



**CONTROLLED COPY**

**NOTE:-**

1. FOR THE KNUCKLE THREAD PROFILE OF SCREW IS 4695 TO BE REFERRED.
- \*2. STAMP / PUNCH-  
(a) MONTH & YEAR.  
(b) TRADE MARK  
(c) SK - 99002.  
(d) IS 5517 - 93.
3. HEAT TREATMENT TO BE DONE SEPARATELY FOR EACH TYPE OF COMPONENT IN A BATCH. BATCH No. TO BE LIGHTLY PUNCHED AT SUITABLE LOCATION.

10	COLLAR Ø61X16	2	IS 2062-92 Fe410W-C	HEAT TREATED
9	COLLAR Ø64X30	1	IS 2062-92 Fe410W-C	HEAT TREATED
8	PIN Ø60X218	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
7	PIN Ø18X85	1	IS 2062-92 Fe410W-C	HEAT TREATED
6	TRUNNION (R.H. THREAD)	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
5	TRUNNION (L.H. THREAD)	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
4	BENT COUPLING	1	IS 2062-92 Fe410W-C	HEAT TREATED
3	SCREW Ø58X453	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
2	BENT COUPLING LINK	1	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED
1	LINK	2	IS 5517-93 Gr. 35Mn6 Mo3	HEAT TREATED

ITEM	DESCRIPTION & DIMENSIONS	REF. DRG.	WT. OF ONE NG	REMARKS
10	COLLAR Ø61X16			
9	COLLAR Ø64X30			
8	PIN Ø60X218			
7	PIN Ø18X85			
6	TRUNNION (R.H. THREAD)			
5	TRUNNION (L.H. THREAD)			
4	BENT COUPLING			
3	SCREW Ø58X453			
2	BENT COUPLING LINK			
1	LINK			

  

CD/08/14	ITEM No. 4 (DIMENSION CORRECTED)	2/14	RD/SK-99001	ASSEMBLY DRAWINGS	REFERENCE
CD/08/13	DRAWING REVISED AND REDRAWN	12/13			
SS/07/2001	DRAWING REVISED AND ITEM 7 DELETED	09/2001			
CD/2/2000	MACHINING SYMBOL ADDED AND MARKING CORRECTED	02/2000			
CD/10/99	IN ITEM-1 Sec. AA, BB & ITEM-4, 7, 8 & 10 MTL & SPEC. CORRECTED	09/99			
ALT. ITEM	AUTHY	DATE	CHECK SHEET No.:-		
5					
4					
3					
2					
1					

**INDIAN RAILWAY STANDARDS**  
**ENHANCED CAPACITY.**  
**DETAILS FOR**  
**SCREW COUPLING**  
**SKETCH-99002**