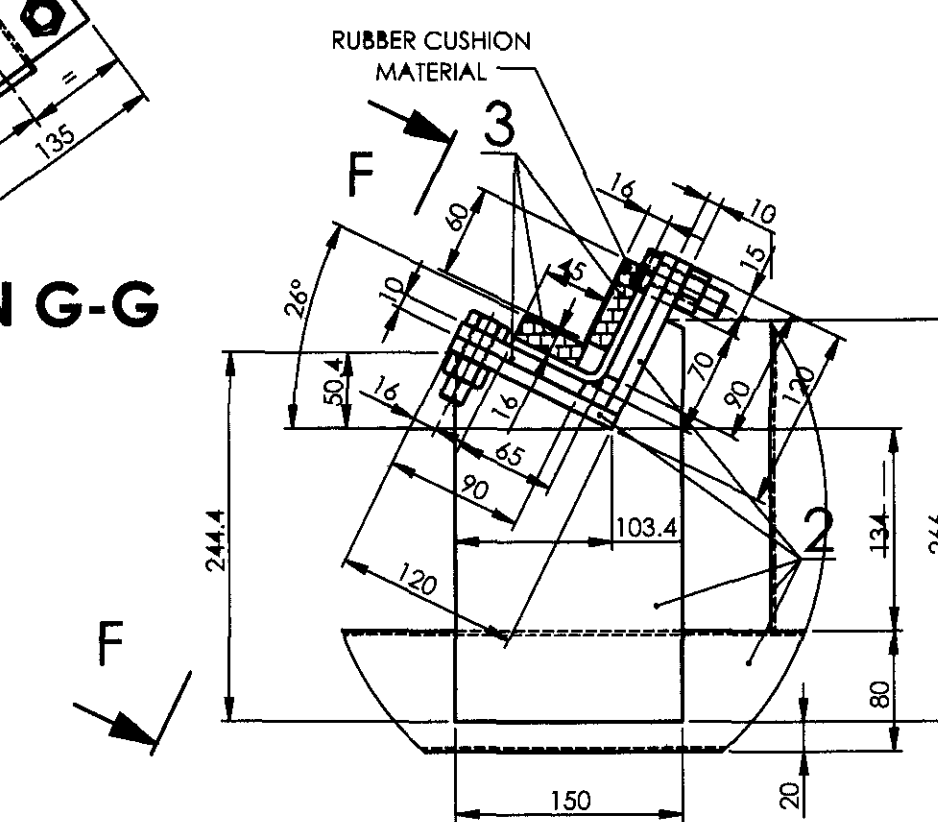
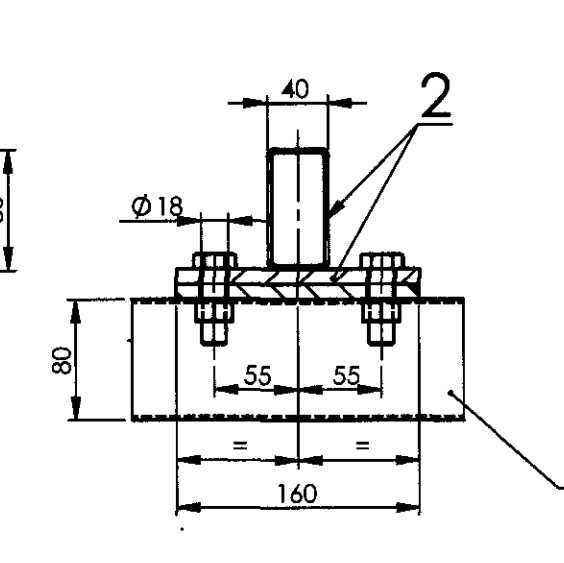
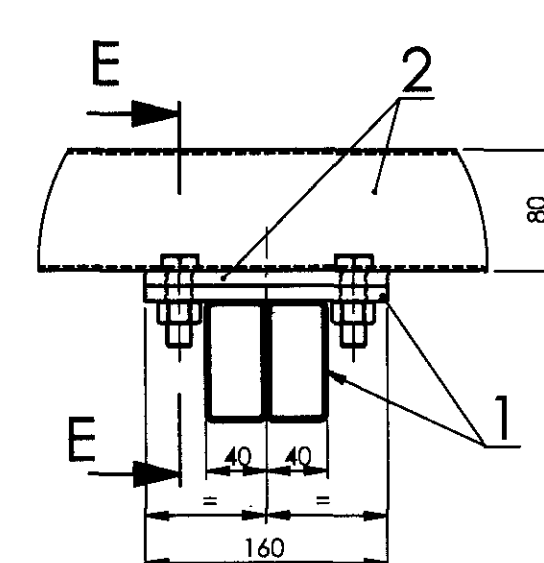
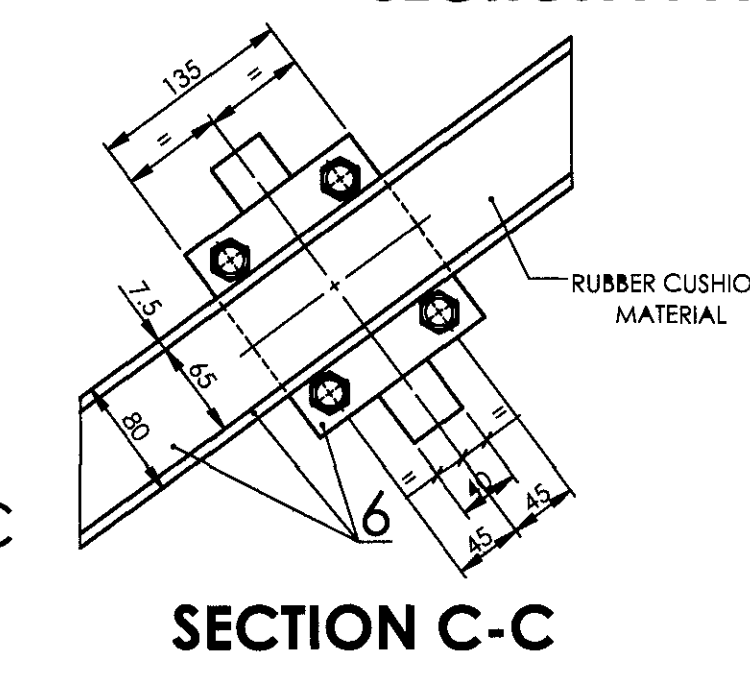
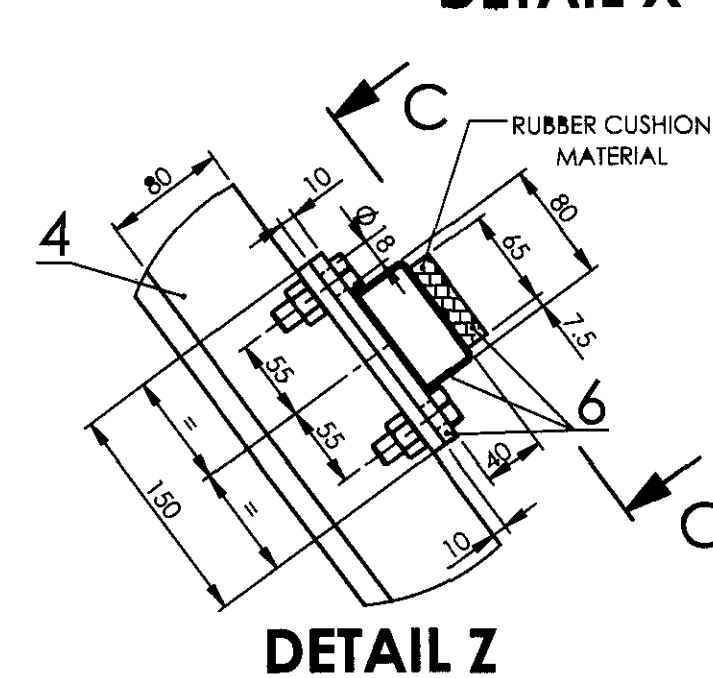
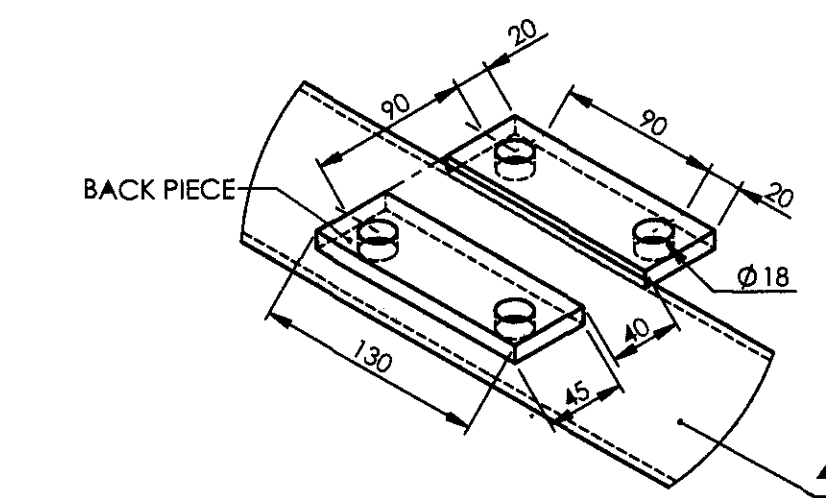
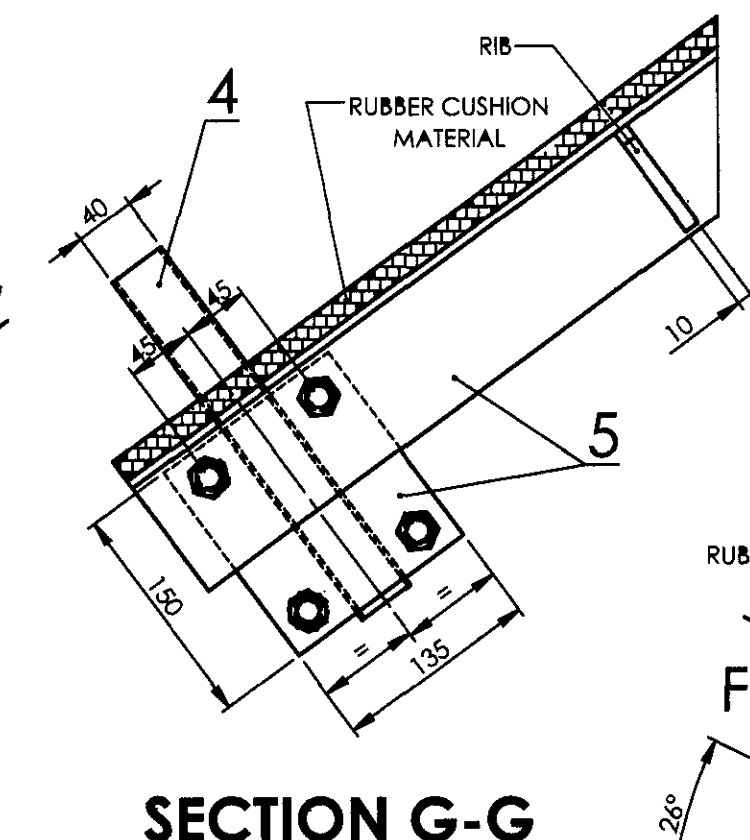
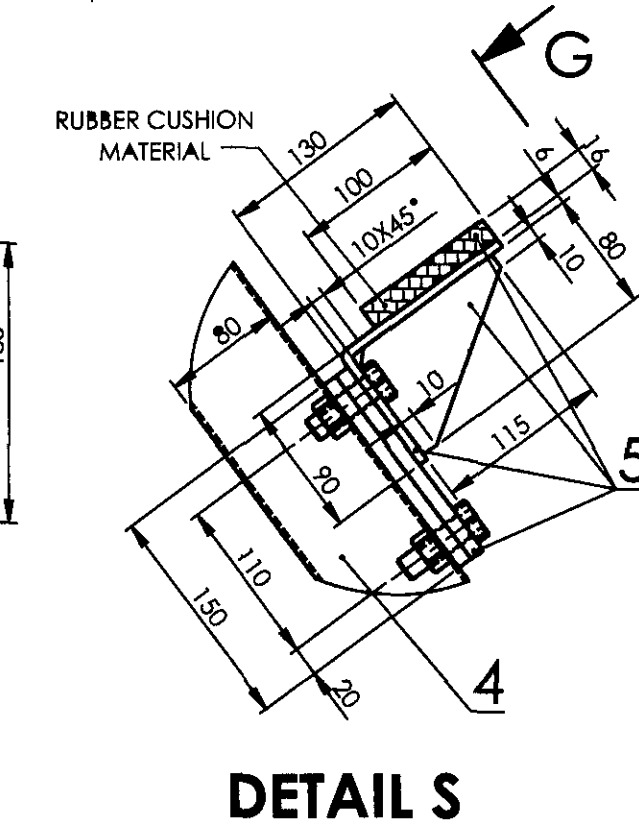
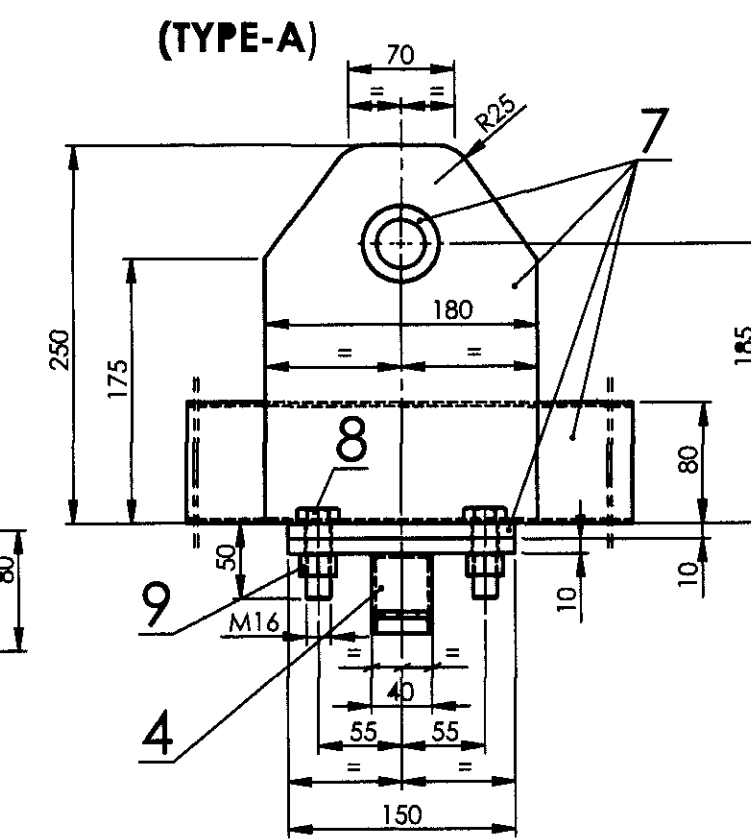
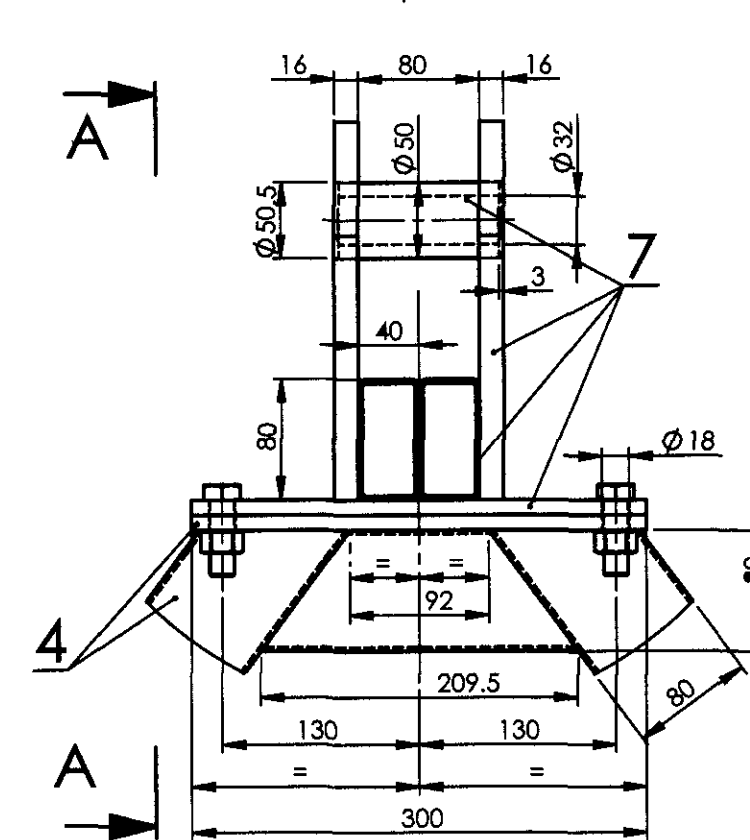
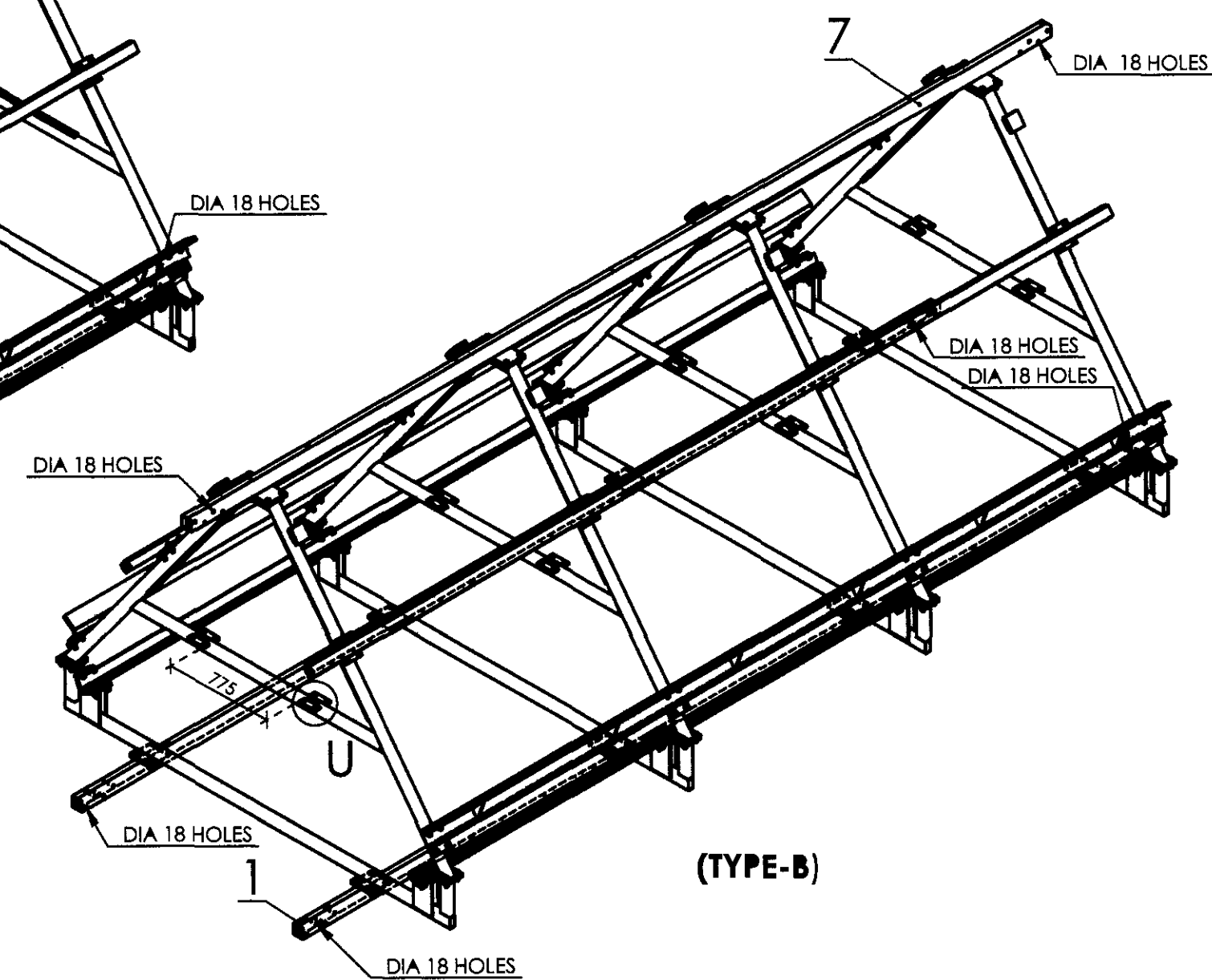
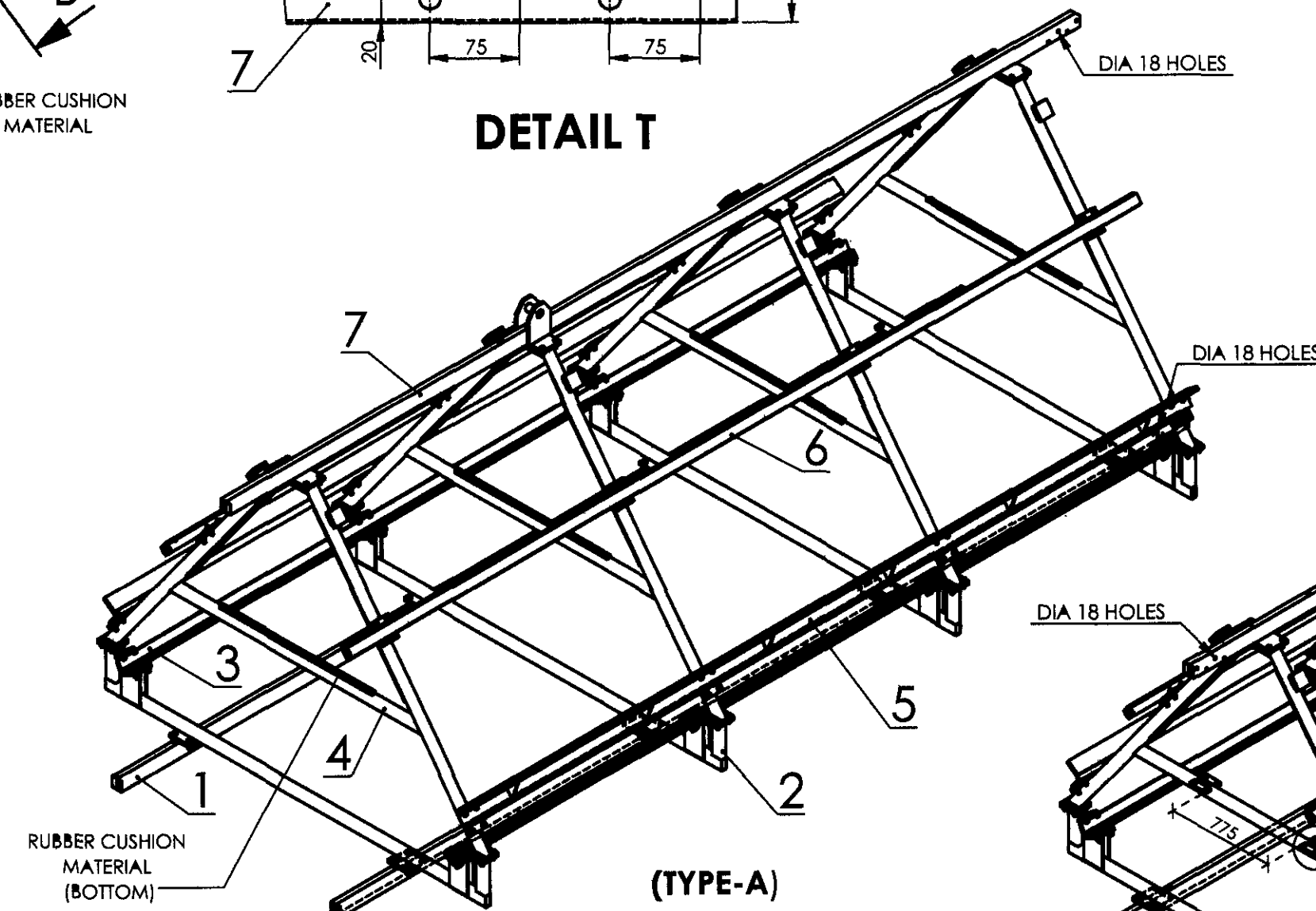
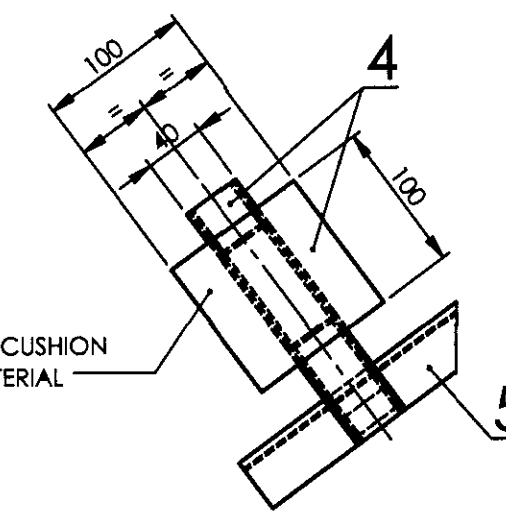
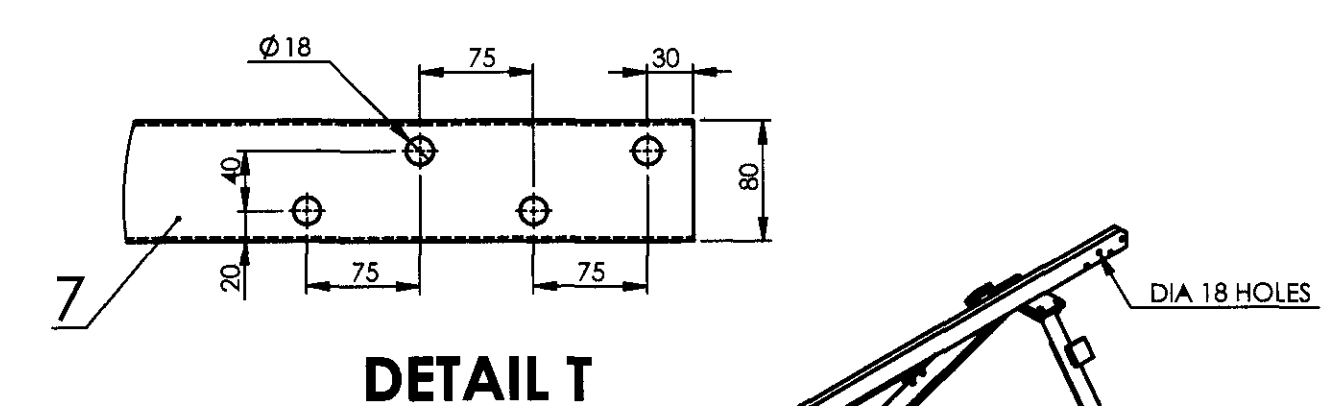
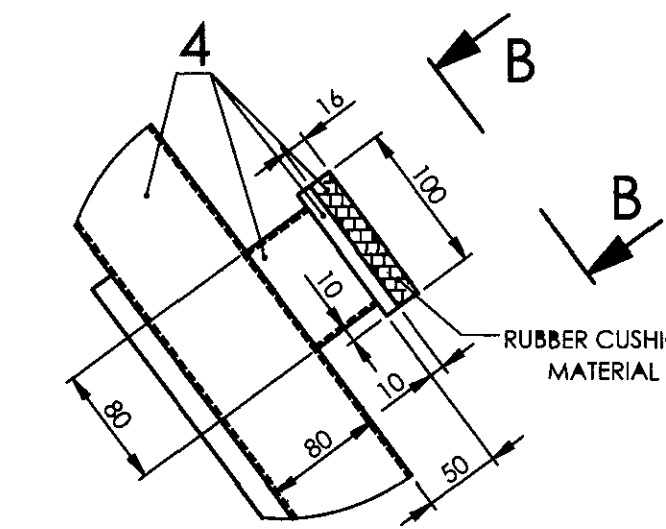
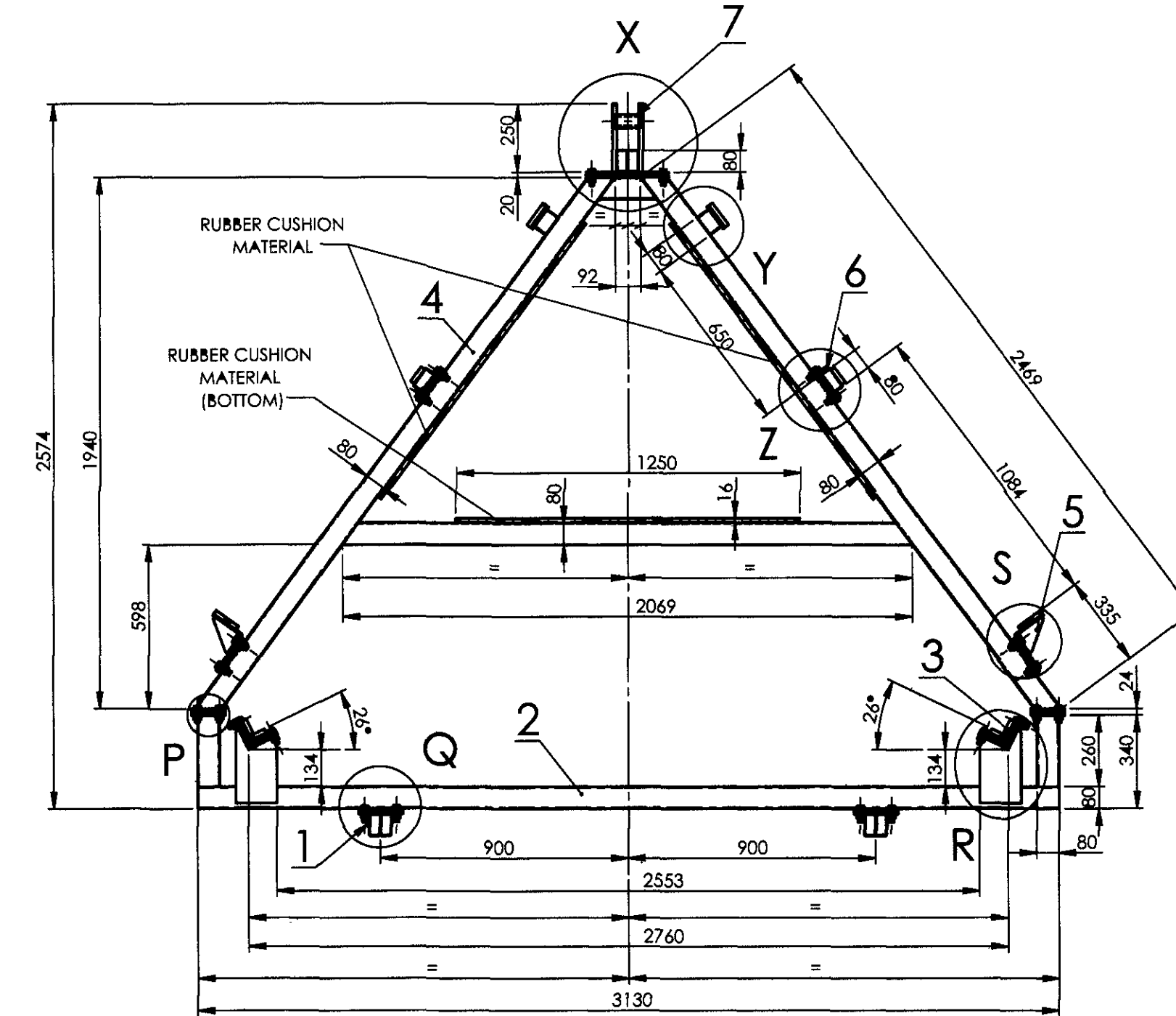
**THE PACKING FRAMES/STRUCTURES ARE TO BE TAKEN BACK BY THE SUPPLIER FROM ICF PREMISES AFTER THE COMPONENTS ARE TAKEN FOR PRODUCTION**

80	HEX.NUT	M16	8		IS:1364-18	PART-3
32	HEX.HD.BOLT	M16x50	7		IS:1364-18	PART-2
48	HEX.HD.BOLT	M16x130	6		IS:1364-18	PART-2
4	LAV.SIDE WALL FRAME		5			
12	MODULE LOCK PLATE		4		IS: 2062-11 E250A	
	LOCKING ARRGT.		3			
	CHANNEL LOCK		2			
	CHRAITVE COMPLETE MODULE		3		ICF/18/MS/C-2201/02	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.	REF.DEG.NO.	MATL. & SPEC.	REMARKS

### TRANSPORTING ARRANGEMENT FOR LHB & DPRS SIDE WALL AND ROOF (A-FRAME COMPLETE MODULE ASSEMBLY)

<b>ASSEMBLY DRAWINGS</b>		
28-03-2026	18-02-2009	<i>Adhyan Singh</i>
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	SME/AME


Weight (kg)		4250 [APPROX.]
SCALE 1:5	SSE/D	C. Padma Kumar
	CHD	Padmakumar C.
ALT f	ALTD	
	DRN	C.Satishkumar
		<b>INTEGRAL COACH FACTORY</b> <b>CHENNAI - 600038</b>



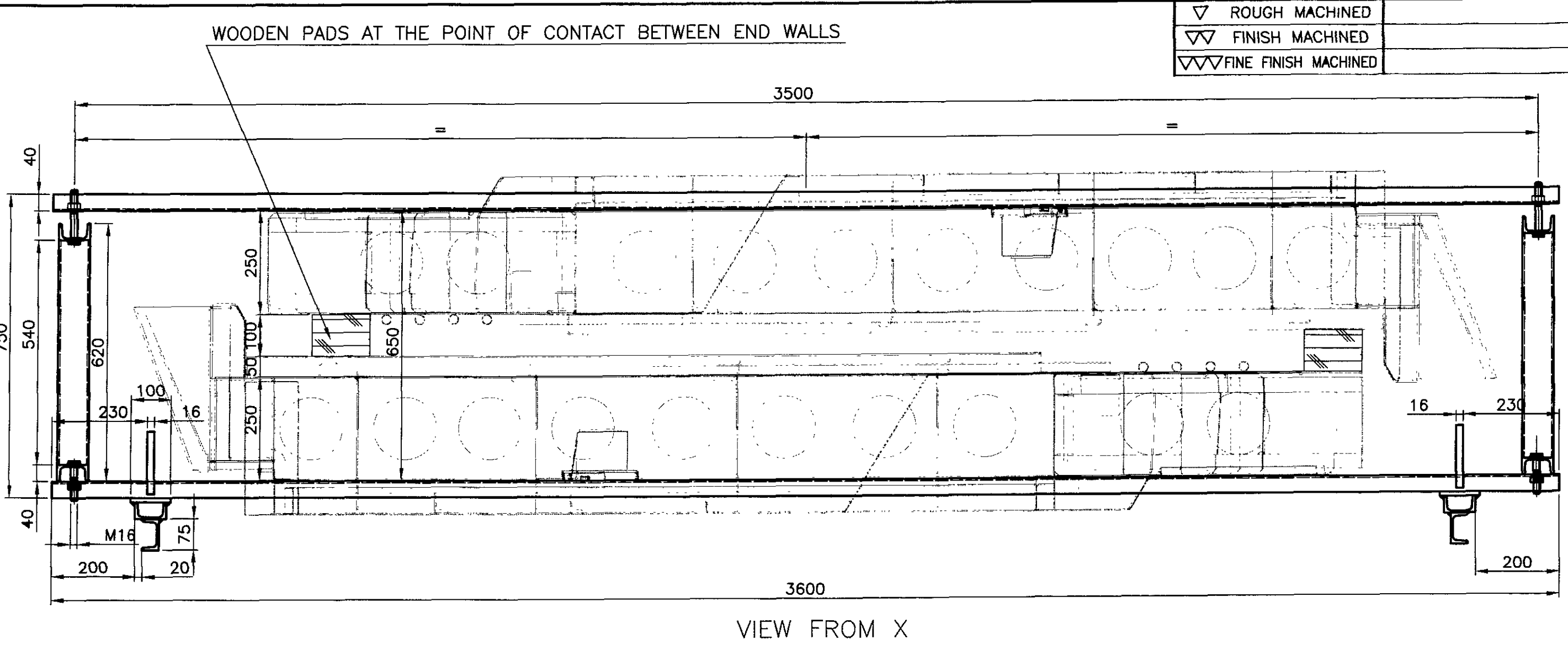
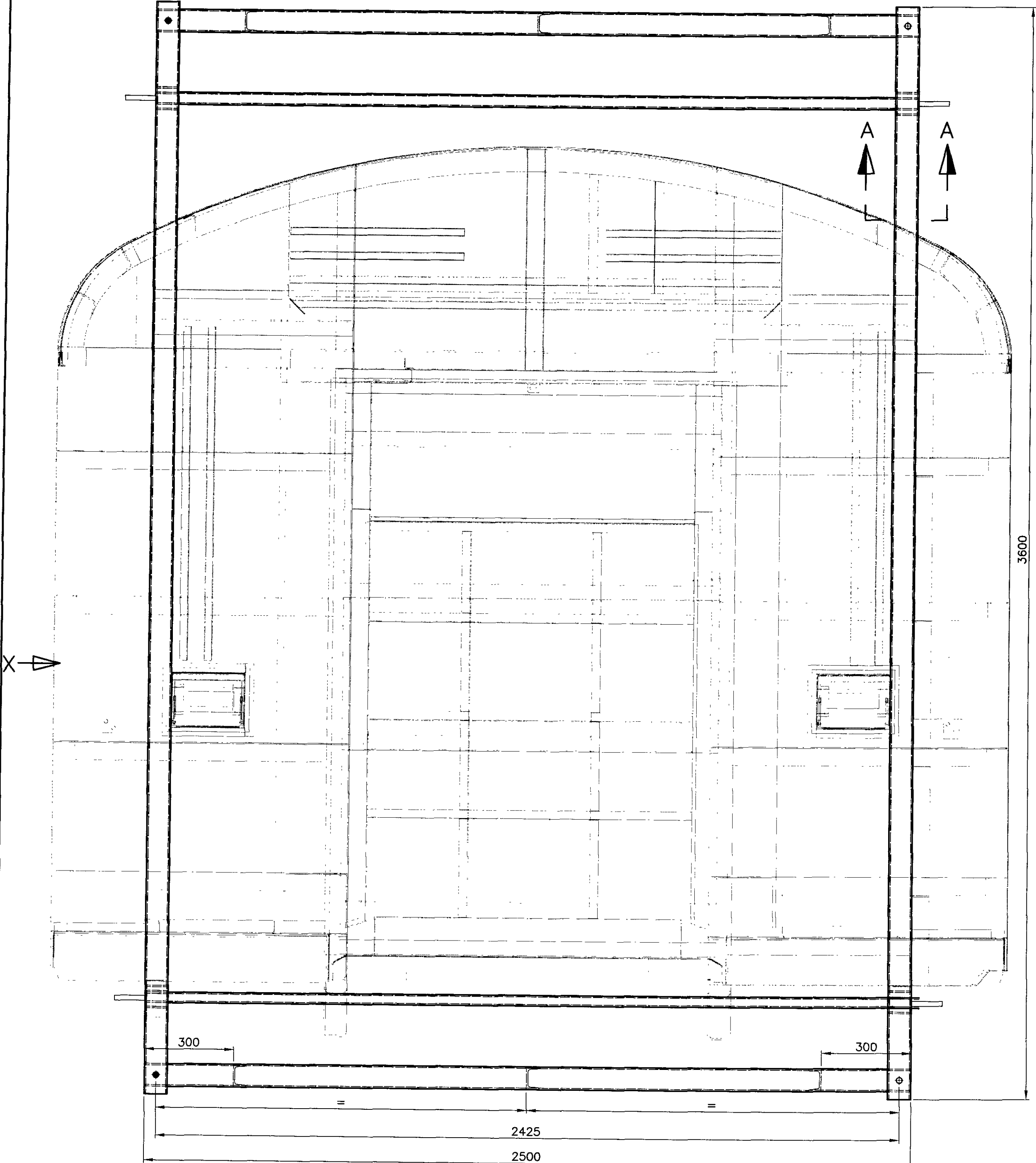
1. ALL FRAMES (ITEMS 1 TO 7) ARE TO BE FULLY WELDED AND SHOULD BE OF ADEQUATE STRENGTH FOR TRANSPORTING AND LIFTING.
2. ALL FRAMES ARE TO BE FABRICATED BY RECTANGULAR HOLLOW SECTION 80x40x3.2 IS-4923-97 AND PLATES OF IS-2062-11 E250A.
3. THE A-FRAME COMPLETE MODULE MUST BE SUITABLE FOR HANDLING WITH CRANE.
4. SUITABLE RUBBERISED CUSHION MATERIAL TO BE PROVIDED IN FULL LENGTH AS SHOWN AND BONDED SUITABLY, TO AVOID CONTACT BETWEEN A-FRAME COMPLETE MODULE & COMPONENTS.
5. ALL FRAMES (ITEMS 1 TO 7) ARE TO BE ASSEMBLED BY SUITABLE BOLTS AND NUTS (M16).
6. A-FRAME (TYPE-B) COMPLETE MODULE DOES NOT HAVE LIFTING HOOK ASSY. BOTTOM RUBBER CUSHION MATERIAL IN ITEM-4. DIA 18 HOLES TO BE PROVIDED ON BOTH SIDES AS SHOWN IN DETAIL T FOR ITEM-1 & 7. 16 NOS. BACK PIECE, AS SHOWN IN DETAIL U, SHOULD BE WELDED IN A-FRAME (TYPE-B) ONLY.

176	HEX.NUT	M16	9		IS:1364-18	PART-3
176	HEX.HD.BOLT	M16x50	8		IS:1364-18	PART-2
1	TOP FRAME		7			
2	SIDE SUPPORT FRAME		6			
2	SIDE REST FRAME		5			
4	A FRAME		4			
2	BOTTOM REST FRAME		3			
4	BOTTOM FRAME		2			
2	BASE FRAME		1			
QTY.	DESCRIPTION	DIMENSIONS	ITEM	REF.DRG.NO	MATL. & SPEC.	REMARKS

A-FRAME COMPLETE MODULE	Weight (kg)		992.95 (APPROX.)
	SCALE 1:5	SSE/D.	C. Padmakumar
		CHD	Padmakumar C.
	ALT -	ALTD	
		DRN	C.Satishkumar

ICF/J&T/MISC-2201/01		
<b>ASSEMBLY DRAWINGS</b>		
	28-03-2026	
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	SME/AME



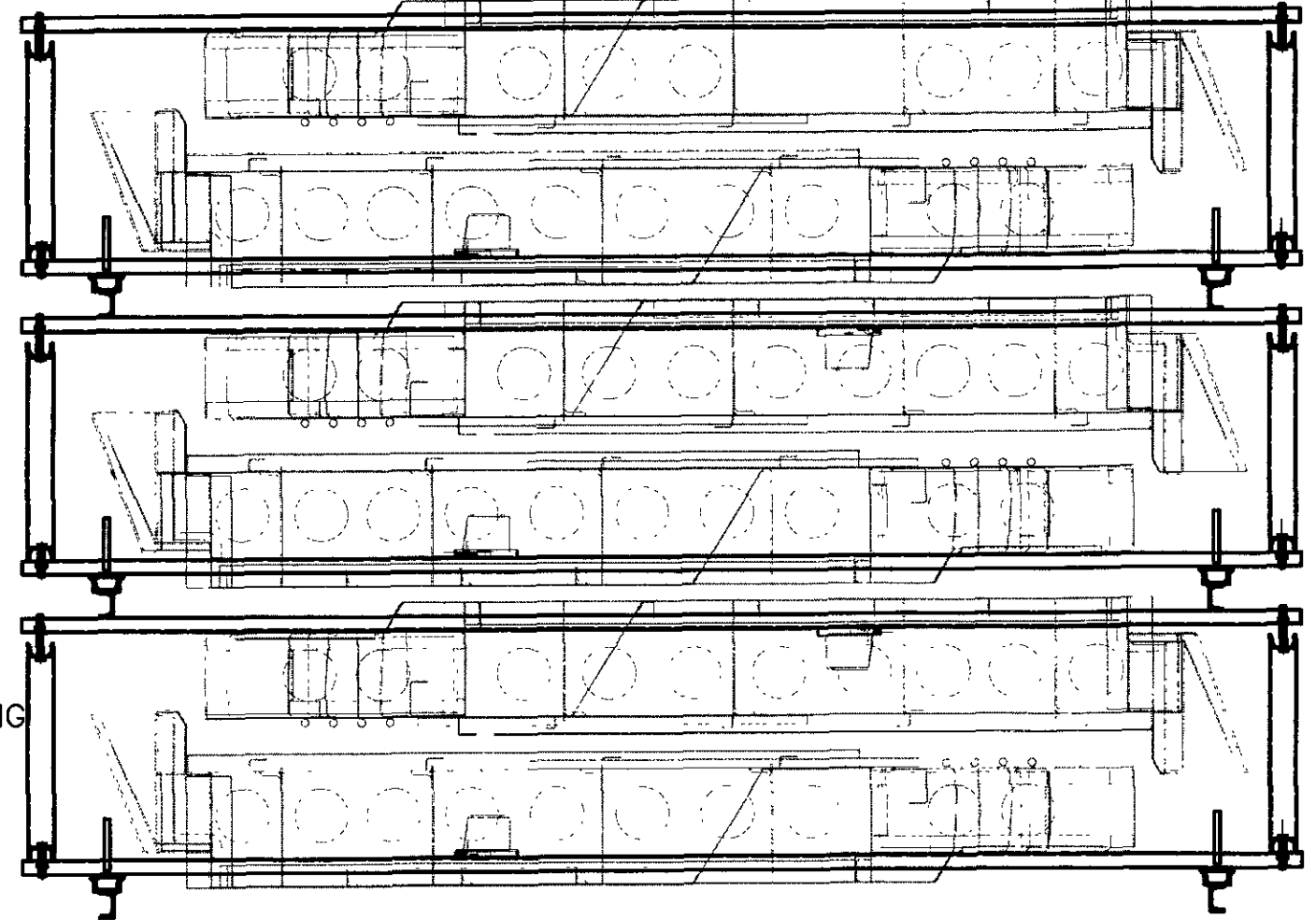


ALTERATIONS

① DATE:04-03-22  
JOB NO.680/21-22  
1.NOTE 12 ADDED.  
SSE/J&T  
KP

SECTION AA

- NOTE:
1. FRAME TO BE FABRICATED FROM SUITABLE MS CHANNELS.
  2. FRAME SHOULD BE OF ADEQUATE STRENGTH FOR TRANSPORTING & LIFTING.
  3. DIMENSIONS SHOWN ARE INDICATIVE ONLY.
  4. PACKING SHALL BE SUCH THAT END WALL SHALL NOT GET DAMAGED DURING TRANSPORTING AND LIFTING.
  5. END WALL TO BE HELD TIGHT WITH THE FRAME WITH STEEL OR POLYESTER BANDS.
  6. PACKING CONDITION SHOWN IS FOR GUIDANCE ONLY.
  7. SUITABLE NAME PLATE INDICATING SUPPLIER NAME, MONTH & YEAR OF MANUFACTURE TO BE FIXED ON THE FRAME.
  8. PACKING SHOULD BE OPENED AT THE TIME OF ASSEMBLY.
  9. THE COMPONENT SHOULD REMAIN IN PACKED CONDITION DURING THE STORAGE.
  10. SUITABLE RIBS TO BE WELDED TO THE CHANNELS TO WITHSTAND THE LOAD.
  11. END WALL FOR ONE COACH SET TO BE PACKED IN ONE FRAME & NECESSARY WOODEN PACKING TO BE PROVIDED IN BETWEEN TWO END WALLS.
  12. ALL THREADED HOLES OF ENDWALL TO BE PLUGGED WITH PLASTIC DUMMY SCREWS TO AVOID DAMAGE OF THREADS.



SCHEMATIC VIEW SHOWING END WALL IN STACKED CONDITION

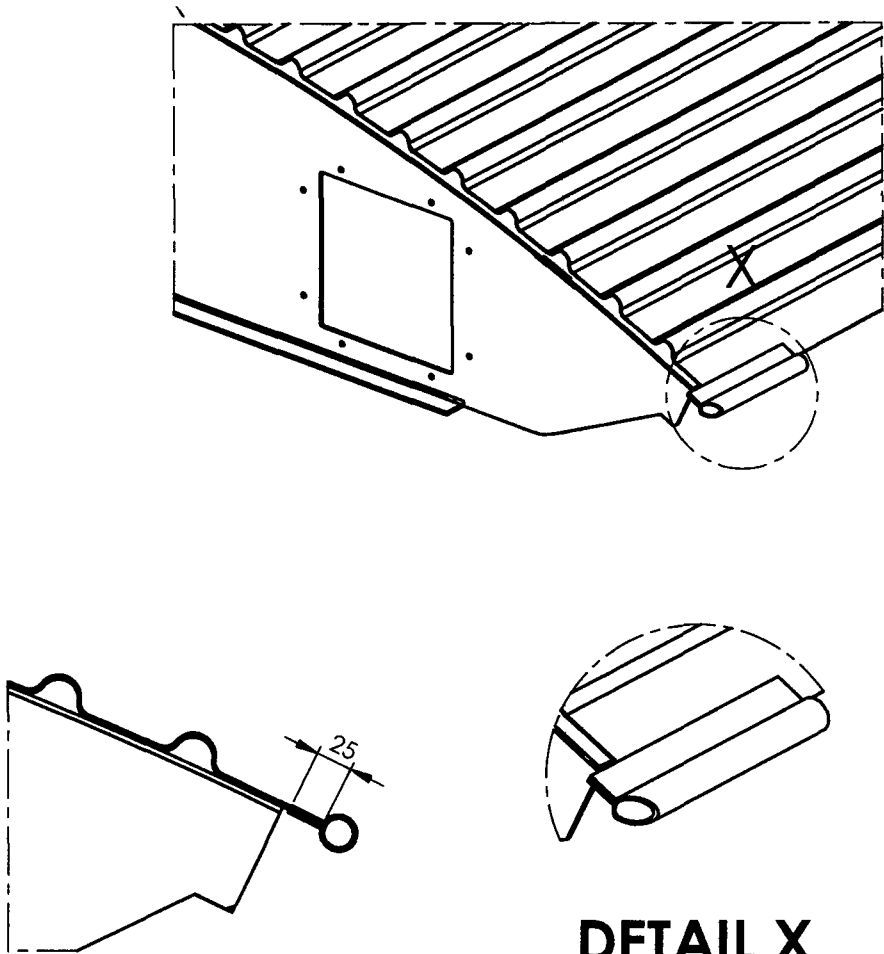
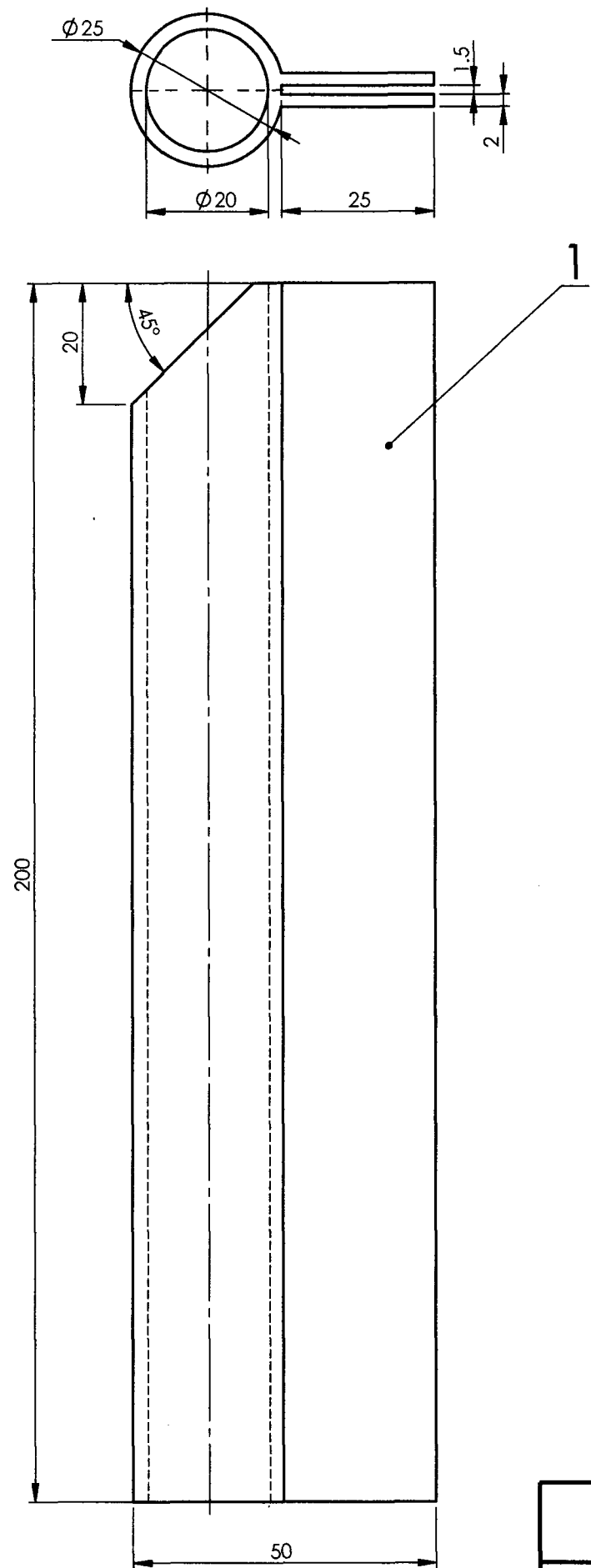
THE PACKING FRAMES/STRUCTURES ARE TO BE TAKEN BACK BY THE SUPPLIER FROM ICF PREMISES AFTER THE COMPONENTS ARE TAKEN FOR PRODUCTION

ASSEMBLY DRAWINGS		
DATE	SME/D	AME/J&T

NO.	OFF	DESCRIPTION & DIMENSIONS	ITEM	REF. DRGS.	MAT.& SPEC	REMARKS
		CADFILE:-\\10.53.12.205\JIG&TOOL\J&T-CAD\SKT\SKT_1809_a.DWG			SUPERSEDED BY:	
PACKING CONDITION FOR LHB END WALL						
SCALE						SUPERSEDES:
1:20						SSE/D
1:10						CHD
						DRN
						CAD
						ALT
						INTEGRAL COACH FACTORY CHENNAI-38
						ICF/J&T/SK-1809

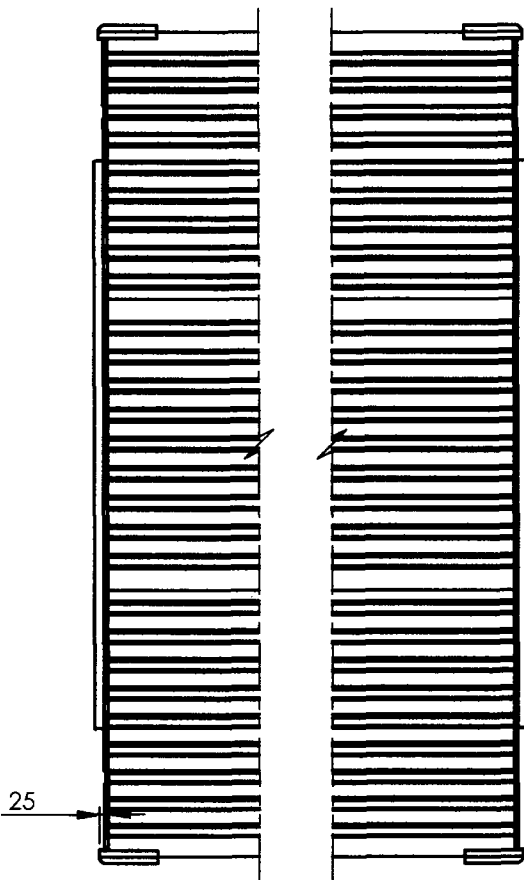


▽	ROUGH MACHINED
▽▽	FINISH MACHINED
▽▽▽	FINE FINISH MACHINED



DETAIL X

SCALE 1 : 5



ROOF ASSY WITH PROTECTIVE RUBBER BEADING

NOTE:-

RUBBER BEADING TO BE PASTED ON ALL FOUR ROOF SHEET  
EDGES AS SHOWN WITH NON FLAMMABLE RUBBER ADHESIVE AS PER  
ICF/MD/SPEC-093

1	PROTECTIVE RUBBER BEADING	25x50x200	1	REF.DRG.NO	RUBBER	
QTY.	DESCRIPTION	DIMENSIONS	ITEM NO.		MATL. & SPEC.	REMARKS
<b>PROTECTIVE RUBBER BEADING TO PREVENT EYE INJURY  DURING STORAGE OF LHB ROOF ASSY.</b>					Weight (kg)	0.05
					SCALE 1:1	SSE/D CHD S.L.NARAYANAN
					ALT -	ALTD DRN K.MURUGESAN
					INTEGRAL COACH FACTORY, CHENNAI - 600038	
					<b>ICF/J&amp;T/SK-1867</b>	

ASSEMBLY DRAWINGS		
	10-07-21	10/7/21
DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME