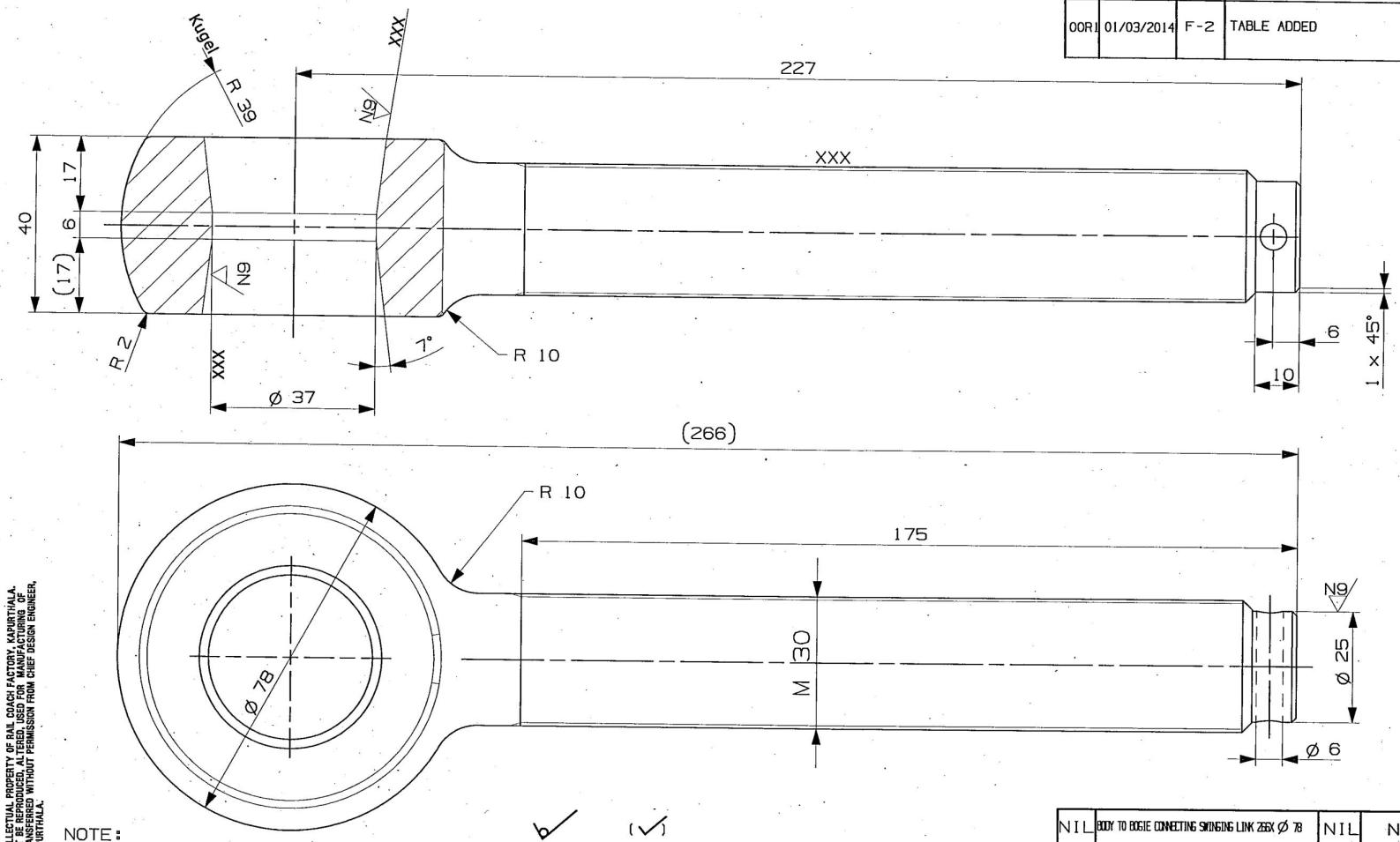
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
OOR	11/09/2013	ALL	EARLIER MATERIAL GRADE WAS 30NiCrMo12	DY.CME D3 NOTING ON MD44121
OOR1	01/03/2014	F-2	TABLE ADDED	DY.CME D3 NOTING ON MD44121



NOTE:
1. XX SURFACE ONLY WITH PRIMARY COAT
2. XXX SURFACE WITHOUT ANY PAINT

TENSILE STRENGTH	YIELD STRENGTH	% ELONGATION	IMPACT
1000 TO 1150 MPa	800 MPa(MIN)	12 (MIN)	48J (MIN)

THIS DRAWING IS THE INTELLECTUAL PROPERTY OF RAIL COACH FACTORY, KAPURTHALA. THIS DRAWING SHOULD NOT BE REPRODUCED, ALTERED, USED FOR MANUFACTURING OF COMPONENTS OR DISCLOSED WITHOUT PERMISSION FROM CHIEF DESIGN ENGINEER, RAIL COACH FACTORY, KAPURTHALA.

ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	BODY TO BOGIE CONNECTING SWINGING LINK 266X Ø 78	NIL	NIL	IS:5517-93 31N110Cr3Mo8 AMMEND.-1-1999 & AMMEND.-2-2008	NIL
GROUP	BOGIE GENERAL ARRANGEMENT	SUPERSEDES:	1268596 ALT OOR		
FILE	\\hs022\bogie\ug_assly\1268596_OOR1.prt(BD)				

WELD LENGTH: NIL M
WEIGHT: 1.85 KG
S.AREA: 0.0367 M²
LENGTH / DIA: 0.266/ 0.078 M
~~WIDTH / THICK~~
NIL M
HEIGHT
NIL M

BODY TO BOGIE CONNECTING SWINGING LINK

RAIL COACH FACTORY, KAPURTHALA

रेलकोचफैक्टरीकपूरथला IRS

SCALE 1:1 | SSE/REC | CHD AMAN | DRN JITU

REF.DRG.NO. 1268596

PL NO. NIL

DRG.NO. 1268596

ALT. OOR1 | SIZE A3 | SHEET 1/1

SME/DE | DY.CME | CDE

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.
THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG0008 | DATE OF FIRST ISSUE 11/09/2013 | CGM BY

04 MAR 2014

MAITY
Date: 2026.06.11
16:27:53 IST
Reason: REPS
Document
Location: IREPS-CRIS