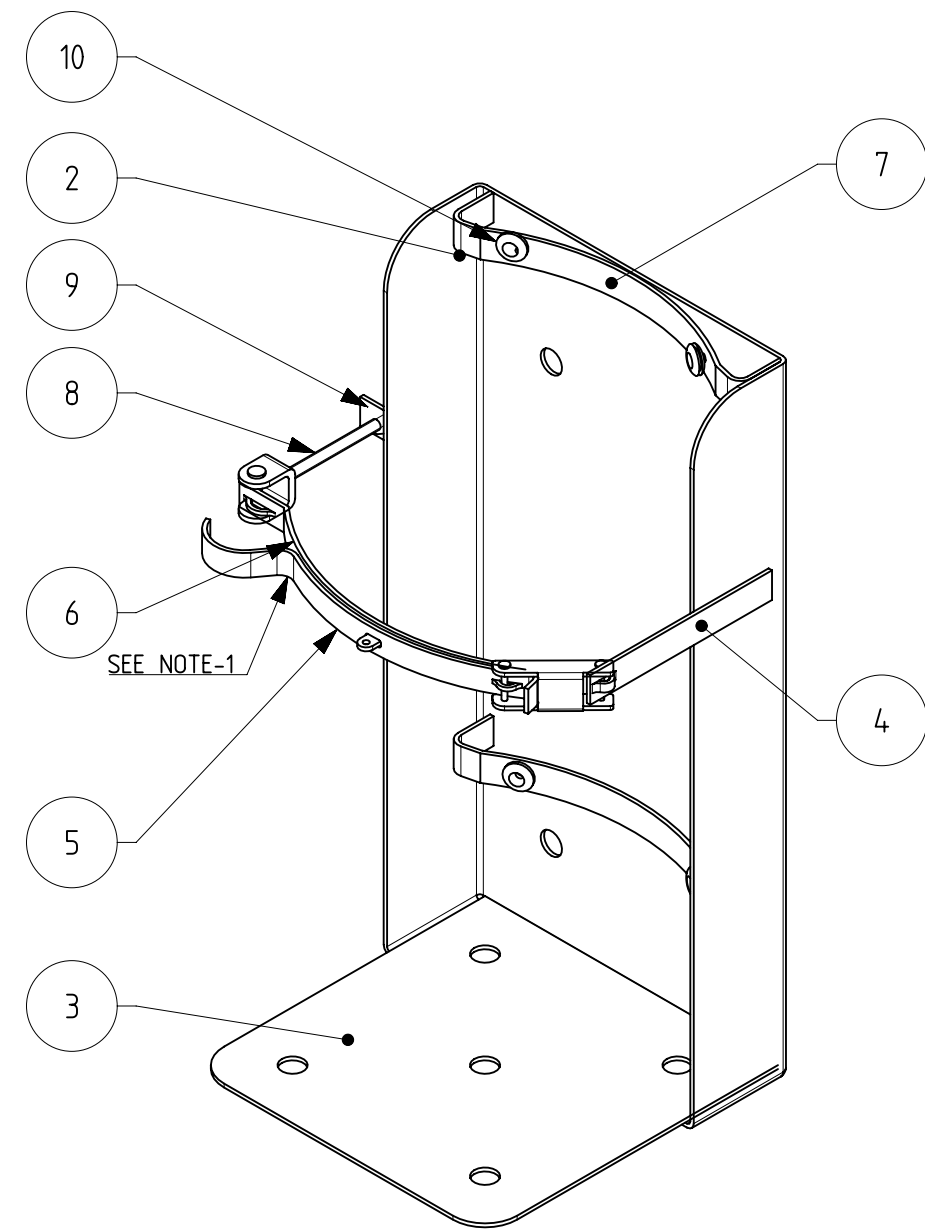


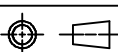
- NOTE:
1. STAMP ON OUTSIDE STRAP (FIRM'S NAME)
 2. BRACKET ASSY TO BE COATED WITH BLACK PAINT
 3. PAINTED BRACKETS MUST WITHSTAND 240 HOUR SALT SPRAY TEST AS PER ASTM B-117 WITHOUT CORROSION
 4. FIX RUBBER GROMMETS (REF.10) AFTER PAINTING
 5. FIRE EXTINGUISHER WITH BRACKET ASSLY AS A UNIT TO BE SUPPLIED ACCORDING TO THE SIZE OF EXTINGUISHER
 6. FOR TECHNICAL DETAIL REFER TECH. SPECN NO. CLW/MS/3/016 ALT. LATEST
 7. USED FOR LOCO -WAG-9HC,WAP-7 & WAP-5

धातु-वेल्डन चिन्ह		अतिरिचित सद्य - सीमा भा. भा. : 2102 / अ. भा. सं. : 2768												TOL.
भा. भा. : 813 / अ. भा. सं. :2553		UNSPECIFIED TOLERANCE TO IS : 2102 / ISO : 2768												CLS.
पदांक	सं1	सं2	सं3	सं4	सं5	सं6	सं7	सं8	सं9	सं10	सं11	सं12		
GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
Rz	0.16-6.3	0.5-8.7	0.9-1.1	1.5-2.0	2.5-3.8	5.0-6.3	9.0-12	16-25	30-40	50-63	75-100	160-250		
Ra µm	0.075	0.85	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
चिन्ह														
SYMBOL														

5	DY.CEE/D-III	IS OF FIRE EXTINGUISHER CHANGED. DRG. MODIFIED. QTY. OF REF. NO. 10 WAS 14.	
4	DY.CEE/D-CO NV	4 HOLES Ø 10 WAS 6 HOLES Ø 10, DELETED DIMENSION 109.92 & 52. ADDED DIMENSION 195. DIMENSION 40, 75, 145, 290, WERE 41, 70, 140 & 294 RESPECTIVELY. WAP-5 APPLICATION ADDED.	01-08-18
3	DY.CEE/D-I	QUANTITY PER LOCO FOR REF. -01 TO 10 HAS BEEN CHANGED.	
2	WM C-D&D	Ø 102±1 WAS Ø 130 & TOLERANCE ±10 ADDED. NOTE 5 ALTERED ACCORDINGLY.	
1	WM C-D&D		
परिवर्तन संख्या	प्राधिकार	वर्णन	DESCRIPTION
ALT. NO.	AUTHY		



QUICK RELEASE BKT. ASSLY

5	10	/		GROMMET - RUBBER	8	NEOPRENE RUBBER		
	9	/		HOLDING PLATE	2	STEEL	IS:1079 GR.HR2	
5	8	/		THREADED ROD ASSY.	2			
	7	/		CUSHION	4	STEEL	IS:1079 GR.HR2	
	6	/		STRAP INNER	2	STEEL		
	5	/		STRAP OUTER ASSY.	2	STEEL		
	4	/		BRACKET ARM	2	STEEL		
5	3	/		MOUNTING BASE	2	STEEL	IS:1079 GR.HR2	
5	2	/		MOUTING BRACKET VERTICAL	2	STEEL	IS:1079 GR.HR2	
5	1	/		FIRE EXTINGUISHER CO2 TYPE (2 Kg CAPACITY)	2	SEE NOTE	IS:15683:2018	
	निर्देश संख्या	लागत एवं संस्करण संख्या	अंग आरेखन संख्या	वर्णन	मात्रा	पदार्थ	विशिष्टि	प्रति भाग कि. ग्रा.
	REF. NO.	C&D NO.	PART DRG. NO.	DESCRIPTION	QTY./ LOCO	MATL	SPECN	WT. EACH IN K.G.
	अधिकारित DGN			चिततरंजन रेलइंजन कारखाना CHITTARANJAN LOCOMOTIVE WORKS, INDIA				
	जीवा व.अ.अ. CHD SSE			पदार्थ MATL	प्रति भाग कि. ग्रा. WT. EACH IN KG			
	समीक्षित स.वि.अ. / व.वि.अ. REVIEWED AEE / SEE			विशिष्टि SPECN				
01-08-18	अनुमोदित चक्र.वि.अ. APPROVED DYCEE			वर्णन	FIRE EXTINGUISHER & MOUNTING BRACKET ASSY.			
	दिनांक DATE	06-05-2025		DESCRIPTION	(2 KG CO2 TYPE)			
02-09-98	दृष्टिक अनुपात SCALE	1:2.5		आरेखन संख्या	1209-13.240-025			
	दिनांकित आधार DATED INITIAL	संदर्भ / REF. IA132-00001 ALT- 2		DRAWING NO.	परिवर्तन संख्या ALTERATION NO.	5	पर्ण SHEET	1 OF 1
								A2