

INTEGRAL COACH FACTORY , CHENNAI- 600 038**MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.**ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026**IDENTIFICATION SHEET****No. of Pages - 30**

Amendment Nos.	1	2	3	4	5
Date Of Issue					

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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 1 of 30

DOC. NO.	DETAILS OF PACKING CONDITIONS
PC- Label 1	INSTRUCTIONS FOR LABELLING A packing slip showing ORDER NO., PL NO, DESCRIPTION OF ITEM, DRG NO/SPEC NO/SET LIST NO WITH VERSION, QTY, FIRM'S NAME & ADDRESS, DATE OF DISPATCH , covered in waterproof polythene should be pasted on each box.
PC- QR 1	QR CODE INSTRUCTION FOR PACKING 1) Packing shall carry a QR code sticker containing the details as listed below: <ul style="list-style-type: none"> Name of the manufacturer <MANUNAME> Purchase order number <PONO> Purchase order date <PODT> Unique serial number (or lot number for bulk items) of the manufacturer <MANUSNO> OR <MANULNO> Date of manufacture <MANUDATE> Delivery challan no. <DELCHALNO> Delivery challan date <DELCHALDT> 2) The QR code shall be as per ISO/IEC18004 MODEL 2 and the data shall be available as XML using the tags detailed above.
PC 001	FRP MODULAR TOILET/ALU. MODULAR TOILET A wooden frame to be provided at the bottom of each modular toilet. Wooden frame should consist of four supports of size 100x100x150 mm length with strips size 40x100 mm of suitable length. Modular toilet should be suitably fastened with proper packing using item like biodegradable packing of adequate strength. The modular toilet to be covered with stitched cover of tarpaulin of good quality. A packing slip should be pasted on each box as instructed in PC-Label 1 For loose supply of items of frp modular toilet as per MDTs 214 (Latest version), packing instruction (of latest version) will be followed: <ul style="list-style-type: none"> For packing of inside/outside mirror : Biodegradable self adhesive plastic lamination sheet to be provided on each mirror followed by wrapping in biodegradable bubble sheet all around. Individual mirror to be packed in cardboard box and further ten Nos of these mirrors to be packed in bigger cardboard box. The box should be properly tied up with the help of Nylon strips of adequate strength. A packing slip should be pasted on each box as instructed in PC-Label 1. Also a sticker "FRAGILE, HANDLE WITH CARE" should be pasted on top of the box. The size of sticker should not be less than 9"x 6".



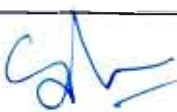


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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 2 of 30

	<ul style="list-style-type: none"> • For packing of attachment wall : The individual item is wrapped all around with brown paper sheet and top of it should be wrapped with biodegradable bubble sheet of thickness 30 microns and bubble diameter 10 mm with the help of adhesive tape . The coach set is collectively further packed in wooden cage made up of wooden strips of requisite strength. A list should be pasted on each box as instructed in PC-Label 1. • For packing of ceiling flap mounting , scrapper matting and soap dispenser with cage and other item if any : Packing as per standard packing. It should be ensured that item should not rub during transportation; The item should be packed with adequate strength. Transit damage if any shall be at the cost of supplier.
PC 002	<p>FRP CEILING SHEET/SIDE WALL PANELS/FRP COMPONENT</p> <p>Self adhesive biodegradable plastic lamination sheet to be provided on each component. Projected metallic parts to be protected with plastic/nylon/FRP caps/proper wrapping of biodegradable bubble sheet from all the sides.</p> <p>Each component to be packed in biodegradable bubble sheet all around with proper tapping & then to be placed in cardboard box followed by 3 nylon strips tightened from both sides. Then collective packs of components to be packed in wooden cage made from wooden strips of size 100x20mm & gap between each strip should not be more than 100mm. On the wooden crate base 3 wooden pegs of size 100x100mm (along the length) to be provided for ease in handling with fork lifter.</p> <p>All loose items of a set to be packed separately in cardboard box with list of loose items pasted on each box and collective packs of item to be packed in wooden cage.</p> <p>ROOF CEILING (having curved surfaces) in addition to above packing should be stacked on a metallic frames before packing in the wooden boxes. One package should not contain material belonging to more than one coach set & grouping should be preferably of similar sizes. Also packing should have indication like 1/4,2/4 etc. (e.g. four packings will make one coach set) so that one complete coach set can be easily identified. The maximum weight of the wooden crate should not be more than 200 kgs.</p> <p>A packing slip should be pasted on each wooden crate as instructed in PC-Label 1.</p> <p>(OR)</p> <p>INSTEAD OF WOODEN PALLET, RETURNABLE & RE-USABLE METALLIC PALLET MAY BE USED</p> <p>Item should be supplied in returnable & re-usable pallet made of steel. The design of the pallet should be :</p> <ul style="list-style-type: none"> • Water and fire proof. • Rust free. • Having good strength to weight ratio. • Suitable for stacking in several layers, compatible with each other when stacked.






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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 3 of 30

	<ul style="list-style-type: none"> • Able to withstand the rough handling of common logistic systems such as fork lifter, cranes etc. • Able to facilitate the storing, handling and unloading with minimum labour and time. • Having the interior of the pallet lined with suitable material (like frp) so as to prevent damage to the item being transported. While stacking the item inside the pallet, there should be minimum use of disposable packing. • The pallet should have firm's logo for identification. Firm should follow PC-Label 1 for providing details. <p>Note :</p> <ol style="list-style-type: none"> 1. For packing the individual item(s), the use of material which are not environment friendly such as wood/polyethene/plastic is prohibited, however the environment friendly plastic can be used. 2. The item should be packed in such a way that it should not rub during transportation. The in-transit damage, if any, shall be at cost of the supplier. 3. The design to be got approved by the firm from CDE/ICF before initiating manufacturing.
PC 003	<p>HONEYCOMB PARTITION FRAMES</p> <ol style="list-style-type: none"> 1. Each honeycomb partition frame to be wrapped individually in HDPE sheet for moisture proofing. 2. The partition frames to be layed in staggered manner in the wooden case, so that joint of one frame does not fall exactly over the joint of another frame which is placed just above or below it. Suitable cushioning material should be used in corners and sides to protect the edges of honeycomb partition frames and material should be closely packed. 3. One package should not contain material belonging to more than one coachset and grouping should be preferred of similar sizes. 4. Wooden case to be used for packing of not more than five layers of partition frames per case. The case to be made of at least 25 mm thick wood on the four sides with at least 10 mm thick wood covers on top and bottom. 5. Wooden logs of atleast 75x75 mm to be provided across the top and bottom covers at distance of not more than 800 mm depending upon the size of the packing. These are required for strengthening of the covers and to provide access for the forks of the fork lift trucks for handling within ICF. 6. Each packing to be marked with permanent marker on four sides or alternatively a packing slip as instructed in PC-Label 1. Also packing should have indication like ¼, 2/4 etc (i.e. 4 packings will make 1 set, so that one complete set can be easily identified). 7. Besides above guidelines , supplier to ensure by suitable means that the material packed should remain intact during transit and opened storage in ICF.






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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 4 of 30

PC 004	<p>COMPREG / PLYWOOD (ABOVE 6 MM)</p> <p>The supplier has to ensure the safe transit and delivery of material upto consignee by adopting suitable packing mode of transport and handling by following below mentioned packing instructions:</p> <ol style="list-style-type: none"> 1. Use side-open trucks or trailers, which allow forklift access from the side for faster and safer unloading. 2. Provide proper spacing between each plywood lot or pallet-based stacking to enable forklifts usage. 3. Avoid mixed stacking (vertical + horizontal), which damages the sheets and limits safe access. 4. When using open trucks or trailers, ensure the plywood is fully covered with waterproof tarpaulin or protective sheeting to prevent it from getting drenched during transit or exposure to rain. 5. A packing slip should be pasted on each box as instructed in PC-Label 1.
PC 005	<p>PLYWOOD/ HPL SHEET (UPTO 6 MM)</p> <p>The supplier has to ensure the safe transit and delivery of material upto consignee by adopting suitable packing mode of transport and handling by following below mentioned packing instructions:</p> <ol style="list-style-type: none"> 1. Use side-open trucks or trailers, which allow forklift access from the side for faster and safer unloading. 2. Provide proper spacing between each plywood lot or pallet-based stacking to enable forklifts usage. 3. Avoid mixed stacking (vertical + horizontal), which damages the sheets and limits safe access. 4. When using open trucks or trailers, ensure the plywood is fully covered with waterproof tarpaulin or protective sheeting to prevent it from getting drenched during transit or exposure to rain. 5. A packing slip should be pasted on each box as instructed in PC-Label 1.
PC 006	<p>SEAT FRAME</p> <p>The item shall be provided with suitable packing (eco-friendly material) to avoid damage during transit and storage.</p> <p>Frames for each coach set/frame wise set should be packed/ strapped and supplied as a kit/ bundle.</p> <p>A wooden frame to be provided at the bottom for easy unloading and stacking by fork lift truck.</p> <p>A packing slip should be pasted on each box as instructed in PC-Label 1.</p>
PC 007	<p>WINDOW INNER FRAME</p> <p>Aluminium inner frames should be supplied along with protective film (in all visible area) and packed in wooden packing similar to sketch ICF/J&T/SK-1883/01 sides fully closed with suitable wooden planks or boards to avoid damage during transit, storage and fitment. A packing slip should be pasted as instructed in PC-Label 1.</p>






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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 5 of 30

PC 008	<p>ALL TYPES OF FRP/ALUMINIUM WINDOWS</p> <p>Bio-degradable self adhesive plastic lamination sheet to be provided on glass. Each window to be properly wrapped with bio-degradable bubble sheet all around with proper tapping. Then to be packed in HDPE bag with 3 Nos self locking straps. A list should be pasted on each packing as instructed in PC-Label 1.</p>
PC 009	<p>SEAT AND BERTH</p> <p>All protruding portions of seat/berth should be protected with environment friendly pre moulded thermocol cap of requisite strength or silicon rubber cap as an alternate option. Each individual seat/berth should be covered with biodegradable bubble sheet of diameter 10mm and thickness 30 micron all round. Flap of berth should be outside the bubble sheet packing leaving seat & berth mounting uncovered. Then it should be wrapped all round in thick laminated jute fabric of sufficient strength. The assembly should be tied with nylon strips. It is further wrapped with biodegradable polythene all round to prevent ingress of dust/water.</p> <p>For the following items (if covered under S&B set) the item-wise packing condition will be as under :</p> <ol style="list-style-type: none"> Chair angles, expanded metal partition frame, suspension straps, supports and MTG. BKT - Jute Bag with wooden cage Hardware items –Packed in sub sets, separately by corrugated paper, collectively packed in wooden box of sufficient strength. A list should be pasted on each box as instructed in PC-Label 1. Items like bearing bkt, chain bkt, catch arggt, hinge bkt and sleeves etc. – Items should be individually wrapped with corrugated paper and collectively packed in wooden box having sufficient strength, further tied with suitable Nylon strips. A list should be pasted on each box as instructed in PC-Label 1. Ladders - Wooden box, Luggage racks - Packing as per standard packing. It should be ensured that item should not rub during transportation; The item should be packed with adequate strength. Transit damage if any shall be at the cost of supplier. A list should be pasted on each box as instructed in PC-Label 1. <p>NOTE : Firms have option to provide QR code . The item shall carry a QR code as given in PC- QR 1</p>
PC 010	<p>PILLAR ASSY</p> <p>Material shall be wrapped individually using PVC stretch film and then packed in wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit Pillar Assy. A packing slip should be pasted on the package as instructed in PC-Label 1.</p>
PC 011	<p>LHB DOORS (BODY SIDE DOOR AND SALOON SLIDING DOOR)</p> <p>LHB doors to be wrapped in biodegradable bubble sheet and to be packed in wooden box made of planks of minimum 20mm thick. The wooden boxes to be strengthened along the length at four places with wooden strips of 40x100mm . Suitable length all around the box. A list should be pasted on each wooden crate as instructed in PC-Label 1.</p>

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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485






ISSUE STATUS:01

Rev.: 00

DATE: 16-03-2026

Page 6 of 30

PC 012	<p>UIC VESTIBULE/ INTERCAR GANGWAY MOUNTING</p> <ol style="list-style-type: none"> 1. A cylindrical bamboo skeleton supported at both ends and middle with wooden discs of requisite thickness shall be inserted into each of rubber bellow so that these do not flatten out with passage of time. 2. Projected metallic parts to be protected with Plastic/Nylon/FRP caps. 3. Each piece of set to be packed in biodegradable bubble sheet of thickness 30 micron and bubble diameter 10mm, 4. Then set shall be packed in wooden cage of adequate strength, wooden cage to be made with 100x20mm wooden strips & gap between each strip should not be more than 100 mm. 5. A packing slip should be pasted on each box as instructed in PC-Label 1.
PC 013	<p>LETTERING INSIDE</p> <p>One complete set of lettering inside should be packed in cardboard box. Different subsets should be made & a list of items should be pasted on each packet of subsets. Letters packed in each subset under different headings are as under:-</p> <p>PLUMBING : EMERGENCY FLUSH BUTTON, PRESS FOR FLUSH, NOTICE FOR BIO TOILET.</p> <p>MOULDING:- DUTIES OF COACH ATTENDANT, PUSH, PULL, NO SMOKING, ALARM AND PENALTY NOTICE, DOOR CLOSES AUTOMATICALLY, SAFETY MESSAGE NEAR GATE, NOTICE FOR LUGGAGE CAPACITY.</p> <p>LAVATORY:- DUST BIN, FIRE EXTINGUISHER, SOAP DISPENSER, NO DRINKING WATER, NO WASTE INTO TOILET, WESTERN STYLE, PRESS FOR FLUSH, FIRE PREVENTION AND SAFETY, MARKING OF LAVATORIES / BODY SIDE DOOR, NOTICE FOR LAVATORIES, DRINKING WATER, UNIFIED NOTICE FOR FIRE PREVENTION & SAFETY.</p> <p>SEAT & BERTH:- STICKER FOR SEAT NUMBER, BERTH NUMBERS, LETTER FOR CHAINING LUGGAGE, NOTICE FOR UNRESERVED COACHES.</p> <p>AIR BRAKE:- RESET EMERGENCY BRAKE, FEED PIPE, BRAKE PIPE, CLOSED, OPEN, HAND BRAKE</p> <p>PANEL : FURNISH PLATE, COMPLAINT BOOK.</p> <p>WINDOW & CEILING: PULL WINDOW GLASS INSIDE, INDICATION PLATE & STICKER FOR EMERGENCY WINDOW, EMERGENCY OPENABLE WINDOW.</p> <p>A packing slip should be pasted on each box as instructed in PC-Label 1.</p> <p>NOTE : Firms have option to provide QR code</p> <p>The cardboard box shall carry a QR code as given in PC- QR 1</p>
PC 014	<p>EXTERIOR STICKER/ MARKING DIAGRAM OUTSIDE</p> <p>Set of sidewall stickers should be rolled firmly on a cardboard tube/pipe of approx. 03 inches diameter of sufficient strength and length more than sticker 23 inches of maximum width of sticker . Endwall stickers of same set should also be rolled on separate another cardboard tube/pipe (having similar dimensional and strength parameter) in same way. Both tubes of one set should be packed together in a bio</p>






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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 7 of 30

	<p>degradable transparent polyethylene packing. Stickers or any edge of sticker should not be found folded in packing. Vinyl film side of stickers should be on the outside of tubes. These individual sets are further to be packed in card box (containing bulk quantity of sets).</p> <p>A list should be pasted on each set of transparent polyethylene packing and also on card box (containing bulk quantity of sets) as instructed in PC-Label 1.</p>
PC 015	<p>LUGGAGE RACK (ALUMINIUM EXTRUSION)</p> <p>1. TOP FIXING PROFILE:- Item should be wrapped in brown paper individually and packed in wooden box.</p> <p>2. LUGGAGE RACK ASSY:- Item should be wrapped in brown paper individually and packed in wooden box.</p> <p>3. READING LAMP:- Each fitting is be wrapped with biodegradable bubble sheet and packed in card board boxes(single ply corrugated). Finally up to 24 lights to be packed in card board box (double ply corrugated) and tied with 3 packing strip horizontally and 3 vertically.</p> <p>NOTE: (i) Item no. 1,2 & 3 should be packed in separate boxes. (ii) A list should be pasted on each box as instructed in PC-Label 1.</p>
PC 016	<p>LIGHT LUGGAGE RACK</p> <p>Individual aluminium/stainless rod to be protected with biodegradable transparent cling sheet. Each piece to be properly wrapped with biodegradable bubble sheet & then maximum 10 pieces to be packed in one cardboard box. 2 Nylon strips to be provided on both sides of the box. A list should be pasted on each box as instructed in PC-Label 1.</p>
PC 017	<p>MIRROR</p> <p>Biodegradable self adhesive plastic lamination sheet to be provided on each mirror followed by wrapping in biodegradable bubble sheet all around.</p> <p>Individual mirror to be packed in cardboard box and further ten nos of these Mirrors to be packed in bigger cardboard box. The box should be properly tied up with the help of Nylon strips of adequate strength.</p> <p>A list should be pasted on each box as instructed in PC-Label 1.</p> <p>Also a sticker "FRAGILE, HANDLE WITH CARE" should be pasted on top of the box. The size of sticker should not be less than 9"x 6".</p>
PC 018	<p>SNACK TABLE</p> <p>Biodegradable self adhesive plastic lamination sheet to be pasted on top side of the table. Each piece to be properly wrapped with biodegradable bubble sheet all around maximum 10 pieces to be packed in one cardboard box. Nylon strips to be provided on both sides of the box.</p> <p>A list should be pasted on each box as instructed in PC-Label 1.</p>






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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 8 of 30

PC 019	<p>ALL TYPE OF ALUMINIUM /STAINLESS STEEL MOULDING/EXTRUSION</p> <p>Biodegradable self adhesive plastic lamination sheet to be provided on each piece ,then to be packed in gunny bags, followed by packing in wooden crates made from wooden strips of size 100x20mm & gap between each strip should not be more than 100mm. On the wooden crate base 3 wooden pegs of size 100x100mm (along the length) to be provided for ease in handling with fork lifter. Net weight of the material & gross weight with the packing to be indicated on each packing. Gross weight must not exceed 200 kg. of each box. A list should be pasted on each crate as instructed in PC-Label 1.</p>
PC 020	<p>STAINLESS STEEL WASH BASIN</p> <p>Each piece to be packed in biodegradable bubble sheet , then maximum 12 pieces to be packed in cardboard box (double ply corrugated). A list should be pasted on each as instructed in PC-Label 1.</p>
PC 021	<p>POWDER COATED ITEMS</p> <p>The powder coated items should be packed by wrapping them individually with biodegradable bubble sheet in proper manner in order to prevent/ protect them from scratches /damages. Thereafter item should be properly packed in good strength cardboard boxes in suitable sets further tied with Nylon strips. A list should be pasted on each box as instructed in PC-Label 1.</p>
PC 022	<p>PVC FLOOR ROLL</p> <p>PVC rolls should be suitably packed and rolled over HDPE core pipe of outer Dia 100mm (+/-5mm) and length of HDPE core pipe should be as per the width of PVC flooring rolls. PVC flanges of plug length 150mm (min.) should be plugged into both the ends of HDPE core pipe. The overall circumference of PVC rolls should entirely be covered with PVC flanges from both sides. The strength of HDPE core pipe and flanges should be sufficient to withstand the sudden load of PVC rolls during stacking and transit. In case of procurement in sets, all the PVC rolls of a coach set should be collectively packed in a wooden box, further tied with suitable no. of Nylon strips. The supplier should ensure the safe transit and delivery of material up to the consignee by adopting suitable mode of transport and handling. The transit damage, if any, shall be at the cost of supplier. A packing slip should be pasted as instructed in PC-Label 1. NOTE : Firms have option to provide QR code 1. The individual rolls and their packing shall carry a QR code as given in PC- QR 1 2. In case the above details are not available, or the QR codes are not readable, the supplied material is liable to be rejected.</p>




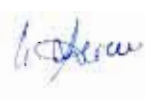

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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 9 of 30

PC 023	<p>FIXED WINDOWS/ SEALED GLASS UNIT</p> <ol style="list-style-type: none"> 1. Self Adhesive Biodegradable plastic lamination sheet to be provided on both sides of glass. 2. Further each piece should be fully wrapped with biodegradable bubble sheet all around at least two layers. 3. Further wrapped with biodegradable EPE foam minimum 10 mm thickness all around of each piece. 4. It is further to be individually packed in cardboard box of requisite strength and tied up with Nylon strips (02 nos horizontal and 03 nos vertical) of adequate strength. 5. A sticker "FRAGILE, HANDLE WITH CARE" should be pasted on top of the box. The size of sticker should not be less than 9"x 6". A packing slip should be pasted as instructed in PC-Label 1. <p>NOTE: Firms have option to provide QR code.</p> <p>The item shall carry a QR code on cardboard box near the manufacturer name sticker of fixed window / sealed glass unit containing the details as given in PC- QR 1</p>
PC 024	<p>WATER TANK</p> <ul style="list-style-type: none"> • Threaded portion of water tank pipe fittings should be provided with steel plug/cap to prevent damage to threads / pipe fittings. • Flange studs and gauge (if provided) is to be protected by providing biodegradable foam sheet / biodegradable bubble sheet further covered with suitable hard protection to avoid any breakage. • The packing fixture should be such that the water tank modules do not foul with each other during transportation. • Transit damage if any shall be at the cost of supplier. • A packing slip should be pasted on each package as instructed in PC-Label 1. <p>NOTE: Firms have option to provide QR code.</p> <p>The item shall carry a QR code near the manufacturer name plate of module/tank and frame (in case of frame procured with water tank) containing the details as given in PC- QR 1</p>
PC 025	<p>CHAIR CAR SEAT (AC & NAC)</p> <ol style="list-style-type: none"> 1. All protruding portions of the chair car seat should be protected with plastic cover. 2. Then complete seat and its corners / hand rest/ foot rest should be properly wrapped with biodegradable air bubble sheet of thickness 30 micron and bubble Diameter 10mm. 3. The full seat should be further wrapped with 3 ply corrugated paper sheet. 4. Each individual chair should be covered all around with transparent, plain, biodegradable, polythene sheet to prevent ingress of dust/water.




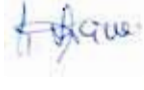

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MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 10 of 30

	<p>5. The seat bottom frame portion should be fitted with MS supports for its balancing, so that the chair can rest on the floor without tilting on any side.</p> <p>6. The overall packing should be such that it is not damaged during transportation of the material, the seats should be tied up in pairs only.</p> <p>7. All hardware/accessories/loose items in one coach set should be separately packed in wooden box having sufficient strength.</p> <p>8. A packing slip should be pasted on each box as instructed in PC-Label 1.</p> <p>NOTE : Firms have option to provide QR code as given in PC- QR 1</p> <ol style="list-style-type: none"> 1. Near manufacturer name plate on each seat 2. On top of packed seat as per PC mentioned above 3. On top of wooden box for Sr.no.7
PC 026	<p>ATTACHMENT WALL COMPLETE</p> <p>The individual item is wrapped all around with brown paper sheet and top of it should be wrapped with biodegradable bubble sheet of thickness 30 microns and bubble diameter 10 mm with the help of adhesive tape . The coach set is collectively further packed in wooden cage made up of wooden strips of requisite strength.</p> <p>A list should be pasted on each box as instructed in PC-Label 1.</p>
PC 027	<p>THERMAL INSULATIONS(GLASS WOOL/ POLYOLIFIN)</p> <p>Packing as per standard packing. It should be ensured that item should not rub during transportation; the item should be packed with adequate strength. Transit damage if any shall be at the cost of supplier. A packing slip should be pasted on each box as instructed in PC-Label 1.</p>
PC 028	<p>STAINLESS STEEL SHEETS, COILS AND PLATES</p> <p>(A) STAINLESS STEEL (AUSTENITIC & FERRITIC STEEL) COILS.</p> <p>The coil shall be protected in reasonably good condition to withstand normal handling hazard during transit with the following provision as the barest minimum:</p> <ol style="list-style-type: none"> i) Coil should be wrapped with a layer of water proof paper throughout whole length. ii) Coil should be wrapped with a layer of biodegradable sheet. iii) Outer & inner of coil should be wrapped with GI sheet. iv) Side of the coil should be covered with card board sheet. iv) After this whole coil should be wrapped with biodegradable plastic sheet of suitable thickness. vi) The inner edge of the coil should be protected by GI ring followed by another iron ring. vii) Outer edge of the coil should be wrapped with GI ring.





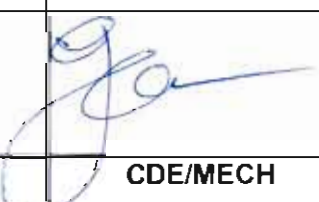
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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 11 of 30

	<p>viii) Coil should be securely strapped with minimum 5 steel bands through the eyes of the coil and minimum 3 steel bands on the circumference of the eye.</p> <p>ix) Whole coil should be mounted on wooden blocks for easy lifting/stacking.</p> <p>x) The sheets in coil form for thickness 2mm and above shall have:</p> <p style="margin-left: 40px;">Inner dia of coil 450-800mm</p> <p style="margin-left: 40px;">Outer dia of coil 1000-1300mm</p> <p style="margin-left: 40px;">Weight of coil 2.4 – 10 tonnes</p> <p>xi) the sheets in coil form for thickness below 2mm shall have:</p> <p style="margin-left: 40px;">Inner dia of coil 450-650mm</p> <p style="margin-left: 40px;">Outer dia of coil 1000-1300mm</p> <p style="margin-left: 40px;">Weight of coil 5.0 – 10 tonnes.</p> <p>(B) STAINLESS STEEL (AUSTENITIC & FERRITIC STEEL PLATES/SHEETS)</p> <p>i) The sheets/plates shall be supplied in bundles of optimum weight: 2mt+/- 10% & each sheet/plate shall be separated with a layer of water proof paper, after this the whole bundle should be wrapped with double layer of water proof paper and a biodegradable plastic sheet of suitable thickness. A metal protection in edges should also be provided.</p> <p>ii) All bundles shall have a minimum of 2 hoops up to 1.2 meter in length and one extra hoop for every additional meter. The bundles shall also be provided with skid (wooden packing underneath) to facilitate handling.</p> <p>Mechanical damage & corrosion during transit if any shall be at the cost of supplier.</p> <p>A packing slip should be pasted on each box as instructed in PC-Label 1.</p>
PC 029	<p>BRAKE HEAD</p> <p>Each brake head to be properly wrapped with biodegradable transparent plastic sheet & subsequently 48 nos. of each item wrapped are to be packed in wooden cage having adequate strength. Wooden spacers having adequate strength to be provided between wrapped items to prevent rubbing against each other during transportation/loading/ unloading. Bottom frame to be made of wooden planks 20mm thick & should have support of at least 3 wooden battens of size 100x100 mm of suitable length to facilitate lifting by fork lifter. Wooden cage of suitable dimensions made out of wooden strips of 20x100mm size. Gap between each strip should not be more than 100mm. 3 nos steel strips to be provided on both sides of wooden cage. A packing slip should be pasted on each wooden cage as instructed in PC-Label 1 for identification.</p> <p>Transit damage if any shall be at the cost of supplier.</p>
PC 030	<p>BRAKE BEAM INNER & OUTER, LEVERS AND BRAKE BLOCK HANGER INNER</p> <p>1. All machined surface shall be protected from oxidation and corrosion by applying suitable two coats of rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N).</p> <p>2. The packing shall be such that all the machined surface shall be properly protected against rubbing /impact/scratches with each other with any mode of transportation i.e. wagon/truck/trailers etc.</p>






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 12 of 30

	<p>3. The item should be packed in 50 nos in iron box pallet (returnable) / wooden box prepared by firm suitable for said items. The items should be separated by using suitable eco friendly cushioning material to avoid rubbing. The packing shall be such that transit damage if any shall be at the cost of supplier till unloading in shell depot.</p> <p>4. Each packing should have an identification as instructed in PC-Label 1.</p> <p>NOTE:- Iron box pallet shall be returned to firm when empty.</p>
PC 031	<p>SLIDING DOOR MEMU/EMU</p> <p>Mounting of sliding door for MEMU coaches should be packed with biodegradable bubble sheet all around with proper tapping and stacked in vertical position on returnable pallets . Pallets should containing maximum 6 Nos per pallet and suitable protection should be provided at wheels & sliding guide. Pallets should be painted and have Firm's logo for identification. A packing slip should be pasted on pallet as instructed in PC-Label 1. The firm shall collect empty pallets only after mounting of sliding door is unloaded in the coach. Pallet should have provision so that it can be transported with the help of fork lifter .</p>
PC 032	<p>HINGE BKT. , BEARING BKT., AND SIMILAR ITEMS</p> <p>These item should be packed in card board having sufficient strength to hold Thereafter item should be properly packed in good strength card board boxes In suitable sets further tied with nylon strips. A packing slipt should be pasted on each box as instructed in PC-Label 1.</p>
PC 033	<p>AXLE BOX FRONT COVER/REAR COVER</p> <p>Each front/rear cover to be properly packed in corrugated paper box & subsequently packed front/rear cover up to 08 nos. are to be packed in wooden cage having adequate strength. Suitable cushioning material should be used to protect machined portion. It should be ensured that packed front/rear cover should not rub against each other during transportation/ loading/unloading. Wooden cage should have support of at least 3 wooden battens of size 100x100 mm of suitable length to facilitate lifting by fork lifter. Nylon strips to be provided on both sides of the wooden cage. A packing slip should be pasted on each wooden cage as instructed in PC-Label 1 for identification. Transit damage if any shall be at the cost of supplier.</p>
PC 034	<p>THREADED PIPES</p> <p>Threaded portion of pipe fittings should be provided with steel plug/cap to prevent damage to threads/pipe fittings. A packing slip should be provided as instructed in PC-Label 1</p>






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 13 of 30

PC 035	<p>PAINTS</p> <p>Packing should be as per standard packing. It should be ensured that item should not rub during transportation; the item should be packed with adequate strength. Transit damage if any shall be at the cost of supplier. A packing slip shall be provided as instructed in PC-Label 1</p> <p>For QR coding, each drum shall carry a QR code sticker as given in PC- QR 1</p> <p>In case the above details are not available, or the QR codes are not readable, the supplied material is liable to be rejected.</p>
PC 036	<p>ALUMINIUM CONDUITS</p> <p>Both ends should be plugged with nylon/rubber plug of minimum 2 mm thick to avoid damage to the ends. Further conduits are to be wrapped with jute bags and packed in wooden cage. A packing slip shall be provided as instructed in PC-Label 1 on both horizontal ends of the wooden cage</p>
PC 037	<p>DOUBLE FERRULE PIPE, FITTINGS,HW,CLAMPS & BRACKETS :</p> <p>1.S.S TUBES/PIPES:- Pack 10 c/sets of material in a bundle wrapped with water proof jute fabric/biodegradable material and tie with steel wire . Further pack such 10/20 bundles in steel cage (sq.tube.cage) which should have provision of lifting by fork lifter . Labelling should be done as instructed in PC-Label 1 by paint/ink on this case.</p> <p>2. PIPE FITTINGS:- Pack 10 c/sets of all type of pipe fittings in water proof jute fabric bag wrapped in suitable environment friendly material. Packing slip to be tagged with showing Qty & variety of fittings.</p> <p>3.HARDWARES:- Pack 20 c/sets of all type of hardware items in water proof jute fabric bag wrapped in suitable environment friendly material. Packing slip to be tagged with, showing Qty .</p> <p>4. OTHER BRAKE RELATED ITEMS:- Pack 10 c/sets of all brackets , clamps , slack, lever, fork head etc in separate jute bags and pack all these bags in small steel cage/box having material packing slip tagged with , showing Qty of each variety.</p> <p>Pack all bags/cage mentioned at 2,3 &4 in a big steel cage (SQ.TUBE.CAGE) which should have provision of lifting by fork lifter . Packing slip tagged with, a list as instructed in PC-Label 1 .</p> <p>NOTE: Alternate bio-degradable material may also be used.</p>
PC 038	<p>BATTERY BOX</p> <p>No special packing required. The protruding, threaded portion, gauges and loose items etc. if any are to be protected with suitable covering to prevent it from damage. However transit damage if any shall be at the cost of supplier. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 039	<p>FUEL TANK</p> <p>Wooden cage. A packing slip shall be provided as instructed in PC-Label 1.</p>





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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 14 of 30

PC 040	RETENTION TANK Proper wooden separates can be used. The protruding, threaded portion, gauges and loose items etc. if any are to be protected with suitable covering to prevent it from damage. However transit damage if any shall be at the cost of supplier. A packing slip shall be provided as instructed in PC-Label 1 .
PC 041	SEALED GANGWAYS Item should be suitably packed & supplied TS-wise in Eco friendly returnable stillages of size 1800 mm x 750 mm x 2500 mm (L x B x H) and collected back from ICF. Two Gangways along with child parts shall be packed in one stillage. Gangways shall be handled and transported in vertical condition throughout the supply chain. Each packing shall be stenciled/labeled "HANDLE WITH CARE", and also shall follow PC-Label 1 for providing details. NOTE: Firms have option to provide QR code. For linkage of PO, the package shall carry a QR code as given in PC- QR 1
PC 042	VACUUM EVACUTION SYSTEM Wooden packing similar to sketch ICF/J&T/SK-1883/01 fully closed sides with suitable wooden planks or boards. A packing slip shall be provided as instructed in PC-Label 1 .
PC 043	AUTOMATIC SLIDING DOOR Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit sliding door. A packing slip shall be provided as instructed in PC-Label 1 .
PC 044	PLUG DOOR Wooden packing similar to sketch ICF/J&T/SK-1883/01 fully closed sides with suitable wooden planks or boards. A packing slip shall be provided as instructed in PC-Label 1 .
PC 045	SS SEAT EMU/KOLKATA METRO Material shall be suitably wrapped and covered with polythene sheet of min 75 microns and packed in wooden packing similar to sketch ICF/J&T/SK-1883/01 sides fully closed with suitable wooden planks or boards. A packing slip shall be provided as instructed in PC-Label 1 .
PC 046	AC DUCT Wooden packing similar to sketch ICF/J&T/SK-1883/01 of size to suit AC Duct. A packing slip shall be provided as instructed in PC-Label 1 .
PC 047	AIR CIRCULATING BOX Self adhesive biodegradable plastic lamination sheet to be provided on each component. Projected metallic parts to be protected with plastic/nylon/FRP caps/proper wrapping of biodegradable bubble sheet from all the sides. Each component to be packed in biodegradable bubble sheet all around with proper tapping & then to be placed in cardboard box followed by 3 nylon strips tightened






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 15 of 30

	<p>from both sides. Then collective packs of components to be packed in wooden cage made from wooden strips of size 100x20mm & gap between each strip should not be more than 100mm.on the wooden crate base 3 wooden pegs of size100x100mm (along the length) to be provided for ease in handling with fork lifter.</p> <p>All loose items of a set to be packed separately in cardboard box with list of loose items pasted on each box and collective packs of item to be packed in wooden cage. A list should be pasted on each wooden crate as instructed in PC-Label 1.</p>
PC 048	<p>ACP PANEL</p> <p>Wooden package similar to sketch ICF/J&T/SK-1883/01 fully closed sides with suitable wooden planks or boards. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 049	<p>TM DUCT COVER</p> <p>Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit the TM Duct cover. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 050	<p>VB CHAIR CAR SEAT/ AC CHAIR CAR SEATS</p> <p>Suitably packed in wooden/any eco friendly material as given in Drg. ICF/J&T/SK-1701. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 051	<p>FASTENERS</p> <p>Suitably packed in jute bags/biodegradable material/ wooden box without damaging the items. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 052	<p>BRAKE EQUIPMENTS</p> <p>Wooden package similar to sketch ICF/J&T/SK-1883/01 or steel package to ICF/J&T/SK-1865. All the individual components shall be suitably packed and kept in a single box. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 053	<p>WHEEL MOUNTED BRAKE DISC</p> <p>Material shall be suitably wrapped and covered with polythene sheet of min 75 microns and packed in wooden package similar to sketch ICF/J&T/SK-1883/01. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 054	<p>BRAKE PAD</p> <p>Suitable steel palette to ICF/J&T/SK-1865. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 055	<p>DRIVE CAB DOOR</p> <p>Suitable steel package similar to ICF/J&T/SK-1866 shall be followed. A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 056	<p>DOOR ENTRANCE HANDLE</p> <p>Suitable steel pallet to ICF/J&T/SK-1865 shall be followed. A packing slip shall be provided as instructed in PC-Label 1.</p>






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 16 of 30

PC 057	HAND HOLDS Suitably packed in wooden/any eco friendly material as given in Drg.ICF/J&T/SK-1703. A packing slip shall be provided as instructed in PC-Label 1 .
PC 058	ALUMINIUM PANEL FOR KOLKATA METRO Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit Aluminium panel. A packing slip shall be provided as instructed in PC-Label 1 .
PC 059	INTERIOR DOORS Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit Interior doors. A packing slip shall be provided as instructed in PC-Label 1 .
PC 060	ELECTRICAL CUBICAL DOOR Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit electrical cubical door. A packing slip shall be provided as instructed in PC-Label 1 .
PC 061	FIRE EXTINGUISHER Suitable steel palette to ICF/J&T/SK-1865 shall be followed for packing of fire extinguisher. A packing slip shall be provided as instructed in PC-Label 1 .
PC 062	CCTV Suitably packed in carton box. A packing slip shall be provided as instructed in PC-Label 1 .
PC 063	PAPIS Suitably packed in carton box. A packing slip shall be provided as instructed in PC-Label 1 .
PC 064	ADHESIVES Suitably packed in carton box. A packing slip shall be provided as instructed in PC-Label 1 .
PC 065	CUSHION Wooden packing similar to sketch ICF/J&T/SK-1883/01 fully closed sides with suitable wooden planks or boards. A packing slip shall be provided as instructed in PC-Label 1 .
PC 066	UPHOSTERY Suitably packed in biodegradable plastic sheets. A packing slip shall be provided as instructed in PC-Label 1 .
PC 067	FRP NOSE CONE Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit FRP Nose cone. A packing slip shall be provided as instructed in PC-Label 1 .
PC 068	DIFFUSOR GRILL/GRILLS Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit diffuser grills. A packing slip shall be provided as instructed in PC-Label 1 .





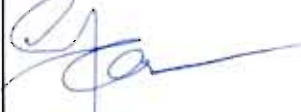
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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 17 of 30

PC 069	DUST BIN / LITTER BIN Wooden package similar to sketch ICF/J&T/SK-1883/01. A packing slip shall be provided as instructed in PC-Label 1 .
PC 070	RUBBER PACKING/ DECOUPLING ASSY Suitably packed in biodegradable plastic cover/ Wooden boxes. A packing slip shall be provided as instructed in PC-Label 1 .
PC 071	WIRE ROPES Suitably packed in biodegradable plastic cover/ Wooden boxes. A packing slip shall be provided as instructed in PC-Label 1 .
PC 072	PLUMBING FITTINGS (BALL VALVE, CONNECTER ETC,) Wooden package similar to sketch ICF/J&T/SK-1883/01 of suitable size to accommodate the items. A packing slip shall be provided as instructed in PC-Label 1 .
PC 073	ROLLING SHUTTER DOOR Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit rolling shutter door. A packing slip shall be provided as instructed in PC-Label 1 .
PC 074	VESTIBULE DOOR Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit vestibule door. A packing slip shall be provided as instructed in PC-Label 1 .
PC 075	ROLLER BLIND Suitably packed in biodegradable plastic sheets. A packing slip shall be provided as instructed in PC-Label 1 .
PC 076	BODY SIDE DOORS MRVC/CONVENTIONAL Suitably packed in wooden/any eco friendly material as given in Drg.ICF/J&T/SK-1699. A packing slip shall be provided as instructed in PC-Label 1 .
PC 077	MRVC LUGGAGE RACK Suitably packed in wooden/any eco friendly material as given in Drg.ICF/J&T/SK-1702. A packing slip shall be provided as instructed in PC-Label 1 .
PC 078	BERTH Suitably packed in wooden/any eco friendly material as given in Drg.ICF/J&T/SK-1704. A packing slip shall be provided as instructed in PC-Label 1 .
PC 079	HEADSTOCK Suitable MS Channels as given in Drg. ICF/J&T/SK-1706. A packing slip shall be provided as instructed in PC-Label 1 .
PC 080	END WALL Suitable MS Channels/Angles as given in Drg. ICF/J&T/SK-1707. A packing slip shall be provided as instructed in PC-Label 1 .


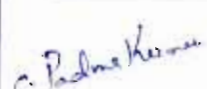



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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 18 of 30

PC 081	MIRROR ASSEMBLY Suitable Wooden package as given in Drg. ICF/J&T/SK-1722. A packing slip shall be provided as instructed in PC-Label 1 .
PC 082	BUFFER CASING ASSEMBLY Suitable MS Channels/Angles as given in Drg. ICF/J&T/SK-1714. A packing slip shall be provided as instructed in PC-Label 1 .
PC 083	RMPU Suitable MS Square tube as given in Drg. ICF/J&T/SK-1715. A packing slip shall be provided as instructed in PC-Label 1 .
PC 084	AIR SPRINGS Suitably packed in wooden/any eco friendly material as given in Drg. ICF/J&T/SK-1718. A packing slip shall be provided as instructed in PC-Label 1 .
PC 085	CRF SOLEBAR Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1719. A packing slip shall be provided as instructed in PC-Label 1 .
PC 086	CANTRAILS Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1724. A packing slip shall be provided as instructed in PC-Label 1 .
PC 087	CROSS MEMBER FOR LHB HYBRID Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1725. A packing slip shall be provided as instructed in PC-Label 1 .
PC 088	CONVENTIONAL COACH END STANCHION Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1727 A packing slip shall be provided as instructed in PC-Label 1 .
PC 089	SUPPORT COMPLETE FOR UPPER DOOR BEARING Suitably packed in wooden/any eco friendly material as given in Drg. ICF/J&T/SK-1728. A packing slip shall be provided as instructed in PC-Label 1 .
PC 090	CRF TROUGH FLOOR Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1729. A packing slip shall be provided as instructed in PC-Label 1 .
PC 091	BG LS SEAT Suitable MS Square tube as given in Drg. ICF/J&T/SK-1766. A packing slip shall be provided as instructed in PC-Label 1 .
PC 092	BOGIE BOLSTER BG CONVENTIONAL COACHES Suitable MS Channels as given in Drg. ICF/J&T/SK-1768. A packing slip shall be provided as instructed in PC-Label 1 .






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 19 of 30

PC 093	BODY BOLSTER ARRG. FOR CONVENTIONAL COACHES Suitable MS Channels as given in Drg. ICF/J&T/SK-1769. A packing slip shall be provided as instructed in PC-Label 1 .
PC 094	HELICAL SPRINGS Suitably packed in Corten box with gunny lining as given in Drg. ICF/J&T/SK-1770. A packing slip shall be provided as instructed in PC-Label 1 .
PC 095	BOGIE BOLSTER WITH AIR SPRING Suitable MS Channels as given in Drg. ICF/J&T/SK-2047. A packing slip shall be provided as instructed in PC-Label 1 .
PC 096	LHB SIDE WALL AND ROOF TRANSPORT FIXTURE Suitable MS Channels as given in Drg. ICF/J&T/MISC-2201. A packing slip shall be provided as instructed in PC-Label 1 .
PC 097	SRILANKA SIDE WALL AND ROOF TRANSPORT FIXTURE Suitable MS Channels as given in Drg. ICF/J&T/MISC-2241. A packing slip shall be provided as instructed in PC-Label 1 .
PC 098	LOWER LUGGAGE RACK Suitable Wooden package as given in Drg. ICF/J&T/SK-1771. A packing slip shall be provided as instructed in PC-Label 1 .
PC 099	BODY PILLAR Suitable MS Channels as given in Drg. ICF/J&T/SK-1774. A packing slip shall be provided as instructed in PC-Label 1 .
PC 100	L-BEAM STIFFENER FOR MRVC PHASE-II Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1779. A packing slip shall be provided as instructed in PC-Label 1 .
PC 101	MRVC PHASE-II SIDEWALL AND ROOF TRANSPORT FIXTURE Suitable MS Channels and I beam as given in Drg. ICF/J&T/MISC-2402. A packing slip shall be provided as instructed in PC-Label 1 .
PC 102	END WALL - MRVC PHASE-II Suitable MS Channels/Square tube as given in Drg. ICF/J&T/SK-1777. A packing slip shall be provided as instructed in PC-Label 1 .
PC 103	TRANSPORT ARRANGEMENT FOR CONVENTIONAL U/F Suitable MS Channels as given in Drg. ICF/J&T/MISC-2480. A packing slip shall be provided as instructed in PC-Label 1 .
PC 104	TRANSPORT ARRANGEMENT FOR LHB U/F and VB TRAINSET U/F Suitable MS Channels as given in Drg. ICF/J&T/MISC-2487. A packing slip shall be provided as instructed in PC-Label 1 .





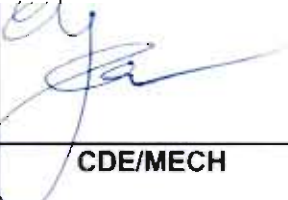
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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 20 of 30

PC 105	TRANSPORT ARRANGEMENT FOR CONVENTIONAL ROOF Suitable MS Channels as given in Drg. ICF/J&T/SK-2048. A packing slip shall be provided as instructed in PC-Label 1 .
PC 106	TRANSPORT ARRANGEMENT FOR CONVENTIONAL SIDE WALL Suitable MS Channels as given in Drg. ICF/J&T/SK-2049. A packing slip shall be provided as instructed in PC-Label 1 .
PC 107	WHEELS Suitable MS Channels& pipes as given in Drg. ICF/J&T/SK-1801. A packing slip shall be provided as instructed in PC-Label 1 .
PC 108	LAVATORY SIDE WALL Suitable MS Square tube as given in Drg. ICF/J&T/SK-1802. A packing slip shall be provided as instructed in PC-Label 1 .
PC 109	LHB END WALL Suitable MS Channels as given in Drg. ICF/J&T/SK-1809. A packing slip shall be provided as instructed in PC-Label 1 .
PC 110	LHB ROOF Suitable MS Channels as given in Drg. ICF/J&T/MISC-2627. A packing slip shall be provided as instructed in PC-Label 1 .
PC 111	LHB BOGIE FRAME(COVER FOR SPRING POT) Suitable plastic material of commercial quality as given in Drg. ICF/J&T/SK-1823. A packing slip shall be provided as instructed in PC-Label 1 .
PC 112	LHB DOOR CUTOUT ASSY Suitable MS Square tube as given in Drg. ICF/J&T/SK-1845. A packing slip shall be provided as instructed in PC-Label 1 .
PC 113	RMPU TROUGH- KOLKATA METRO Suitable MS Square tube as given in Drg. ICF/J&T/SK-1854. A packing slip shall be provided as instructed in PC-Label 1 .
PC 114	LHB & TRAINSET SIDEWALL Suitable MS Channels as given in Drg. ICF/J&T/MISC-2988. A packing slip shall be provided as instructed in PC-Label 1 .
PC 115	SIDEWALL FRAMEWORK DETAILS, BODY SHELL ITEMS AND PARTITION FRAMES Suitable MS Square tube as given in Drg. ICF/J&T/SK-1865. A packing slip shall be provided as instructed in PC-Label 1 .
PC 116	LHB DOOR ASSEMBLY Doors should be packed in pallets as mentioned in ICF/J&T/SK-1866. A packing slip shall be provided as instructed in PC-Label 1 .






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 21 of 30

PC 117	VB TRAINSET DOOR CUTOUT ASSY Suitable MS Square tube as given in Drg. ICF/J&T/SK-1871. A packing slip shall be provided as instructed in PC-Label 1 .
PC 118	VB TRAINSET FLAT ROOF Suitable MS Channels as given in Drg. ICF/J&T/MISC-2990. A packing slip shall be provided as instructed in PC-Label 1 .
PC 119	LWACCNE ASSEMBLED ROOF SHEET Suitable MS Channels as given in Drg. ICF/J&T/MISC-3019. A packing slip shall be provided as instructed in PC-Label 1 .
PC 120	CARLINE COMPLETE Suitable MS Channels as given in Drg. ICF/J&T/SK-1882. A packing slip shall be provided as instructed in PC-Label 1 .
PC 121	BOX COMPLETE FOR PAPIS Wooden package similar to sketch ICF/J&T/SK-1883/01 of size to suit the item. A packing slip shall be provided as instructed in PC-Label 1 .
PC 122	MODULAR FRAME <ol style="list-style-type: none"> Item to be properly stacked on a suitable steel flat pallet. The items to be tied with suitable and sufficient steel bands such that stacked items do not disintegrate during transit, storage and handling. The flat pallet must be suitable for handling by fork lift truck and over head cranes. A packing slip shall be provided as instructed in PC-Label 1.
PC 123	CTRB BEARING FOR VB/TS <ol style="list-style-type: none"> Each bearing to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect the bearing from damage & rubbing. All machined and unpainted surfaces shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N). Items to be stacked properly in wooden boxes, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 124	CENTERING DISC KIT(PRIM) FOR FIAT BOGIE <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-48S
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 22 of 30

PC 125	UNF CENTERING DISC <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 126	AXLE END COVER KIT FOR FIAT BOGIE <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 127	CROSS SECTION BRACKET <ol style="list-style-type: none"> Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. Label with details of Description of item, Drg. No., Quantity, PO No., PL No., and name of the supplier, etc., to be affixed on the pallet. Supplier shall ensure that component is protected against corrosion during storage and transit with an easily removable corrosion protectant (CORTEC VpCI-368 CORTEC VpCI-369/MOLYTEC EP-N) A packing slip shall be provided as instructed in PC-Label 1.
PC 128	SET OF RUBBER ITEMS FOR ALL AIR SPRING FIAT BOGIES <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 129	WHEEL SET BEARING 130 MM <ol style="list-style-type: none"> Each bearing to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect the bearing from damage & rubbing. All machined and unpainted surfaces shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 23 of 30

	<p>4. Items to be stacked properly in wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 130	<p>LHB BRAKE DISC</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane.</p> <p>4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 131	<p>CONTROL ARM SET FOR LHB BOGIES</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)</p> <p>4. Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Control arm upper 8 Nos. In one box and control arm lower 8 Nos. (4 left and 4 right) in one box.</p> <p>6. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 132	<p>PRIMARY SPRING INNER/ PRIMARY SPRING OUTER</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N).</p> <p>4. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane.</p> <p>5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 133	<p>TRACTION CENTRE</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC</p>


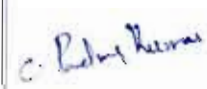

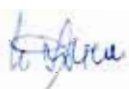

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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 24 of 30

	<p>VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)</p> <p>4. Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Label with as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 134	<p>TRACTION LEVER</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)</p> <p>4. Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 135	<p>ANTI ROLL BAR</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)</p> <p>4. Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
PC 136	<p>ANTI ROLL BAR FORK</p> <p>1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress.</p> <p>2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing.</p> <p>3. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N)</p> <p>4. Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane.</p> <p>5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.</p>
IPC 137	<p>120 KN AIR SPRING ASSEMBLY</p> <p>Packing as per ICF/J&T/SK-1718.</p> <p>Since, this is a safety critical item, it is advised to pack in wooden box, for better shock absorption. A packing slip shall be provided as instructed in PC-Label 1.</p>






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 25 of 30

PC 138	180 KN AIR SPRING Packing as per ICF/J&T/SK-1718. Since, this is a safety critical item, it is advised to pack in wooden box, for better shock absorption. A packing slip shall be provided as instructed in PC-Label 1 .
PC 139	AAR "H" TYPE TIGHT LOCK CENTRE 1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 140	SCHAKU COUPLAR ASSLY ESCORTS 1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Air coupling ends shall be provided with dummy caps to avoid corrosion of bushes. 4. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 5. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 141	AIR SPRING FOR VB/T As per ICF/J&T/SK-1718. Since, this is a safety critical item, it is advised to pack in wooden box, for better shock absorption. A packing slip shall be provided as instructed in PC-Label 1 .
PC 142	AIR SPRING FIAT BOG FRAME-U/M As per ICF/J&T/SK-1718. Since, this is a safety critical item, it is advised to pack in wooden box, for better shock absorption. A packing slip shall be provided as instructed in PC-Label 1 .
PC 143	TRANSITION SCREW COUPLING 1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.





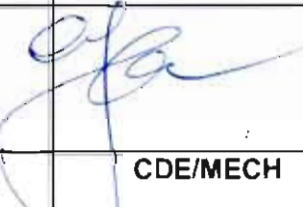
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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 26 of 30

PC 144	<p>CP PIN FABRICATED/MACHINED (Including Kolkata Metro and Trainset)</p> <p>PVC Cover package similar to sketch ICF/J&T/SK-1870 of size to suit the item.</p> <p>The packing should be strong enough to protect the machined surface from damage during transit, loading/unloading & storage and also should not allow water ingress around the machined surface of CP Pin.</p> <p>The machined surfaces shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N). A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 145	<p>CONTROL ARM WITH BOTTOM COVER TRAIN-18</p> <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N) Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane. Control arm upper 8nos. In one box and control arm lower 8 nos. (4 left and 4 right) in one box. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 146	<p>DETAIL ITEM KIT-VB/TS</p> <ol style="list-style-type: none"> Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. All machined surface shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N) Items to be stacked properly in sturdy wooden boxes, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 147	<p>DOUBLE ROW ROLLER BEARING.22328 C/C3</p> <ol style="list-style-type: none"> Each bearing to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. The items should be separated by using suitable eco friendly cushioning material to protect the bearing from damage & rubbing. All machined and unpainted surfaces shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N) Items to be stacked properly in wooden boxes, which can be handled by fork lift/crane. Label with details as instructed in PC-Label 1 to be affixed on the pallet.






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 27 of 30

PC 148	LATERAL DAMPER FOR SEC AIR SPRING <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 149	PRIMARY VERTICAL DAMPER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 150	SECONDARY LATERAL DAMPER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 151	SECONDARY VERTICAL DAMPER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 152	EMU AB REAR COVER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.






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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485
ISSUE STATUS:01
Rev.: 00
DATE: 16-03-2026
Page 28 of 30

PC 153	AXLE BOX FRONT COVER FULLY MACHINED <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent plastic sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 154	VERTICAL DAMPER AIR SPRING <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 155	HORIZONTAL DAMPER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 156	YAW DAMPER <ol style="list-style-type: none"> 1. Each item to be properly wrapped in biodegradable transparent bubble sheet to avoid water ingress. 2. The items should be separated by using suitable eco friendly cushioning material to protect machined portion from damage & rubbing. 3. Items to be stacked properly in steel pallets, which can be handled by fork lift/crane. 4. Label with details as instructed in PC-Label 1 to be affixed on the pallet.
PC 157	SS ROOF CEILING SHEET/PANEL Items should be individually wrapped in corrugated paper and collectively packed in card board box having sufficient strength, further tied with suitable Nylon strips. A list should be pasted on each box as instructed in PC-Label 1 . (OR) RETURNABLE & RE-USABLE METALLIC PALLET Item should be supplied in returnable & re-usable pallet made of steel. The design of the pallet should be :

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INTEGRAL COACH FACTORY , CHENNAI- 600 038

MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.

ICF/MD/SPEC-485


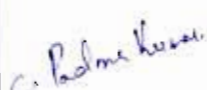



ISSUE STATUS:01

Rev.: 00

DATE: 16-03-2026

Page 29 of 30

	<ul style="list-style-type: none"> Water and fire proof. Rust free. Having good strength to weight ratio. Suitable for stacking in several layers, compatible with each other when stacked. Able to withstand the rough handling of common logistic systems such as fork lifter, cranes etc. Able to facilitate the storing, handling and unloading with minimum labour and time. Having the interior of the pallet lined with suitable material (like FRP) so as to prevent damage to the item being transported. While stacking the item inside the pallet, there should be minimum use of disposable packing. The pallet should have firm's logo for identification. Firm should also follow PC-Label 1 for indicating the details <p>Note :</p> <ol style="list-style-type: none"> For packing the individual item(s), the use of material which are not environment friendly such as wood/polyethene/plastic is prohibited, however the environment friendly plastic can be used. The item should be packed in such a way that it should not rub during transportation. The in-transit damage, if any, shall be at cost of the supplier. The design to be got approved by the firm from CDE/ICF before initiating manufacturing.
PC 158	<p>EMU BOGIE FRAME</p> <p>A sleeve made of flexible PVC shall be used to cover the axle box guide and properly tied with the bogie frame. The packing should be strong enough to protect the machined surface from damage during transit, loading/unloading & storage and also should not allow water ingress around the machined surface of guide. The machined surfaces shall be suitably applied with rust preventive oil (CORTEC VpCI-368 / CORTEC VpCI-369/MOLYTEC EP-N). A packing slip shall be provided as instructed in PC-Label 1.</p>
PC 159	<p>CBC COUPLERS</p> <p>Items are to be packed in two different boxes as given below.</p> <p>I. List of items to be in box-1</p> <ol style="list-style-type: none"> Balanced draft gear with wedge block assembly & wedge block. Rear carrier plate Front carrier plate Fasteners for front and rear carrier plates. <p>II. List of items to be in box-2</p> <ol style="list-style-type: none"> Coupler head and associated components. Main pivot pin. Supporting device for coupler head. Fasteners for supporting device.

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INTEGRAL COACH FACTORY , CHENNAI- 600 038**MASTER LIST OF PACKING CONDITION FOR BOUGHT OUT ITEMS.**

ICF/MD/SPEC-485

ISSUE STATUS:01

Rev.: 00

DATE: 16-03-2026





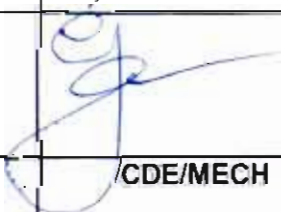
Page 30 of 30

- 5. Manual coupling device
- 6. Fasteners for manual uncoupling device.
- 7. Split pins for carrier plate.
- 8. Balance items, if any..

Instructions for packing of fasteners. 1. BOX-1: ITEM-4

2. BOX-2, ITEM-4,6 & 7/ Each to be packed and sealed separately in transparent polythene cover of minimum 200 microns with appropriate description labels kept inside for easy identification. [Safety item]

Firms should provide a packing slip as instructed in **PC-Label 1**.

PREPARED BY		CHECKED BY	VERIFIED BY	APPROVED BY
				
SSE / D / MS	SSE/ D/J&T	SME /D	DY.CME / D	CDE/MECH