



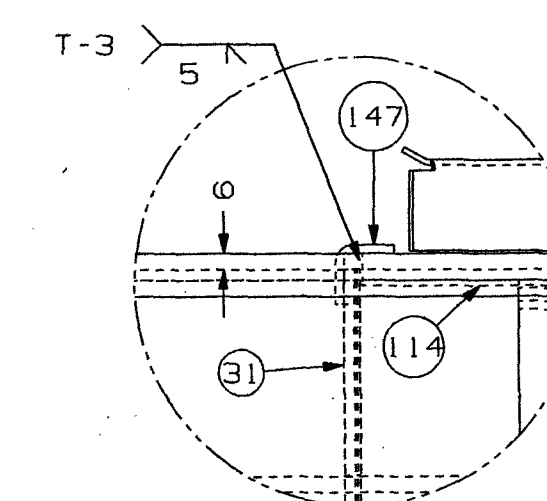
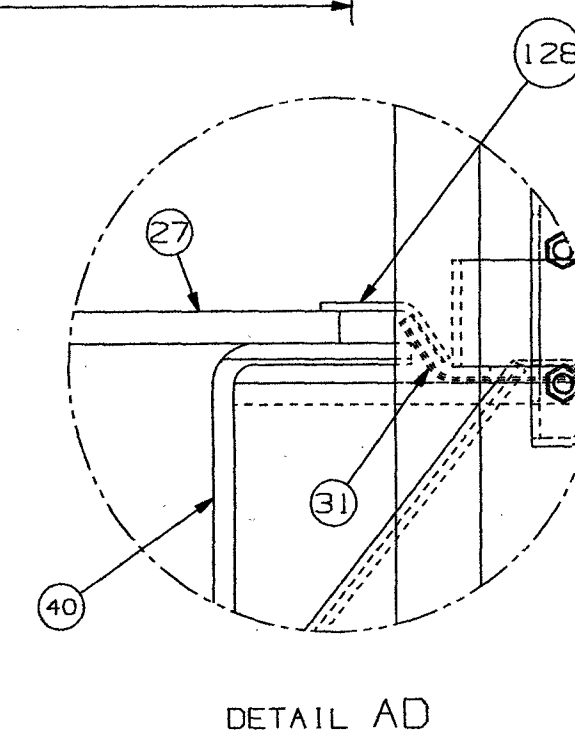
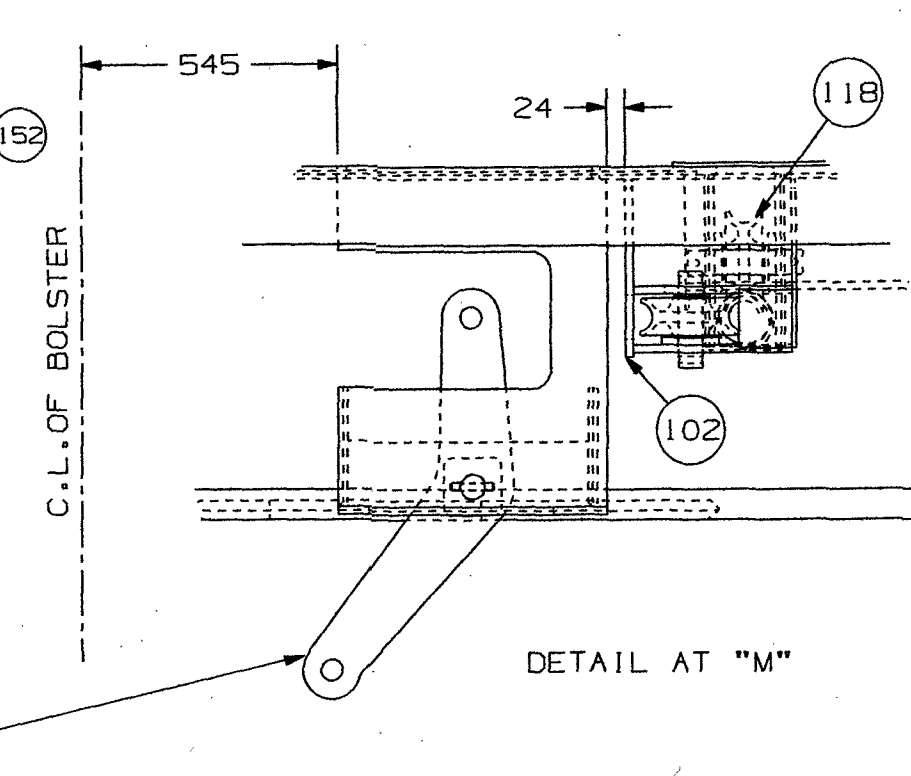
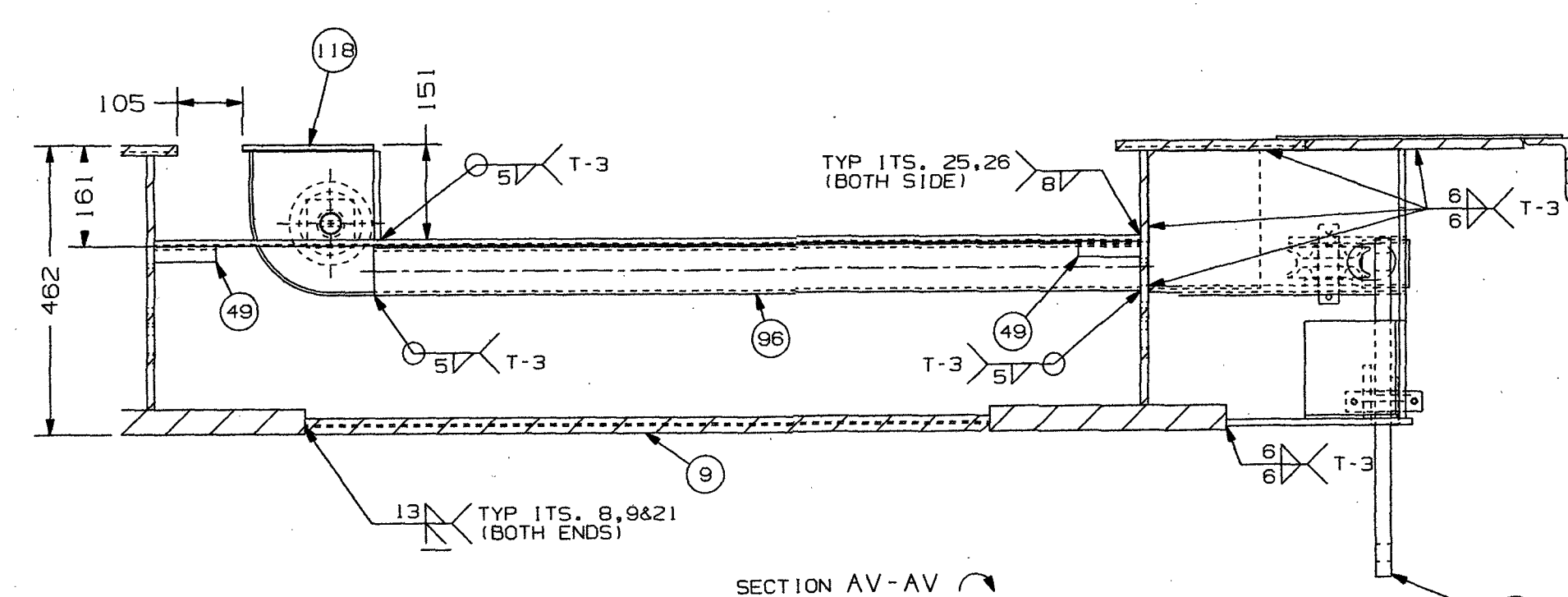
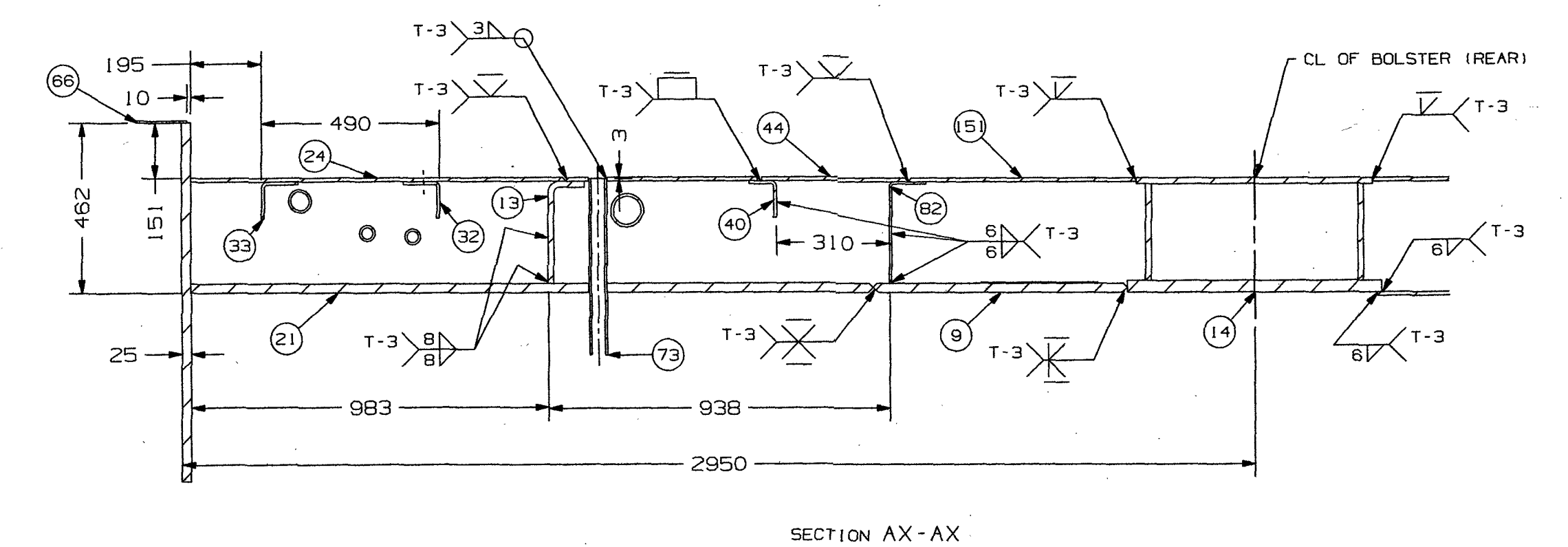
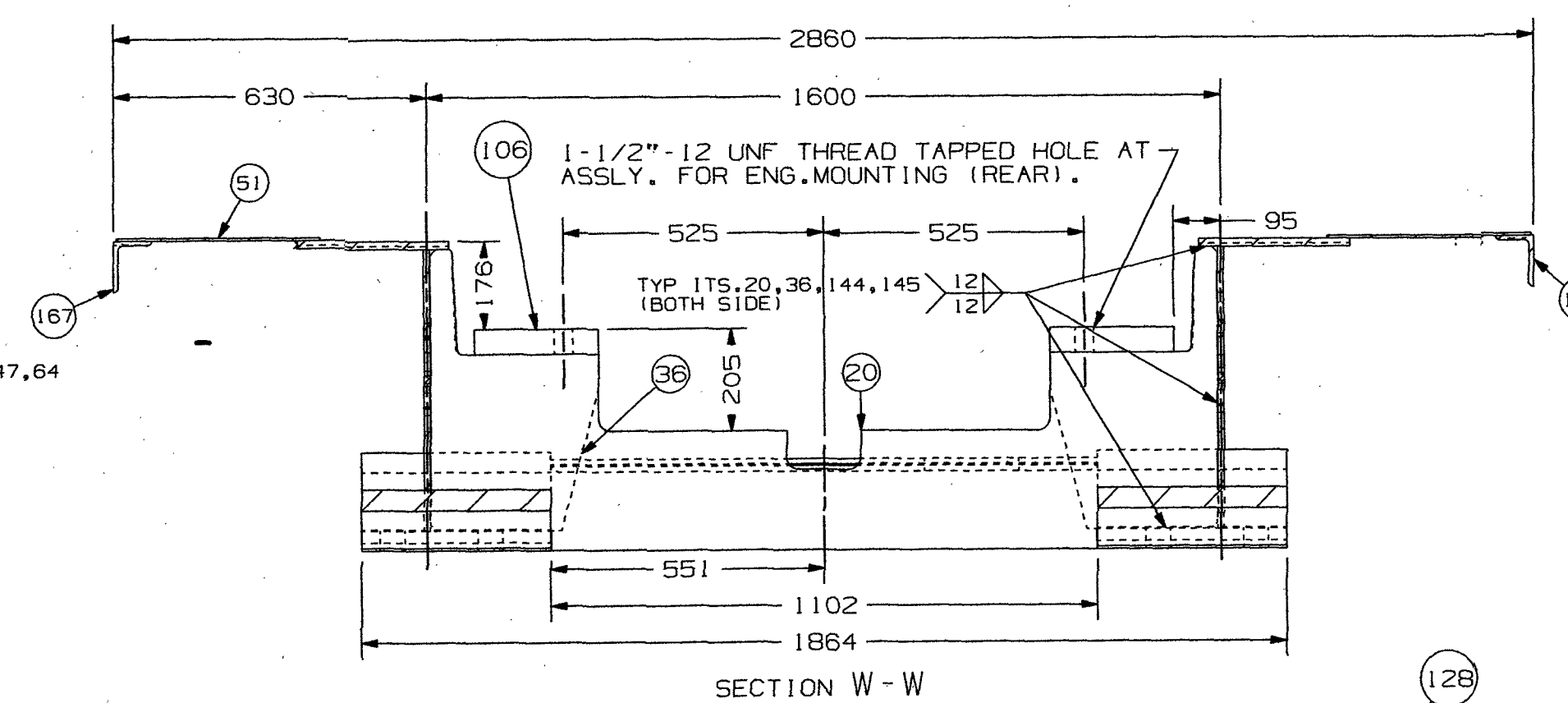
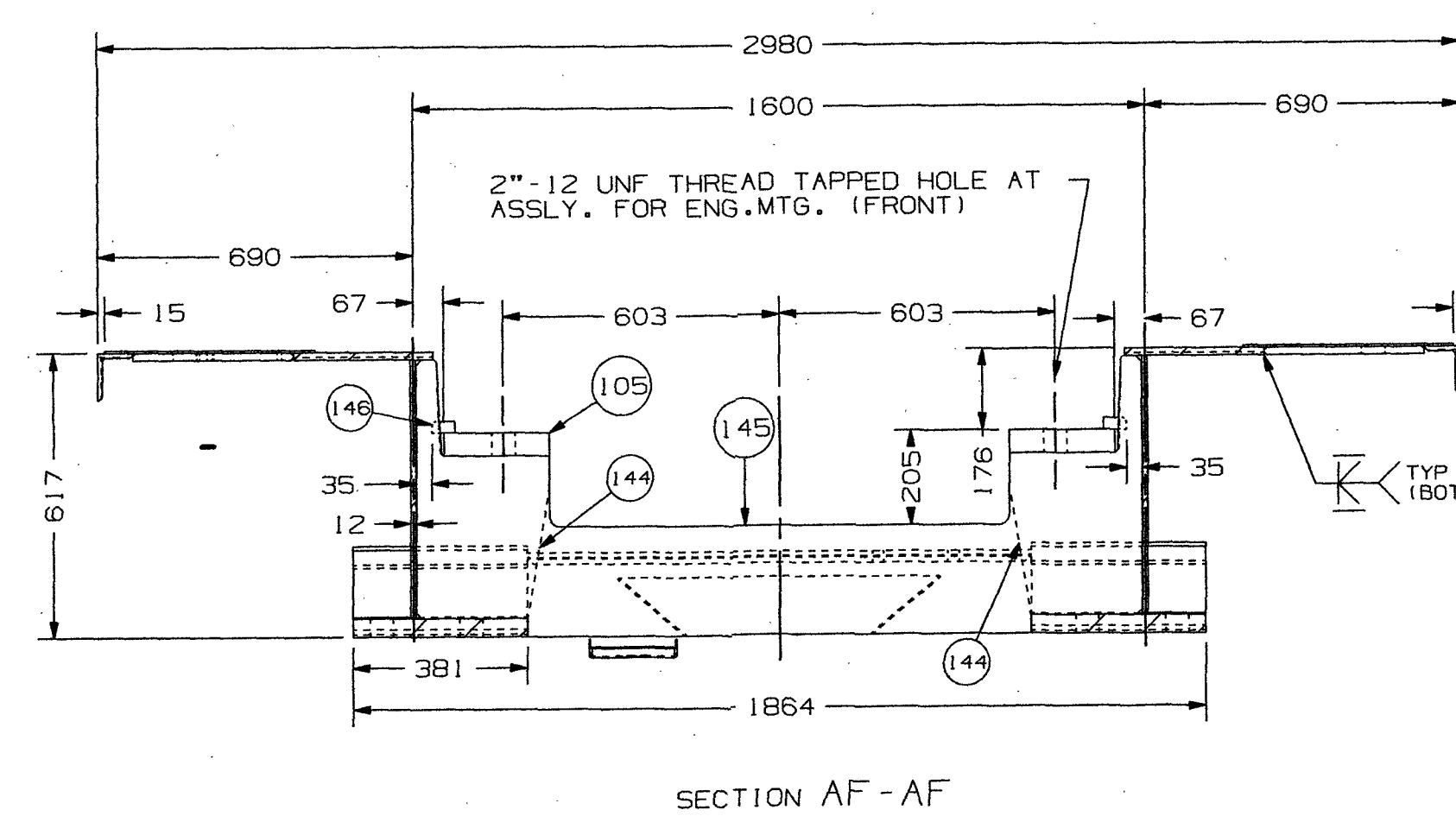
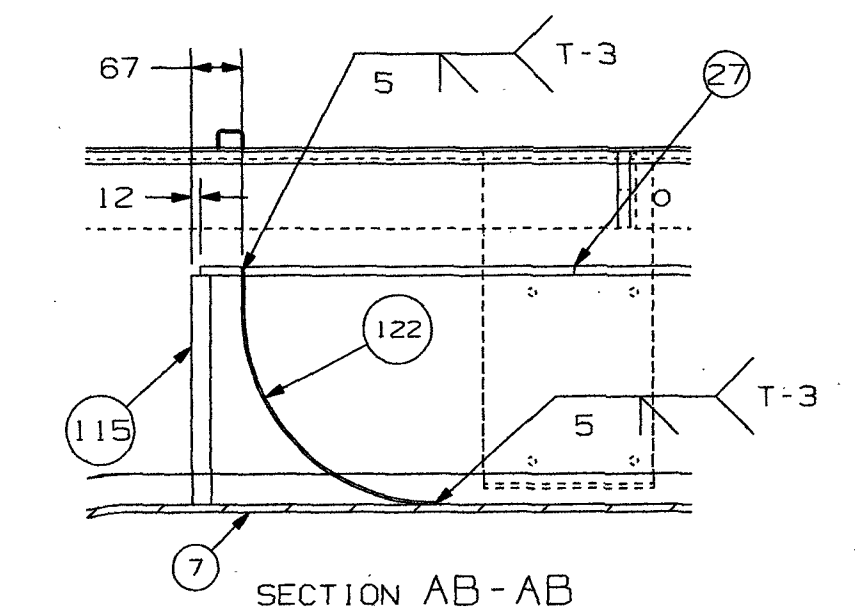
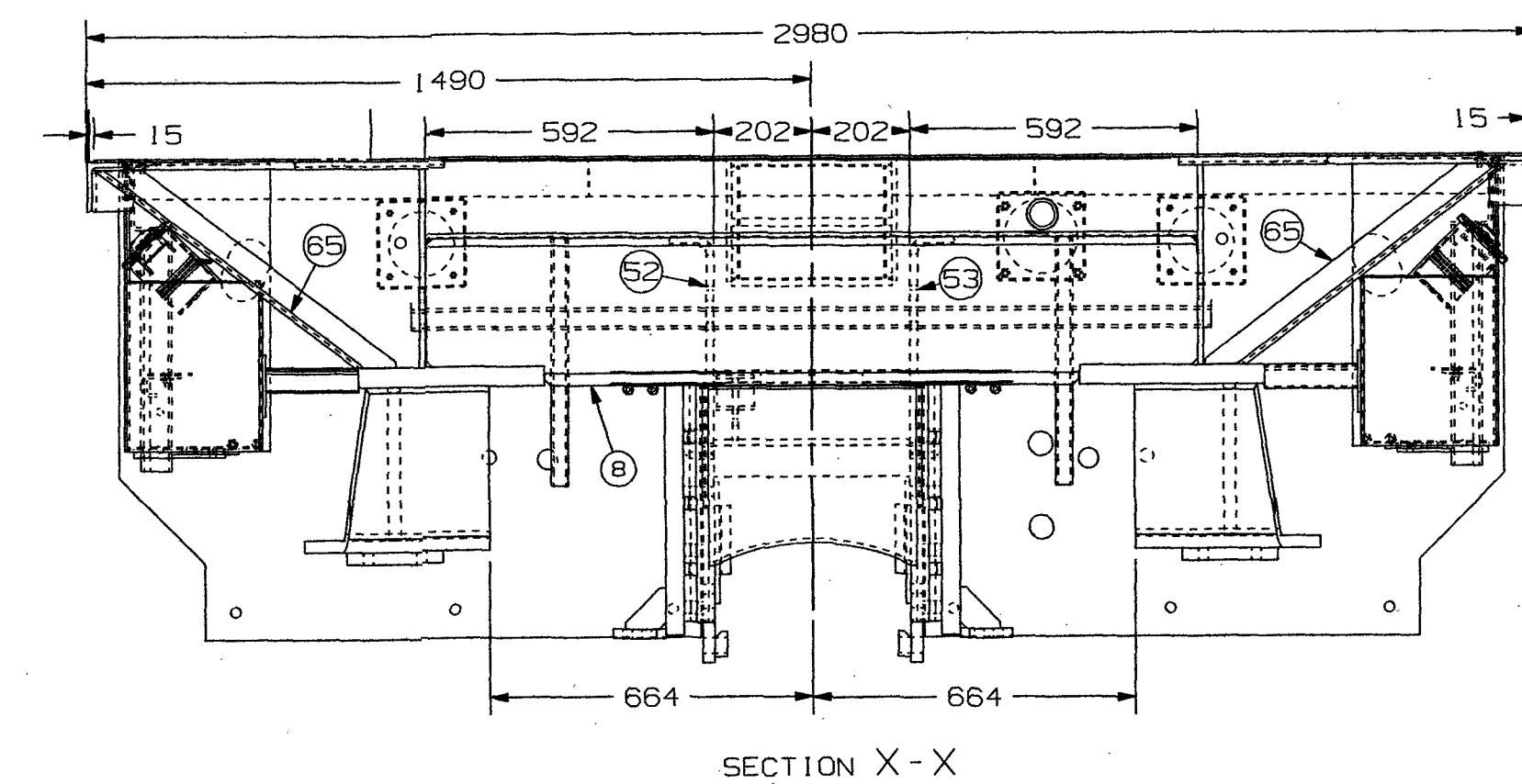
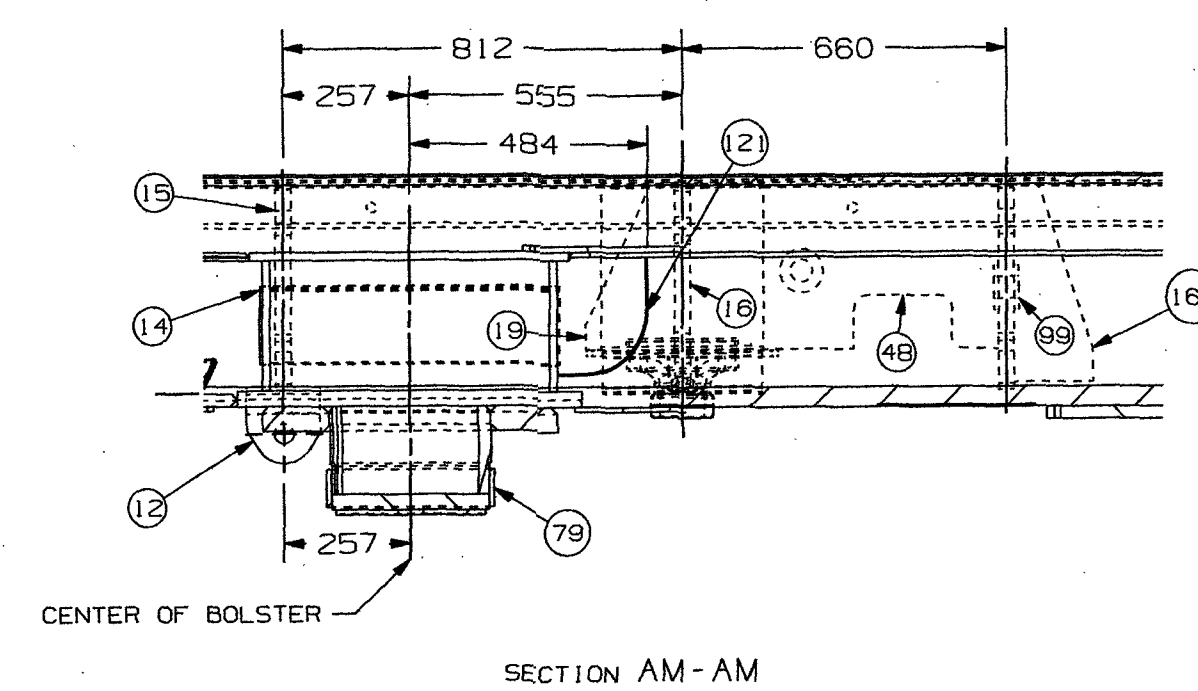
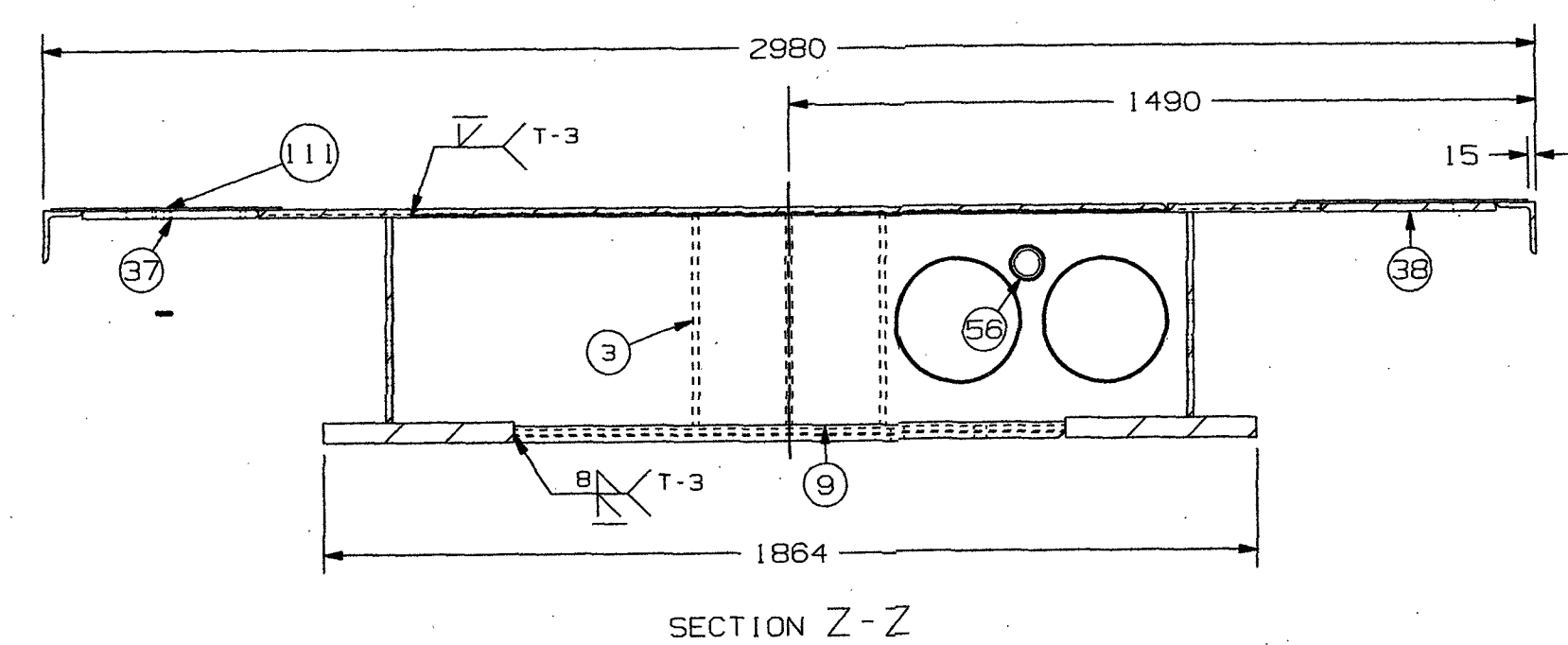
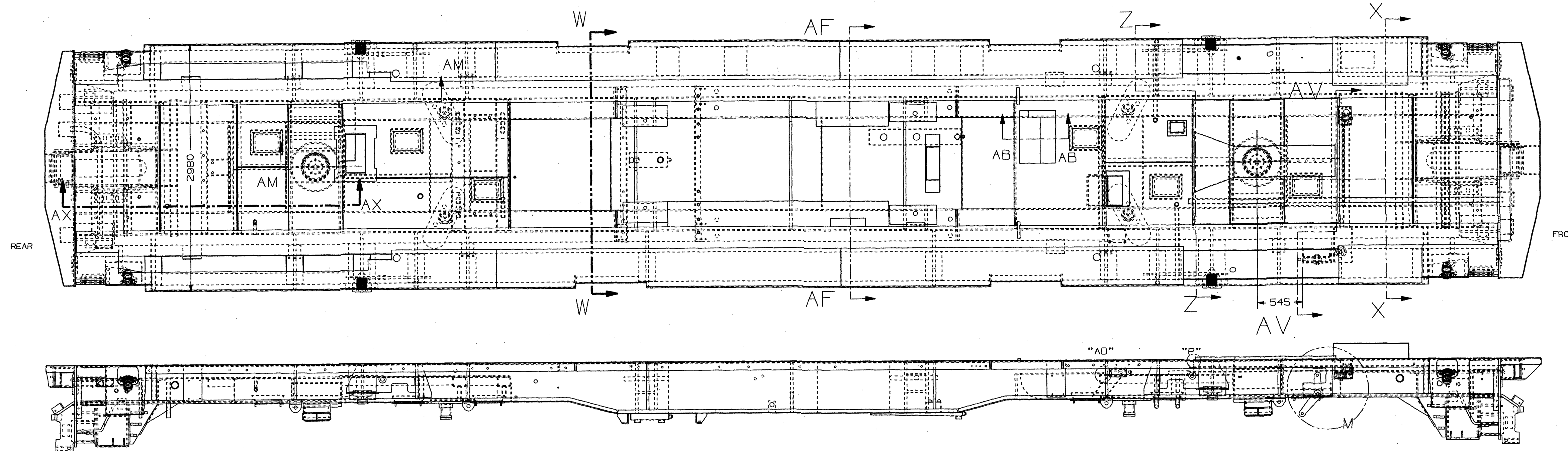
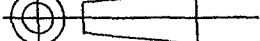


Wt./ASSLY.	P-1 FINISH ROUGH	(01) ROUGH CLEANING	SURFACE ROUGHNESS VALUE TO 1513073	GRADE, NO	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	ALT.	AL T E R A T I O N	CHECKED BY SSZ/ABH	VERIFIED BY ADE/DOOTIE	APPROVED BY DOE/ABH
	P-10 FLAME CUT	(18) CHAMFERED		Ra μ m	.025	.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	NO.				
	Kg			(010) BURRS REMOVED	SYMBOL																



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ISSUING AUTHORITY : SDO/RECORDS ALL DIMS. ARE IN mm.	TOLERANCES ON UNTOLERANCED DIMENSION TO IS:2102 C
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NO. OF	DESCRIPTION & DIMENSION	ITEM	PART NO.	WE./UNIT	MATERIAL	SPECIFICATION
	GROUP : UNDERFRAME	SUPERSEDED BY				
	FLOOR FRAME ASSLY. SECTION VIEW	SUPERSEDES				
		SCALE	C.H.D. BY S.S.E	Ragh 24/11/25		
		PROJECTION	C.P.			
			D.P.N.	Ragh 24/11/25		
		ALT.				
	BANARAS LOCOMOTIVE WORKS VARANASI	PART NO. 11537747				
		SHEET - 2 OF 2				