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Date: 2025.05.02 13:35:06 IST
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ICF/SK-6-3-481

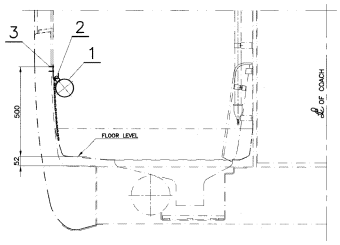
▽ ROUGH MACHINED	ROUGH CLEANING
▽▽ FINISH MACHINED	
▽▽▽ FINE FINISH MACHINED	

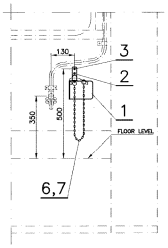
ALTERATIONS

(e) 03/2009
R.M. THICKNESS FOR ITEM-1 ALTD. FROM 1mm TO 0.5mm FOR BODY AND 1.6mm FOR HANDLE, HEIGHT AND LOCATION OF HANDLE ALTD. FROM 150 & 50 TO 130 & 30 RESPLY.
Sd/- SSE/D | Sd/- SME/DSD

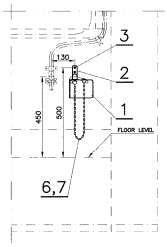
(f) 02/2016
FOR ITEM-3 MAT. SPEC. UPDATED.
Sd/- SSE/D | Sd/- SME/DSD

(g) 10/2018
SHEET THICKNESS, MATERIAL & HEIGHT OF ITEM-1 ALTD. FROM 0.5MM S.S COMMERCIAL QUALITY & 130 TO 1MM, AISI-304 & 150 RESPECTIVELY. NOTE-6 DELETED.
Sd/- SSE/D | Sd/- SME/D

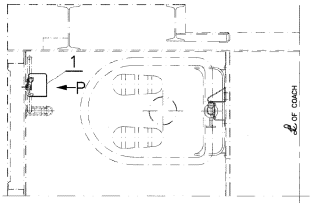


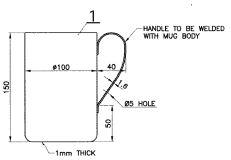


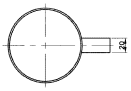
VIEW FROM–P
FOR PAN LAVATORY



VIEW FROM–P
FOR COMMODE LAVATORY

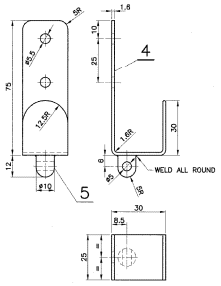


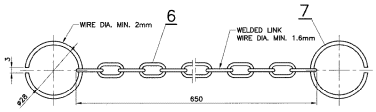




NOTE:

1. THIS DRAWING PREPARED WITH REFERENCE TO RDSO/SK-K2001 & RDSO/SK-98002
2. GROOVES OF ITEM-3 TO BE FILLED WITH ARALDITE OR WELD METAL AFTER SCREWING.
3. ALL SHARP EDGES TO BE ROUNDED OFF.
4. RING (ITEM-7) TO BE CLOSED AND WELDED OR BRAZED AFTER INSERTING IT INTO THE HOLDER PIN (ITEM-5) AND HANDLE OF MUG (ITEM-1).
5. TOLERANCES ON DIMENSIONS SHALL BE AS PER ICF/STD-9-0-001 WHEREVER NOT SPECIFIED.
~~6. COMMERCIALLY AVAILABLE MUG OF CAPACITY BETWEEN 0.75 TO 1 LITER SHALL BE ACCEPTABLE.~~





NO. OF ASSYS. REQUIRED PER LAVATORY			
COL–II	1		

NO OFF IV	III	II	I	DESCRIPTION & DIMENSIONS	ITEM	REF. DRG.	MAT. & SPEC.	WEIGHT/UNIT	REMARKS
–	–	–	2	RING ø2x91	7		STAINLESS STEEL		COMMERCIAL QUALITY
–	–	–	1	CHAIN L–650	6		STAINLESS STEEL		COMMERCIAL QUALITY
–	1	–	1	PIN ø10x12	5		STAINLESS STEEL		COMMERCIAL QUALITY
–	1	–	1	HOOK 1.6x25x130	4		STAINLESS STEEL		COMMERCIAL QUALITY
–	–	–	2	PAN HD. TAP. SCREW ST4.8x25	3	IS:7173–'89 TYPE–F	IS:1367(PART–14) 8A/A2 70		
–	–	–	1	MUG HOLDER	2	ICF/SK 6–3–481			COL–II
–	–	–	1	MUG	1		AISI–304		FINISH–2B

GROUP: 6–3 LAVATORY

SUPERSEDED BY:

SUPERSEDES: ICF/SK–6–3–481 ALT/–

ASSEMBLY DRAWINGS

CAD FILE: C:\MG–CAD\077\6–3\481–Sg0.DWG

	DATE OF LATEST ALT.	DATE OF FIRST ISSUE	AME/SME
ALT	–10–2018	16–04–2004	N. K. Gautam

PER ASSY. | PER LAVATORY

ARRANGEMENT OF MUG

SCALE	SSE/D
1:10	CHD
1:2.5	ALT
1:1	DRN

ALT • f g

Pramod Kr. Pal
KAMPOZHILAN
V.S.Sridharan

DATA CODE No. 077

INDIAN RAILWAY STANDARDS

SHEET 1 OF 1

INTEGRAL COACH FACTORY CHENNAI–38

ICF/SK–6–3–481

FORM I.R. A1 840x600