

[illegible]

Technical drawings of various metal profiles and components, including dimensions and part numbers:

- 51,92**: Profile with length L and a central slot.
- 46 FOR ITEM 92 ONLY**: L-shaped profile with dimensions 20, 35, 3.15, and 3.15R.
- 730-63** and **1044-60**: Profiles with specific length ranges.
- 52,53,124,131**: Profile with length L and a central slot.
- 64 FOR ITEM-131**: L-shaped profile with dimensions 20, 25, 3.15, and 3.15R.
- 105,106,107**: Profile with length L and a central slot.
- 102**: Profile with dimensions 3.15, 95, 30, and 3.15R.
- 115**: Profile with dimensions 18, 20, 2, 50, and 3.15R.
- 116**: Profile with dimensions 28, 2, 20, 50, and 3.15R.
- 121,113**: Profile with dimensions 38, 2, 2, 40, 32, and 20.
- 125,126,127**: Profile with dimensions 40, 5R, 20, and 5.
- 128,129**: Profile with dimensions 1128 FOR ITEM 128&129, 60 FOR ITEM 129, 25 FOR ITEM 128, 80, 25, and 2.
- 120**: Profile with dimensions 2, 2, 20, 40, 1.6R, 18, 32, and 1255.
- 126**: Profile with dimensions 83.5, 328 FOR ITEM-127, 403 FOR ITEM-126, 126, 17.5, 655 FOR ITEM-126, 495 FOR ITEM-127, 665 FOR ITEM-125, and WITHOUT HOLES.

FORM-IR A2 600x420

ICF/STD-1-0-017

② DRAWING IN CAD. SSE/D	12/2008 REDRAWN AME	⑦ ROUGH MACHINED	⑪ ROUGH CLEANING	ALTERATIONS
		⑧ FINISH MACHINED		⑫ 7/97 RM LENGTH OF ITEMS 79 & 80 ALTD FROM 2130 TO 2550
		⑨ FINE FINISH MACHINED		-sd- SD SME/DSS
				⑬ 7/97 ITEM-139 & 140 ADDED.RM LENTH OF ITEM-43 ALTD FROM 1905 TO 2078
				-sd- SD SME/DSS

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NO. OFF		DESCRIPTION & DIMENSIONS		ITEM	REF.DRGS	MAT. SPEC.	WEIGHT/UNIT		REMARKS	
IV	III	GROUP: BODY SHELL ASSEMBLY					SUPERSEDED BY:			
				<p style="text-align: center;">ANGLES AND CHANNELS</p>			SUPERSEDES: 07/STD-1-0-017 ALTY/			
							SCALE		SSE/D	
							1:2		CHD	
							1:5		ALT	
									DRN	
CAD FILE: MD-CAD\140-1-0-0173SX02.dwg						ALT.		w	x	
DATA CODE No.		140		INDIAN RAILWAY No.		SHEET		3 OF 3		
				STANDARDS		INTEGRAL COMCH FACTORY		CHENNAI-38		
						07/STD-1-0-017				