

ICF/SK-1272

600 FOR ITEMS 5 & 6

525 FOR ITEMS 3&4

430 FOR ITEMS 1 & 2

1,3,5	AS	DRAWN	R.H
2,4,6	OPPOSITE	L.H	

DESCRIPTION OF JOB OF THE		TYPE OF TOOLING		ROUGH MACHINING		ROUGH CLEANING		ALTERATIONS	
NOBLES	TEMPERATE	1/2" (12/13/30)	1/2" (12/13/30)	FINISH MACHINING				8/1/83	
PUNCH	AND DIE	P.0145	1/2" (12/13/30)	FINISH MACHINING				RETRACTED STEP	
								SIZE 5, 1/4" (12/13/30)	
								3TH (12/13/30) WITH NOTE	
								C.D.A. - 5/4 - 19/8/81	

NOTE:-
ALTERNATIVELY 2.5mm THICK MATERIAL TO
SPEC. IRS: M-36 MAY BE USED.

SECTION-AA

BODY PILLAR PART (BG)	SCALE	GDA		
	1:1	CND		
		TRD		
		DRN		
	ALT	F		

INDIAN RAILWAY STANDARDS	INTEGRAL COACHFACTORY MADRAS-38 16/6/67 1970
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CF/SK 2/2

8-7-83

ALT	DATE	AME/DPO	AME/JAC
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ASSEMBLY DRAWING:

BODY PILLAR PART (BG)	SCALE	GDA		
	1:1	CND		
		TRD		
		DRN		
	ALT	F		

INDIAN RAILWAY STANDARDS	INTEGRAL COACHFACTORY MADRAS-38 16/6/67 1970
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CF/SK 2/2

Signature Not Verified

Digitally signed by
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DCRUZ
Date: 2024.03.13
15:12:24 IST
Reason: IREPS-CRIS
Location: New Delhi