




16	/	1209-01.411-051	EARTHING CONNECTION	1	STEEL	IS:8500 Fe 540/B'	0.038
15	/	1209-18.406-396-010	WASHER CONICAL SPRING 10.5 HARDENED ZN PL. (PASS.)	4	SPRING STEEL	IS:3063,DIN:6796	
14	/	1209-18.406-312-004	SCREW CAP HD SOCKET M10 x 15 - 30 LG.	4	ALLOY STEEL, CLASS-12.9	IS:2269	27.900
13	/		PULSE GENERATOR 5.86000	1			2.40
12	/	1209-01.411-046-006	SAFETY WASHER VS 20	4	SPRING STEEL		0.03
11	/	1209-18.406-314-005	SCREW CAP HD SOCKET M20 x 2.5 - 50 LG.	4	ALLOY STEEL,CLASS-12.9	IS:2269	172.00
10	T201070	1209-01.011-011	COVER FRONT	1			2164
9	/	1209-01.311-013	ABUTMENT RING	1	STEEL	IS:2062 Gr.-C	3.20
8	/	1209-01.311-015	DRIVING FLANGE	1			6.60
7	T201090	1209-01.311-061	CYLINDRICAL ROLLER UNIT CRU 150	1			31.00
6	/	1209-18.406-463-001	LUBRICATING AND ASSEMBLY PASTE ALITEMP Q-NB 50	1			0.25
5	/	1209-01.406-455	O RING ID 250 x 3	2	NBR-1872	ISO:3601,DIN:371	
4	T201046	1209-01.411-046-009	SAFETY WASHER VS 16	12	SPRING STEEL		0.02
3	/	1209-18.406-356-003	BOLT HEX M16 x 2 - 45 LG. ZN PL. (PASS.)	12	STEEL,CLASS-8.8	IS:1364, PT-2	
2	T201072	1209-01.011-008	AXLE BOX HOUSING	1			100.01
1	T201071	1209-01.111-012	REAR COVER	1	SGCI	IS:1865 SG/500/7	9.50
निर्देशा संख्या	सामान एवं विवरण संख्या	अंग आरेखण संख्या	वर्णन	मात्रा	पदार्थ	विशिष्ट	प्रति मात्रा. के. IN. EACH
REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY.	MAT'L	SPECN	

अधिकारिता DON			चितरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA			
योजना ORD			ड्राइंग नाम कि. प्र. W. ESEN R 85			
कमीशन SUPT.			परामर्श MUEL	177		
समीक्षित वृत्त REVIEWED BY			निर्दिष्ट SPECN			
अनुमोदित प्रमुख अधिकारी APPROVED OFFICER		वर्णन	AXLE BOX COMPLETE WITH HASLER TRANSMITTER			
दिनांक DATE	20-09-1992	DESCRIPTION				
स्केल SCALE	1:1	आरेखण संख्या DRAWING NO.	1209-01.111-006			
संस्करण / REF. IB011-00178	ALT- 9	 	परिवर्तन संख्या ALTERATION NO.	3	पृष्ठ SHEET	1 OF 1
10			11		12	A1

MOUNTING INSTRUCTION

BEFORE MOUNTING OF ROLLER BEARING (ITEM 7)
TREAT THE BEARING SEAT OF THE AXLE-BOX CASE (ITEM 2)
WITH ASSEMBLY PASTE (ITEM 6)

[illegible]