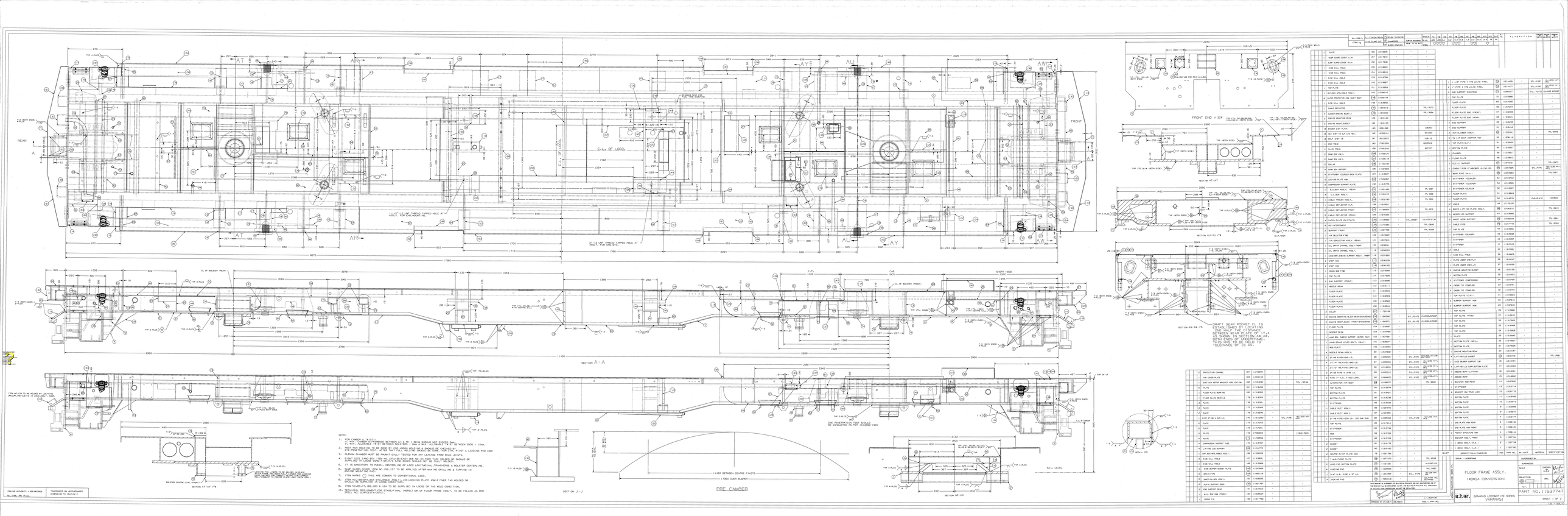
FRONT
REAR
PRE CAMBER
SECTION A-A
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SECTION J-J
FRONT END VIEW
DRAFT GEAR POCKET CL IS ESTABLISHED BY LOCATING ONE HALF THE DISTANCE BETWEEN REAR FACE OF 1"T.4 PLATE AND REAR FACE OF PLATE AT BOTH ENDS OF UNDERFRAME. THIS HAS TO BE HELD TO TOLERANCE OF 19 mm.
NOTES:
1. FOR CHARGE A (W/ST) CLEARANCE BETWEEN LUG & RH. I BEAM SHOULD NOT EXCEED 5mm
2. ALL WELDS TO BE CONTINUOUS FILLET WELDS OF 6mm SIZE UNLESS OTHERWISE STATED.
3. PLENUM CHAMBER MUST BE PNEUMATICALLY TESTED FOR ANY LEAKAGE FROM WELD JOINTS.
4. RIGHT SIDE SHOWN AND ITEM NO.(TEN NO.) IN BRACKETS ARE TO BE USED FOR LEFT SIDE.
5. ITEM NO.(ONE NO.) ARE TO BE SUPPLIED IN LOOSE FOR FIELD WELDING.
6. ITEM NO.(SIX NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
7. ITEM NO.(SEVEN NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
8. ITEM NO.(EIGHT NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
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15. ITEM NO.(FIFTEEN NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
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19. ITEM NO.(NINETEEN NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
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228. ITEM NO.(TWO HUNDRED AND TWENTY-EIGHT NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
229. ITEM NO.(TWO HUNDRED AND TWENTY-NINE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
230. ITEM NO.(TWO HUNDRED AND THIRTY NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
231. ITEM NO.(TWO HUNDRED AND THIRTY-ONE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
232. ITEM NO.(TWO HUNDRED AND THIRTY-TWO NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
233. ITEM NO.(TWO HUNDRED AND THIRTY-THREE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
234. ITEM NO.(TWO HUNDRED AND THIRTY-FOUR NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
235. ITEM NO.(TWO HUNDRED AND THIRTY-FIVE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
236. ITEM NO.(TWO HUNDRED AND THIRTY-SIX NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
237. ITEM NO.(TWO HUNDRED AND THIRTY-SEVEN NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
238. ITEM NO.(TWO HUNDRED AND THIRTY-EIGHT NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
239. ITEM NO.(TWO HUNDRED AND THIRTY-NINE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
240. ITEM NO.(TWO HUNDRED AND FORTY NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
241. ITEM NO.(TWO HUNDRED AND FORTY-ONE NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
242. ITEM NO.(TWO HUNDRED AND FORTY-TWO NO.) ARE TO BE SUPPLIED IN LOOSE ON TAB WELD CONDITION.
243. ITEM NO.(TWO HUNDRED AND FORTY-THREE NO.) ARE TO BE SUPPLIED IN LO