

Name of work : Repairs to Paver Block, Parking Shed and Compound Wall in Taluka Court Building at Jhagadia, Dist. Bharuch.

SPECIFICATIONS

Item No.1 : Excavation for foundation upto 1.5 m depth including sorting out and stacking of useful materials and disposing off the excavated stuff upto 50 Meter lead.(A) Loose or soft soil.

1.0. General

1.1. Any soil which generally yields to the application of pickaxes and shovels, phawaras rakes or any such ordinary excavating implement or organic soil, gravel silt, sand turf loam, clay, peat etc., fall under this category

2.0. Clearing the site

2.1. The site on which the structure is to be built shall be cleared, and all obstructions loose stone, materials and rubbish of all kind bush wood and trees shall be removal as directed The materials so obtained shall be property of the Government and shall be conveyed und stacked as directed with all lead. The roots of the trees coming in the sides shall be cut and coated with a hot asphalt

2.2. The rate of side clearance is deemed to be included in the rate of earth work for which no extra will be paid.

3.0. Setting out

After clearing the site the centre lines will be given by the Engineer-in-charge. The contractor shall assume full responsibility for alignment, elevation and dimension of each and all 'parts of the work. Contractor shall supply labours materials, etc. required for setting out

the reference marks and bench 'marks and shall maintain them as long as required and directed.

4.0. Excavation

The excavation in foundation shall be carried out in true line and level and shall have the width and depth as shown in the drawings or as directed. The contractor shall do the necessary shoring and shutting or providing necessary slopes to a safe angle, at his own cost. The payment for such precautionary measures shall be paid separately if not specified. The bottom of the excavated area shall be leveled both longitudinally and transversely as directed by removing and watering as required. No earth filling will be allowed for bringing it to level, if by mistake or any excavation is made deeper or wider than, that shown on the plan or directed. The extra depth or width shall be made up with concrete of same proportion as specified for the foundation concrete at the cost of the contractor. The excavation **up to 1.5 m depth** shall be measured under this item.

5.0. Disposal of the excavated stuff

- 5.1.** The excavated stuff of the selected type shall be used in filling the trenches and plinth or leveling the ground in layers including ramming and watering etc.
- 5.2.** The balance of the excavated quantity shall be removed by the contractor from the site of work to a place as directed with lead up to all lead and lift.

6.0. Mode of measurements & payment

- 6.1.** The measurement of excavation in trenches for foundation shall be made according to the sections of trenches shown on the drawing or

as per sections given by the Engineer-in-charge. No payment shall be made for surplus excavation made in excess of above requirements or due to stopping and sloping back as found necessary on account of conditions of soil and requirements of safety.

6.2. The rate shall be for a unit of **one cubic meter**.

Item No.2 : Providing and laying cement concrete 1:3:6 (1-Cement 3-coarse sand : 6- hand broken stone aggregates 40 mm nominal size) and curing complete excluding cost of form work in (A) Foundation and Plinth.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Hand broken Stone aggregate 40 mm. nominal size shall conform to M-12.

2.0. Workmanship

2.1. General

2.1.1. Before stating concrete the bed of foundation trenches shall be cleared of all loose materials, leveled, watered and rammed as directed

2.2. Proportion of Mix:

2.2.1. The proportion of cement, sand and stone aggregate shall be one part of cement. 3 parts of coarse sand and 6 parts of **hand broken** stone aggregates and shall be measured by volume.

2.3. Mixing:

2.3.1. The concrete shall be mixed in a mechanical mixer at the site of work. Hand mixing may however be allowed for smaller quantity of work if approved by the Engineer-in-charge. When hand mixing is permitted by the Engineer-in-charge in case of break-down of machineries and in the interest of the work, it shall be carried out on a water tight platform and care shall be taken to ensure that mixing is continued until the mass is uniform in colour and consistency, However in such case 10% more cement than otherwise period 1 1/2 to 2 minutes. The quantity of water shall be just sufficient to produce a dense concrete of required workability for the purpose.

2.4. Transporting & Placing the Concrete:

2.4.1. The concrete shall be handed from the place, of mixing to the final position in not more than 15 minutes by the method as directed and shall be placed into its final-position, compacted and finished within 30 minutes of mixing with water i.e. before the setting commences.

2.4.2. The concrete shall be laid in layers of 15 cms. to 20 cms.

2.5.1. The concrete shall be rammed with heavy iron rammers and rapidly to get the required compaction and to allow all the interstices to be filled with mortar.

2.6. Curing:

2.6.1. After the final set, the concrete shall be kept continuously wet if required by pounding for a period of not less than 7 days from the date of placement.

3.0. Mode of measurement and payment

3.1. The concrete shall be measured for its length, breadth and depth, limiting dimensions to those specified on plans or as directed

3.2. The rate shall be for a unit of **one cubic meter**.

Item No.3 : Providing and laying cement concrete work 1:2:4 (1 - Cement: 2-Coarse sand ; 4- graded stone aggregates 20 mm nominal size) and curing complete excluding cost of Form work in (A) Foundation and Plinth.

1.0. Materials

1.1. Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Grit shall conform to M-8. Graded stone aggregate 20 mm nominal size shall conform to M-12.

- (a) The bars shall be kept in position by the following methods :
- (i) In case of beam and slab construction, sufficient number of precast cover blocks in cement mortar 1:2 (1 cement : 2 coarse sand) about 4 cms. x 4 cms. section and of thickness equal to the specified cover shall be placed between the bars and shattering as to secure and maintain the requisite cover of concrete over the reinforcement. In case of cantilevered or doubly reinforce beams or slabs, the main reinforcing bars shall be held in position by introducing chain spacers or supports bars at 1.0 to 1.2 meter centers.

1.2. All bars projecting from pillars, columns, beams, slabs etc, to which other bars and concrete are to be attached or bounded to later on, shall be protected with a coat of thin neat cement grout, if the bars are not likely to be incorporated with succeeding mass of concrete within the following 10 days. This coat of thin neat cement shall be removed before concreting.

1.3. The shuttering to be provided shall be of ordinary timber plank and shall conform to M-26.

- 1.4.** The dimensions of scantlings and battens shall conform to the design. The strength of the wood shall not be less than that assumed in the design.

2.0. General

- 2.1.** The concrete mix is not required to be designed by preliminary testes. The proportion of the concrete mix shall be 1:2:4 (1 cement : 2 coarse sand : 4 graded stone aggregate 20 mm. nominal size) by volume concrete work shall have exposed concrete surface or as specified in the item.
- 2.2.** The designation ordinary M-100, M-150m M-200, M-250 specified as per I.S. corresponds approximately to 1:3:6, 1:2:4, 1:1.1/2:3 and 1:1:2 nominal mix of ordinary concrete by volume respectively.
- 2.3.** The ingredients required for ordinary concrete containing one beg of cement of 50 kg. by weight (0.0342 Cu.M.) for different proportions of mix shall be as under:

TABLE

Grade of concrete	Mix by volume	Total quantity of dry aggregates by volume per 50 kg. cement to be taken as sum aggregate of the individual volumes of fine & coarse aggregates, maximum	Proportion of fine aggregate to coarse aggregate	Quantity of water per 50 kg. of cement max.
(1 cubic metre : 1000 Liters)				
1	2	3	4	5
Ordinary	Liters			Liters
M-100	1:3:6	300	Generally 1:2 for fine aggregate to Coarse aggregate by volume but subject to a upper limit of 1:1.1/1 & a lower limit of 1:3.	34
M-150	1:2:4	220		32
M-200	1:1.1/2:3	160		30
M-250	1:1:2	100		27

- 2.4.** The water cement ratios shall not be more than specified in the above table. The cement content of the mix specified in the table shall be increased if the quantity of water in mix has to be met eased to overcome the difficulties of placements and compaction so that the water-cement ratio specified in the table is not exceeded.
- 2.5.** Workability of the concrete shall be controlled by maintaining a water-cement-ratio that is found to give a concrete mix which is just sufficient wet to be placed and compacted without difficulty with the means available.
- 2.6.** The maximum size of coarse aggregate shall be as large as possible within the limits specified but in no case greater than one forth of the minimum thickness of the member provided that the concrete can be placed without difficulty so as to surround all reinforcement thoroughly and to fill the corners of the form.
- 2.7.** For reinforced concrete work; coarse aggregates having a nominal size of 20 mm. are generally considered satisfactory.
- 2.8.** For heavily reinforced concrete members as in the case of ribs of main beams, the nominal maximum size of coarse aggregate should usually be restricted to 5 mm. less than the minimum clear distance between the main bar or 5 mm. less than the minimum cover to the reinforcement whichever is smaller.
- 2.9.** Where the reinforcement is widely spaced as in solid slabs, limitations of size of the aggregate may not be so important, and the nominal maximum size may some times be as great as or greater than the minimum cover.
- 2.10.** Admixture maybe used in concrete only with approval of Engineer-in-charge based upon the evidence that with the passage of time neither the compressive strength of concrete is reduced not are other

requisite qualities of concrete and steel impaired by the use of such admixtures.

3.0. Workmanship

3.1. Proportioning : Proportioning shall be done by volume, except which shall be measured in terms of bags of 50 kg. weight, the volume of one such bag being taken as 0.0342 cu. meter Boxes of suitable size shall be used for measuring sand aggregate. The size of boxes (internal) shall be 35 x 25 cms. and 40 cms deep while measuring the aggregate and sand the boxes shall be filled without shaking ramming or hammering. The proportioning of sand shall be on the basis of its dry volume and in case of damp saner, allowances for bulk age shall be made.

3.2. Mixing :

3.2.1. For all work, concrete shall be mixed in a mechanical mixed which along with other accessories shall be kept in first class working condition and so maintained throughout the construction Measured quantity of aggregate, sand and cement required for each batch shall be poured into the claim of the mechanical mixer while it is continuously running. After half a minute of dry mixing measured quantity of water required for each batch of concrete mix shall be added gradually and mixing continued for another one and a half minute Mixing shall be continued till materials are uniformly distributed and uniform colour of the entire mass is obtained and each individual particle of the coarse aggregate shows complete coating of mortar containing its proportionate amount of cement. In no case shall

the mixing be done for less than 2 minutes after oil ingredients have been put into the mixer.

- 3.2.2.** When hand mixing is permitted by the Engineer-in-charge for small jobs or for certain other reasons, it shall be done on the smooth watertight platform large enough to allow efficient turning over the ingredients of concrete before and after adding water. Mixing platform shall be so arranged that no foreign material gets mixed with concrete nor does the mixing water flow out. Cement in required number of bags shall be spread in a layer of uniform thickness on the mixing platform. Dry coarse and fine aggregate and cement shall then be mixed thoroughly by turning over to get a mixture of uniform colour. Specified quantity of water shall then be added gradually through a rose can and the mass turned over till a mix of required consistency is obtained. In hand mixing quantity of cement shall be increased by 10 percent above that specified.
- 3.2.3.** Mixers which have been out of use for more than 30 minutes shall be thoroughly cleaned before putting in a new batch. Unless otherwise agreed to by the Engineer in-charge the first batch of concrete from the mixture shall contain only two thirds of normal quantity of coarse aggregate. Mixing plant shall be thoroughly cleaned before changing from one type of cement to another.
- 3.2.4.** The form work shall conform to the shape lines and dimensions as shown on the plans and be constructed as to remain sufficiently rigid during the placing and compacting of the concrete. Adequate arrangements shall be made by the contractor to safeguard against any settlement of the form-work during the course of concreting and after concreting. The form work of shuttering, centering, scaffolding, bracing etc. shall be as per design.

3.3. Clearing and Treatment of forms:

3.3.1 All rubbish, particularly chipping shaving and saw dust shall be removed from the interior of the form before the concrete work is placed and the-form in contact with concrete shall be cleaned and thoroughly wetted or treated. The surface shall be then coated with soap solution applied before concreting is done. Soap solution for the purpose shall be prepared by dissolving yellow soap in water to get consistency of paint. Alternatively a coat of raw linseed oil shall be applied after thoroughly cleaning the surface. Care shall be taken that the coating does not get on construction joint surface and reinforced bars.

4.0 Stripping time:

4.1. In normal circumstances and where ordinary cement is used forms may be struck after expiry of following periods.

- (a) Sides of walls columns and vertical faces of beams.....24 to 48 hours.
- (b) Beam soffits, (props, left under).....7 days.
- (c) Removal of props slabs:
 - (i) Slabs spanning up to 4.5. m.....7 days.
 - (ii) Spanning over 4.5 mm.....14 days.
- (d) Removal of props t beams and Arches:
 - (i) Spanning up to 6 mm.....14 days.
 - (ii) Spanning over 6 m.....21 days.

5.0 Procedure when removing the form work :

5.1. All form work shall be removed without such shock or vibrations as would damage the reinforced concrete surface. Before the soffits form work and struts are removed, the soffits and the concrete surface shall be exposed where necessary in order to ascertain that the concrete has sufficiently hardened.

6.0 Centering:

- 6.1. The centering to be provided shall be got approved. It shall be sufficiently strong to ensure absolute safety of the form work and concrete work before, during and after pouring concrete. Watch should be kept to see that behavior of centering and form work is satisfactory during concreting. Erection should also be such that it would allow removal of forms in proper sequence without damaging either the concrete or the forms to be removed.
- 6.2. The props of centering shall be provided on firm foundation or base of sufficient strength to carry the loads without any settlement.
- 6.3. The centering and form work shall be inspected and approved by the Engineer-in-charge before concreting. But this will not relieve the contractor of his responsibility for strength, adequacy and safety of form work and centering. If there is a failure of form work or centering, contractor shall be responsible for the damages to property.

7.0 Scaffolding:

- 7.1. All scaffolding, hoisting arrangements and ladders etc. required for the facilitating of concreting shall be provided and removed on completion of work by contractor at his own expense. The scaffolding, hoisting arrangements and ladders etc. shall be strong enough to withstand all live, dead and impact loads expected to act and shall be subject to the approval of the Engineer-in-charge. However contractor shall be solely responsible for the safety of the scaffolding, hoisting arrangement, ladders, work and workman etc.
- 7.2. The scaffolding, hoisting arrangements and ladder shall allow easy approach to the work spot and afford easy inspection.
- 7.3. The rate is applicable to all condition of working and height up to 4 mts. The rate shall include the cost of materials and labour for various operations involved such as :

- (a) Splayed edges, notching, allowance for overlaps and passing at angles, battens centering, shuttering propping, bolting, wedging easing, striking and removal.
- (b) Filleting to form stop chamfered edges or splayed external angles not exceeding 20 mm: width to beams, columns and the like.
- (c) Temporary openings in the forms for pouring concrete, if required removing rubbish etc.
- (d) Dressing with oil to prevent adhesion of concrete with shuttering and.
- (e) Raking or circular cutting.

8.0 Re-Use:

- 8.1.** Before re-use, all from shall be inspected by Engineer-in-charge and their suitability ascertained. The forms shall be scarred, cleaned and joints are gone over, repaired where required. Inside surface shall be retreated to prevent adhesion of concrete.

9.0. Consistency:

- 9.1.** The degree of consistency which shall depend upon the nature of the work and methods of vibration of concrete shall be determined by regular slump tests in accordance with I.S. 1199-193. The skimp of 10 mm. to 25 mm shall be adopted when vibrators are used and 80 mm. when vibrators are not used.

9.2. Inspection:

- 9.2.1.** Contractor shall give the Engineer-in-charge due notice before placing any concrete in the forms to permit him to inspect and accept the false work and forms as to their strength, alignment and general fitness but such inspection shall not relieve the contractor of his

responsibility for the safety of men machinery materials and for results obtained immediately before concreting all forms shall be thoroughly cleaned.

9.2.2. Centering design and its erection shall be got approved from the engineer-in-charge. One carpenter with helper shall invariably be kept present throughout the period of concreting. Movement of labour and other persons shall be totally prohibited for reinforcement laid in position. For access to different parts suitable mobile platforms shall be provided so that steel reinforcement in position is not disturbed. For ensuring proper cover, mortar blocks of suitable size shall be cast and tied to the reinforcement. Timber kapachi or metal pieces shall not be used for this purpose.

9.3. Transporting and laying:

9.3.1. The method of transporting and placing concrete shall be as approved. Concrete shall be so transported and placed that no contamination, segregation or loss of its constituent material takes place. All form work shall be cleaned and made free from standing water dust, snow or ice immediately before placing of concrete. No concrete shall be placed in any part of the structure until the approval of the engineer-in-charge has been obtained.

9.3.2. Concreting shall proceed continuously over the area between construction joints. Fresh concrete proper contraction joint is formed. Concrete shall be compacted in its final position within 30 minutes of its discharge from the mixer. Except where otherwise agreed to by the engineer-in-charge, concrete shall be deposited in horizontal layers to

a compacted depth of not more than 0.45 meter when internal vibrators are used and not exceeding 0.30 meter in all other cases.

9.3.3. Unless otherwise agreed to by the Engineer-in-charge concrete shall be dropped in to place from a height exceeding 2 meters. When trucking or chutes are used they shall be kept close and used in such a way as to avoid segregation. When concreting has to be resumed on a surface which has hardened, it shall be roughened, swept clean, thoroughly wetted and covered with a 13 mm. thick layer of mortar composed of cement and sand in the same ratio as in the concrete mix itself. This 13 mm. layer of mortar shall be freshly mixed and placed immediately before placing of new concrete. Where concrete has not fully hardened, all laitance shall be removed by scrubbing the wet surface with wire or bristle brushes, care being taken to avoid dislodgement of any particles of coarse aggregate. The surface shall then be thoroughly wetted, all free water removed and then coated with neat cement grout. The first layer of concrete to be placed on this surface shall not exceed 150 mm. in thickness and shall be well rammed against old work, particular attention being given to corners and close spots.

9.3.4. All concrete shall be compacted to produce a dense homogeneous mass with the assistance of vibrators, unless otherwise permitted by the Engineer-in-charge for exceptional cases, such as concreting under water, where vibrators cannot be used. Sufficient vibrators in serviceable condition shall be kept at site so that spare equipment is always available in the event of breakdowns. Concrete shall be judged to be compacted when the mortar fills the spaces between the coarse

aggregate and begins to cream up to form an even surface. Compaction shall be completed before the initial setting starts i.e. within 30 minutes of addition of water to dry mixture. During compaction, it shall be observed that needle vibrators are not applied on reinforcement which is likely to destroy the bond between concrete and reinforcement.

9.4. Curing:

Immediately after compaction, concrete weather including rain, running water, shocks, vibration, traffic, rapid temperature changes, frost and drying out process. It shall be covered with wet sacking has Sian or other similar absorbent material approved, soon after the initial set, and shall be kept continuously wet for a period of not less than 14 days from the date of placement. Masonry work over foundation concrete may be started after 48 hours of its laying but curing of concrete shall be continued for a minimum period of 14 days.

9.5. Sampling and testing of concrete:

9.5.1. Samples from fresh concrete shall be taken as per I.S. 1199-1959 and cubes shall be made, cured and tested at 7 days and 28 days as per requirements in accordance with I.S. 526-1959. A random sampling procedure shall be adopted to ensure that each concrete batch shall have a reasonable chance of being tested i.e. the sampling should be spread over the entire period of concreting and cover all mixing units. The minimum frequency of sampling of concrete of each grade shall be in accordance with following :

Quantity of concrete in the work	No of samples	Quantity of concrete in the works	No of samples
1 - 5 Cmt.	1	16-30 Cmt.	3
6 - 15 Cmt.	2	31-50 Cmt.	4
51 and above	4± one additional for each additional 50 mm. or part thereof.		

Note : At least one sample shall be taken from each shift, Ten test specimens shall be made from each sample, five for testing at 7 days and the remaining five at 28 days. The samples of concrete shall be taken on each day of concreting as per above frequency. The number of specimens may be suitably increased as deemed necessary by the Engineer-in-charge when procedure of tests given above reveals a poor quality of concrete and in other special cases.

9.5.2. The average of the group of cubes cast for each day shall not be less than the specified cube strength of 150 K/g Cm² at 28 days. 20% of the cubes cast for each day may have value less than the specified strength provided the lowest value is not less than 85% of the specified strength. If the concrete made in accordance with the proportions given for a particular grade does not yield the specified strength, such concrete shall be classified as belonging to the appropriate lower grade. Concrete made in accordance with the Proportions given for a particular grade shall not, however be placed in a higher grade on the ground that the test strength are higher than the minimum specified.

9.6. Stripping :

9.6.1. The Engineer-in-charge shall be informed in advance by the contractor of his intention to strike the form work. While fixing the time of removal of form work, due consideration shall be given to local conditions, character of the structure, the weather and other

conditions that influence the setting of concrete and of the materials used in the mix. In normal circumstances (generally where temperatures are above 20.C) and where ordinary concrete is used, forms may be struck after expire or periods specified in item No.9.1 (A) for respective item of form work.

9.6.2. All form work shall be removed without causing any shock or vibration as would damage the concrete. Before the soft and struts are removed, the concrete surface shall be gradually exposed, where necessary in order to ascertain that concrete has sufficiently hardened. Centering shall be gradually and uniformly lowered in such a manner as to permit the concrete to take stresses due to its own weight uniformly and gradually. Where internal metal tiles are permitted, they or their removable parts shall be extracted without causing any damage to the concrete and remaining holes filled with mortar. No permanently embedded metal part shall have less than 25 mm. cover to the finished concrete surface. Where it is intended to re-use the form work, it shall be cleaned and made good to the satisfaction of the Engineer-in-charge. After removal of form work and shutting, the Executive Engineer shall inspect the work and satisfy by random checks that concrete produced is of good quality.

9.6.3. Immediately after the removal of forms, all exposed bolts etc. passing through the cement concrete member and used for shuttering or any other purpose shall be cut inside the cement concrete member to a depth of at least 25 m. below the surface of the concrete and the resulting holes be filled by cement mortar, all fins, caused by form joints, all cavities produced by the removal of form tiles and all other

holes and depressions, honeycomb spots, broken edges or comers and other defects, shall be thoroughly cleaned", saturated with water and carefully pointed and rendered true with mortar of cement and fine aggregate mixed in proportions used in the grade of concrete that is being furnished and of as dry consistency as is possible to use. Considerable pressure shall be applied in filling and pointing to ensure thorough filling in all voids. Surface which are pointed shall be kept moist for a period of 24 hours. If rock pockets/honeycombs in the opinion of the Engineer-in-charge are of such an extent or character as to effect the strength of the structure materially or to endanger the life of the steel reinforcement, he may declare the concrete defective and require the removal and replacement of the portions of structure affected.

10.0. Mode of Measurement & Payment

10.1. The consolidated cubical contents of concrete work as specified in item shall be measured. No deduction shall be made for

- (a) Ends of dissimilar materials such as joints, beams, posts, girders, falters, purling trusses, corbels and steps etc. up to 500 Sq, Cm. in section.

10.2. Form work shall be measured as the area in square meters to shuttering in contact with concrete except in the case of inclined member and portion of curved profile and upper side in which case on area of underside shall be measured for payment.

10.3. Form work to secondary beams shall be measured up to the sides of main beams but no deduction shall be made from the form work of the main beam at the inter section point. No deduction shall be made from the form work of a column at inter section of beams.

- 10.4.** The rate includes cost of all materials labour, tools and plant required for mixing, placing in position, vibrating and compacting, finishing, as directed, curing and all other incidental expenses for producing centre of specified strength. The rate includes the cost of form work.
- 10.5.** The volume occupied by reinforcement shall not be deducted from R.C.C. work.
- 10.6.** The rate shall be for a unit of **one cubic meter**.

Item No.4 : Providing corrugated G.I Sheet of class-3 fixed with galvanized iron J or L Hooks, Bolts and nuts 8mm diameter with bitumen and G.I limpet washer or G.I limpet washer filled with white lead complete excluding the cost of purlins, Rafters and Trusses.(1) 0.80 mm thick sheet.

1.0. Materials :

1.1. Corrugated **G.I.** sheet shall conform to M-23.

2.0. Workmanship

2.1. Spacing of purlins : One purlin shall be provided at the ridge and one at the eaves. The spacing of other purlins for 0.80 mm. thick G.I. sheet shall not exceed 1.80 meters. The purlin shall coincide with the centre line of the end lap. The ridge purlins shall be placed in such a way that the ridges can be fixed properly. The portion overhanging the wall support shall not be more than one fourth of the spacing of purlins.

2.2 The top surfaces of the purlins shall be painted before the sheets are fixed over them. Embedded portions of purlins shall be finished with two coats of coal-tar.

2.3. Laying of Sheets

2.3.1 The sheets shall be laid in purlins to a true plane with the line of corrugations truly parallel or normal to the sides of area to be covered. The sheets shall not generally be built into gables and parapets. They shall be bent up along their side edges close to the wall, and the junction shall be protected by suitable flashing or by projecting drip course.

2.3.2 The laps at end shall be provided 150 mm. minimum for roof slopes 1 in 2 (1 vertical : two horizontal) and steeper but 200 mm. shall be provided for flatter slopes than those above. The side lap shall be provided two ridges of corrugations at each side.

2.3.3. The sheets shall be cut to the dimensions or the shape of the roof either along their lengths or their width or in slant across the line of corrugations at hips and valleys. The sheets shall be cut carefully with a straight edge and chisel to give straight finish. The sheets shall be laid such that the laps are turned away from the usual direction of local heavy rain.

2.3.4 Fixing of Sheets :

2.3.4.1 Sheets shall be fixed to the purlins or other roof members such as hips or valley rafter etc. with 'J' or 'L' galvanized hook bolts, and galvanized nuts 8 mm. dia. with bitumen limpet washers and G.I. washers. Limpet washers with white lead shall be used. Length of hook bolt shall be varied to suit the site requirement. Bolts shall be sufficiently long so that after fixing the project above the top of their nuts by not less than 12 mm the grip of 'J' or 'L' book bolts on the sides of purlins shall not be less than 25 mm. There shall be minimum of three hooks bolts placed at the ridge of corrugations in each sheet in every purlin and their spacing shall not exceed 300 mm. Coach screw shall not be used for fixing the sheets to purlin, where the slopes of roof are not less than 2.1/2 degree (1 vertical and 2.1/2 horizontal). Sheets shall be jointed together at the side laps by galvanized iron boils and nuts 25 mm. x 6 mm. size each bolt with a bitumen and G.I. limpet washer filled with white lead. Where the overlaps at the sides extend to two corrugations, these bolts shall be placed zigzag over lapping corrugations, so that the ends of the overlapping sheets are drawn tightly towards each other. The spacing of same bolts shall not exceed 600 mm. along each of the staggered rows.

2.3.5. Holes for all bolts shall be drilled and not punched in the ridges of the corrugations from the under side, while the sheets are on the ground. The holes in the sheets shall be at least 50 mm. from the edge. Sheets drilled wrongly shall be rejected. The holes in the washers shall be of the exact diameter of the hook bolts or the beam bolts. The nuts shall be tightened from above to give a leak-proof root.

3.0. Mode of measurements and payment

3.1. The measurements of the G.I. sheet shall be taken for finished work in superficial area in general plane (not girthed on the roof). The laps between the G.I. sheet both at their ends and along the side edges shall not be measured. The overlaps of G.I. sheet over the valley piece and their under lap under the ridge, hip and flashing piece shall be included in the measurements.

3.2 No deductions in measurements shall be made for openings for chimney stacks, sky light etc. of area up to 0.40 sq. mt. nor extra be paid for labour in cutting and for wastage etc. in forming such openings.

3.3. The rate of roof shall include the cost of all materials and labour involved in all operations described above. The rate also includes the cost of provision, erection and removal of the scaffolding, benching, ladders, templates and tools required for the proper execution and erection of the work. The rate includes the cost of purlins, rafters and trusses.

3.4. The rate shall be for a unit of one sq. meter.

Item No.5 : Steel work, welded in built up sections framed work including cutting, hoisting, fixing in position and applying a priming coat of red lead paint. (A)In beams and joists, channels angles Tees, flats, with connecting plates or angle cleats as in main and cross beams. Hip and jack rafters, purlins connected to common rafters and the like

1.0. Materials

The structured steel work shall conform to M-22. Red lead paint shall conform to I.S : 102-1962.

2.0. Workmanship

2.1. The steel sections as specified or required, shall be cut, square and to correct lengths, as per drawings and design. The cut ends exposed to view shall be finished smooth. No two pieces shall be welded or otherwise jointed to make up the required length of member, except as indicated in the drawing or as directed. All straightening and shaping to form shall be done by application of pressure and not by hammering. Any bending or cutting shall be carried out in such a manner as not to impair the strength of the metal. All operations shall be done in cold state unless otherwise directed/permitted.

2.2. Steel riveted or bolted in built up sections, frame work.

2.2.1. The steel structure as shown in the drawings or as per direction of the Engineer-in-charge shall be laid out on a level platform to full scale and to full size in parts. A steel tape shall be used for measurements to ensure maximum accuracy.

2.2.2. Wooden templates 12 mm. to 19 mm. thick or metal sheet template shall be made to correspond to each connecting gussets plate and rivet

holes shall be accurately marked on them and drilled. The templates shall be laid on the steel members and holes of the steel members shall also be marked for curing. The base of steel column and the position of Anchor bolts shall be carefully set out

2.2.3. Ail stiffeners shall be formed by pressure and where practicable the metal shall not to be cut and welded in making these. In major work, or where so specified, shop drawings giving complete details and information for the fabrication of the component parts of the structure including location, type, size, (origin and details or rivets, bolts or weld shall be prepared in advance of the actual fabrication and as distinctly marked or stenciled with paint with the identification mark as given in the shop drawings. The bars shall be thickened at the ends, so as to provide for screwed threads and gradually tapered off to meet their normal section. Great accuracy shall be observed in fabrication of various member, so that these can be assembled without being unduly packed, stained, or forced into position and when built up, shall be true and free from twists, brinks, buckles, or open joints. Before making holes in individual members for fabrication the steel work intended to be riveted or belted together shall be as aligned or clamped properly and tightly so as to ensure close abutting or lapping of the surfaces of the different members. All stiffeners shall bear tightly both at top and bottom without being drawn or caulked. The abutting joints shall be cut or crossed true and straight and fitted close together. Web splice plates and fillers under stiffened shall be cut to fit within 3 mm. or flange Angles Web plates of Girders shall have no cover. Plates shall have their ends flush with the top of angles forming the flanges unless otherwise required. The web plates when

spiced shall have clearance of not more than 6 mm. The erection, clearance for created ends of members connecting steel shall preferably be not greater than 5 mm. The erection clearance at the ends of beams without web cleats shall not be more than 3 mm. at each end but where for a practical reason greater clearance is necessary, suitably designed seating shall be provided. Pains and rollers shall be accurately tuned to gauge. These straight and smooth and free from flaws. The roller bearing shall be provided with adequate arraignments for holding the girders or truss resting on it. In columns caps and bases, the ends of shifts together with the attached gussets Angles, channels etc after riveting together shall be accurately mechanized so that the parts connected Butt against each other over the entire surfaces of contact connecting angles or channels shall be fabricated and placed in position with greater accuracy so that they are not unduly reduced in thickness by machining. The ends of bearing stiffeners shall be mechanized or ground to fit tightly both at the top and bottom, All holes shall generally be drilled to the required size and at required, position. Sub punching shall be permitted provided it is done 3 mm. or less in diameter and reamer thereafter to the required size. The holes for rivets and bolts shall be larger by 0.4 to 6 mm. than the nominal diameter of rivets or bolts depending upon the diameter of rivets. Holes shall have their axis perpendicular to the surface bored through. The drilling or reamery shall be free from burrs, and the holes should be clean and accurate holes for counter sunk bolts shall be made in such a manner that their heads fit flush with the surface after fixing.

The fabrication work shall be completed in workshop as far as it is practicable to do so. Site joints shall be done with rivets and fitted bolts or black bolts, as shown in the drawings or as directed. Generally the following principles shall govern the use of rivets turned and fitted bolts, and black bolts.

(i) Rivets and turned and fitted bolts shall be used where the connections is such that slip under load has to be avoided.

(ii) Black bolts may be used very sparingly where a force is carried through a connection without impact, vibration or reversal or stresses.

2.2.4. Riveting:

The parts assembled for riveting shall be in close contact with each other and the bearing stiffeners shall bear tightly both at top and bottom without being drawn or caulked. Members to be riveted shall be properly pinned or bolted and rigidly held to gather while riveting. Drifting of holes shall not be permitted except to draw the parts together and the drifting tools so used shall have maximum diameter not exceeding, the nominal diameter of rivets or bolts. Drifting done during assembling shall not distort the metal or enlarge the holes. The shanks of rivets shall project beyond the plate-surface sufficiently so as to fill hole thoroughly and form the required head after riveting. The riveting shall be done by hydraulic or pneumatic process. However where such facilities are not available, hand riveting may be permitted. The rivet shall be heated red hot, care being taken to control the temperature of heating so as not to burn the steel. Rivets of diameter less than 10 mm. may be fitted cold. Rivets shall be of heat finish with heads full and of equal size. All loose, burnt or badly

formed reverts with concentric or deficient heads shall be cut out and replaced. The heads of rivets shall be central to shanks and shall grip the assembled member firmly. In cutting out rivets, care shall be taken so as not to injure assembled members, caulking or reequipping shall not be permitted.

For testing rivets, a hammer weighing approximately 0.25 kg shall be used. Both heads of the rivets shall be tapped; slack rivets will give a hollow sound and a jar. All rivet heads shall be painted with red lead paint within a week of their fixing.

2.2.5. All bolt heads and nuts shall be hexagonal and of equal size unless specified otherwise. The screwed heads shall conform to I.S. 1363-1960 and the threaded surface shall not be tapered. The bolts shall be of such length so as to project two clear threads beyond the nuts when fixed in position and these shall fit in the holes without any shakes. The nut shall be fit in the threaded ends of bolts properly. Where turned and fitted bolts are required to be used in place of rivets shall be provided with washers not less than 6 mm. thick so that the nut when tightened shall not bear on the unthreaded body of the bolt. Tapered washers shall be provided for all heads and nuts bearing on leveled surfaces. The threaded portion of the bolt shall not be within the thickness of the parts bolted together, the faces of the bolt heads and nuts abutting against steel members shall be machine finished. Where there is a risk of the nut being removed or becoming loose due to vibrations or reversal of stresses, these shall be secured from slackening by the use of locknuts, spring washers, cross-cutting or hammering down of threads as directed.

Bolts, nuts, and washers shall be thoroughly cleaned and dipped in double boiled linseed oil before use. The whole steel work shall be painted with a coat of priming coat of red lead, as per relevant specification of painting.

3.0 Mode of measurements & payment

3.1. The steel work shall be measured in general as under:

(a) All work shall be measured on the basis of finished dimensions as fixed at site and measured net unless specified otherwise.

(b) The weight of steel sections, steel rods, and steel strips in finished work shall be calculated Hum standard weight on the same basis on which steel is supplied to Contractor by department or those given in relevant I.S. if steel is arranged by the contractor.

(c) The weight of steel plates and strips shall be taken from relevant I.S. based on 7.35 kg./ sq. meter for every millimeter sheet thickness if steel is supplied to the contractor by department.

(d) Unless otherwise specified, weight of cleats, brackets, packing pieces, bolts, nuts, washer, distance pieces, separators, diaphragm gusset (taking overall square dimensions) fish plates etc. shall be added to the weight of respective items.

(e) In riveted work allowance is to be made for weight of rivet hands. No deductions shall be made for rivet or bolts holes excluding holes for anchor or holding down bolts.

(f) For forged steel and steel castings, weight shall be calculated on the basis of 7850 kg./cum.

(g) Unless otherwise specified, no allowance shall be made for the weld metal in case of welded steel structure.

(h) Dimensions other than cross sections and thickness of plates shall be measured to nearest 0.001m

(i) Mill tolerance shall be ignored when weight is determined by calculation.

3.2. The rate includes cost of all material, labour, erection, hoisting scaffolding, protective measure, required for proper completion of the item of work. This shall also include conveyance and delivery handling, loading, unloading and storing etc. required for completing the item described above including necessary wastage involved.

3.3. The rate shall be for a unit of **Qntl.**

Item No.6 : Providing and fixing pre-cast Rubber Dye / steel Dye inter locking concrete block 60mm thick with grade of concrete M-300 pneumatic compressed / vibrated mechanically and as per approved design Confirming to IS 15658 : 2006 including 35 mm Sand layer for levelling and filling the joint with sand in proper line and level as per guidelines of IRC : SP 63-2018 etc. Complete.

General

This work shall consist of providing and laying **precast Rubber Dyed/Steel Dye inter locking concrete block 60 mm thick** with grade of concrete M-300 as per approved design over a base layer of **35 mm thick layer** of sand of the shape and dimensions shown on the drawings and conforming to these specifications or as approved by the Engineer in charge.

1.0 MATERIAL

Water shall conform to M-1. Cement shall conform to M-3.

1.0 Rubber Dyed/Steel Dye interlocking concrete block paving tiles

Rubber Dyed interlocking concrete block paving tiles shall be of approved size brand and make as approved by Engineer in charge.

1.1 The size shape and design of **rubber Dyed/steel Dye interlocking concrete block paving tiles** shall generally be as per manufacturers product or as directed by the Engineer in charge and Architect.

1.2 The **rubber Dyed/steel Dye interlocking concrete block paving tiles** shall satisfy the tests as regards compress strength transverse strength resistance to wear and water absorption.

1.3 The colour size shape and design of the **rubber Dyed/steel Dye interlocking concrete block paving tiles** shall be directed by Engineer or Architect.

- 1.4** The rubber Dyed/steel Dye interlocking concrete block paving tiles shall be of best quality as approved by the Engineer In charge. They shall be flat and true to shape. They shall be free from cracks, crazing spots, chipped edges and corners. The glazing shall be of uniform shade.

2.0 SAND

- 2.1** Sand shall be natural sand, clean well graded, hard strong durable and gritty particular free from immures amounts of dust, clay, kankar modules.
- 2.2.** For masonry works sand shall confirm to the requirements of IS: 2116.
- 2.3.** For plain and reinforced cement concrete (PCC and RCC) or pre stressed concrete (PSC) works fine aggregates shall consist of clean, hard strong and durable prices of crushed stone, crushed gravel or suitable combination of natural sand crushed stone or gravel, They shall not contain dust lumps soft or flaky materials mica or other deleterious materials in such quantities as to reduce the strength and durability of concrete, or to attack the embedded steel. Motorized sand washing machines should be used to remove impurities from sand. Fine aggregate having positive alkali-silica reaction shall not be used. All fine aggregates shall conform to IS L 383 and tests for conformity shall be carried out as per IS : 2386 (Part I to VIII) The contractor shall submit to the Engineer in charge the entire information indicated in Appendix A of IS : 383. The fineness

modulus of fine aggregate shall neither be less than 2.00 nor greater than 3.5.

2.4. Sand fine aggregates for structural concrete shall conform to the following grading requirements as shown in the table below.

2.5 Fine Sand: The fineness module shall not exceed 1.0 the sieve analysis of fine sand be as under:

IS. Designation	Sieve	% by wt. passing		
		Zone I	Zone II	Zone III
10 mm		100	100	100
4.75 mm		90-100	90-100	90-100
2.3 6mm		60-95	75-100	85-100
1.18 mm		30-70	55-90	75-100
600 MC		15-34	35-59	60-79
300 MC		5-20	8-30	12-40
150 MC		0-10	0-10	0-10

➤ **Coarse Sand:** The fineness modules of coarse sand shall not be less than 2.5 and shall not exceed 3.0. The sieve analysis of coarse sand be as under:

I. S. Sieve Designation	% by wt. passing
4.75 mm	100
2.36mm	90 to 100
1.18 mm	70 to 100
600 MC	30 to 100
300 MC	85 to 70
150 MC	00 to 50

3.0 WORKMANSHIP

3.1 The rubber Dyed/steel Dye interlocking concrete block paving tiles shall be laid on a layer 7.5 cm thick layer of coarse sand. The slope in the floors shall be provided in the sub grade. The base layer shall be properly watered, rammed and consolidated. Before laying the pavers blocks, it shall be moisture. Plinth masonry offset shall be depressed so as to allow the sub grade concrete to rest on it.

3.2 Rubber Dyed/Steel Dye interlocking concrete block paving tiles of approved quality shape and design and shall be laid evenly to level and slope as directed by Engineer in charge over a bed of a base layer consisting of 75mm thick sand layer.

3.3 Laying: The rubber Dyed/steel Dye interlocking concrete block paving tiles shall be laid in plain, diagonal or other pattern as directed. The cement concrete blocks shall be laid properly and set home by gentle tapping.

3.4 End portion of pavement shall be finished with C.M. 1:3 as per detailed drawing etc. complete.

4.0 MODE OF MEASUREMENT AND PAYMENT

4.1 The unit rate rubber Dyed/steel Dye interlocking concrete block paving tiles flooring shall include the cost of all materials, tools and plant required for supplying and laying material like brick bats sand pavers blocks, laying of base layer in true level and slope as required

applying & placing pavers blocks in position, compacting, finishing, curing.

4.2 The length and breadth shall be measured correct to a Square meter correct to 2 places of decimal. Length and breadth shall be measured to correct to a centimeter and between the finished the finished face of the skirting, dedo or wall plaster and no deduction shall be made nor extra paid for any opening in floors or areas up to 0.1 square meter.

4.3 The rate shall be for a unit of **one Square meter.**

Item No.7 : Brick work using common burnt clay building bricks having crushing strength not less than 35 kg./Sq.Cm. in foundation and plinth in Cement Mortar 1:6 (1- Cement: 6 -fine sand) (B) Conventional.

1.0. Materials

Water shall conform to M-1. Cement shall conform to M-3. Sand shall conform to M-6. Bricks shall conform to M-15. Cement mortar shall conform to M-11.

2.0. Workmanship

2.1. Proportion:

2.1.1. The proportion of the cement mortar shall be 1:6 (1 cement : 6 fine sand) by volume.

2.2. Wetting of bricks:

2.2.1. The bricks required for masonry shall be thoroughly wetted with clean water for about two hours before use or as directed. The cessation of bubbles, when the bricks are wetted with water is as indication of through wetting of bricks.

2.3. Laying:

2.3.1. Bricks shall be laid in English bond unless directed otherwise. Half or cut bricks shall not be used except when necessary to complete to bond; closures in such case shall be cut to required size and used near the ends of walls.

2.3.2. A layer of mortar shall be spread on full width for suitable length of the lower course. Each brick shall first be property bedded and set home by gently tapping with handle of trowel or wooden mallet. Its inside face shall be flushed with mortar before the next brick is laid and pressed against it. On completion of course, the vertical joints shall be fully filled from the top with mortar.

2.3.3. The walls shall be taken up truly in plumb. All courses shall be laid truly horizontal and all vertical joint shall be truly vertical. Vertical joints in alternate course shall generally be directly one over the other. The thickness of brick course shall be kept uniform.

2.3.4. The brick shall be laid with frog up wards. A set of tools comprising of wooden straight edges, man son's spirit level, square half meter rub, and pins, string and plumb shall be kept on the site of work for frequent checking during the progress of work.

2.3.5. Both the faces of walls of thickness greater than 23 cms. shall be kept in proper place. All the connected brick work shall be kept not more than one meter over the rest of the work. Where this is not possible, the work shall be raked back according to bond (and not left toothed) at an angle not steeper than 45 degrees.

2.3.6. All futures, pipes, outlets of water, hold fasts of doors and windows etc. which are required to be built in wall shall be embedded in cement mortar.

2.4. Joints:

2.4.1. Bricks shall be so laid that all joints are quite flush with mortar. Thickness of joints shall not exposed 12 mm. The face joints shall be raked out as directed by raking tools daily during the progress of work, when the mortar is still green so as to provide key for plaster or pointing to done.

2.4.2. The face of brick shall be cleaned the very day on which the work is laid and all mortar dropping removed.

2.5. Curing:

2.5.1. Green work shall be protected from rain suitably. Masonry work shall be kept moist on all the faces for a period of seven days. The top of masonry work shall be kept well wetted at the close of the day.

2.6. Preparation of foundation bed:

2.6.1. If the foundation is to be laid directly on the excavated bed, the shall be leveled, cleared of all loose materials, cleaned and wetted before stating masonry, If masonry is to be laid on concrete footing, the top of concrete shall be cleaned and moistened. The contractor shall obtain the engineer's approval for the foundation bed before foundation masonry is started. When pucca flooring is to be provided flush with the top to plinth, the inside plinth offset shall be kept lower than the outside plinth top by the thickness of the flooring.

3.0. Mode of measurements & payment

3.1. The measurements of this item shall be taken for the brick masonry fully completed in foundation up to plinth. The limiting dimensions not exceeding those shown on the plinths or as directed shall be final. Battered tapered and curved portions shall be measured net.

3.2. No deduction shall be made from quantity of brick work nor any extra payment made for embedding in masonry of marking holes in respect of following item.

(1) Ends of joints, beams, posts, girders, rafters, purlins trusses corbel, steps, etc. where cross sectional area does not exceed 500 sq.cm.

(2) Opening not exceed in 1000 sq.cm.

(3) Wall plate sand bed plates bearing of slab, chhajjas and like whose thickness does not exceed 10 cms. and the bearing does not extend the full thickness of wall.

(4) Drainage holes and recesses for cement concrete blocks to embed hold fasts for doors, window etc.

(5) Iron fixtures, pipes up to 300 mm. dia. hold fasts of doors and window built into masonry and pipes etc. for concealed wiring.

- (6) Forming charges of section not exceeding 350 sq.cm. in masonry.
- 3.3** Apparatuses for fire places shall not be deducted nor shall extra labour required to make splaying of jumps, throating and making trenches over the aperture be paid for separately.
- 3.4.** The rate shall be for a unit of **one cubic meter**.

Item No.8 : Providing and fixing granite stone steps of approved make and colour. 18 mm thick, machine cut and polished, laid over cement mortar (1:4) including cutting, dressing, fixing tread and riser, jointing with white cement mixed with matching pigment, curing, and all labour, tools and materials, complete as per specifications and direction of Engineer-in-Charge.

1.0. Materials

1.1. Water shall conform to M-1. Lime mortar shall conform to M-10. Cement mortar shall conform to M-11. **18 mm thick both side machine polished granite stone** shall conform to M-49,

2.0. Workmanship

2.1. Each slab shall be cut to the required size and shape and fine chisel dressed at all the edges. The sides trust dressed shall have a full contract if a straight edge is laid along. The sides shall be table rubbed with coarse sand before paving. All angles and edges of the slabs shall be true square and free from chippings and giving a plane surface. The thickness shall be 25 mm. (Average) as specified in the item but not less than 20 mm. at any place of the slab.

2.2. Bedding for the polished kota stone slabs shall be of cement mortar 1:6 (1 cement : 6 coarse sand) or L.M. 1:1.5 of average thickness 20 mm given in the description of the item. Sub grade shall be cleaned wetted and mopped mortar of the specified mix and thickness shall then be spread on an area sufficient to receive one kota stone slab. The slab shall be washed clean before laying. It shall be laid on top, pressed, tapped gently to bring it in level with the other slabs. If shall then be lifted and laid aside. Top surface of the mortar shall then be corrected by adding fresh mortar at hollows or depressions. The mortar shall then be allowed to harden bit. Over this surface, cement

slurry of honey-like consistency shall be applied. The slab shall then be gently placed in position and tapped with wooden mallet till it is properly padded in level with and close to the adjoining slab. The joint shall be as fine as possible. The slabs fixed in the floor adjoining, the walls shall enter not less than 10 mm. under the plaster, skirting or dedo. The junction between the wan and floor shall be finished neatly. The finished surface shall be true to levels and slopes as directed.

2.3. The floor shall be kept wet for a minimum period of 7 days so that bedding and joints set properly

2.4. Polishing shall be normally commenced after 14 days of laying the stone slab. First polishing shall be done with carborundum stones of 120 grade grit fitted in the heavy machine and then second polishing shall be done with carborundum stone of 220 to 350 grade grit fitted in heavy machine. Water shall be properly used during polishing. The stone shall then be washed clean with water. When directed by the Engineer-in-charge, wax polish of approved quality shall be applied on the surface with the help of soft cloth over a clean and dry surface. Then the polishing machine fitted with bobs shall be run over it.

2.5. The holes required for Nahni traps, pipes and any other fittings shall be made, without any extra cost.

3.0. Measurement & payment

3.1. The rate shall include the cost of all materials and labour involved in all the operations described above. The kota stone flooring shall be measured in square meters correct to two places decimal, length and breadth shall be measured correct to a centimeter and between the

finished face of skirting dedo plaster and no deduction shall be made nor extra paid for any opening in floor of areas upto 0.1 sq.

3.2. The rate shall be for a unit of one **sq. meter.**

Item No.9 : Providing and fixing 35 mm thick shutters for Doors, windows and clear story windows including anodised aluminium butt hinges with necessary screws. (A) Indian Teak Wood (iii) Partly panelled and partly glazed.

1.0. Materials

1. Wood for shutter shall conform to M-29.
2. Glass shall conform to M-38.
3. Stainless steel fixtures and fastenings shall conform to M-43.

2.0. Workmanship

2.1. The item covers the requirement of frames for doors, windows, clearstory windows, their supply and fixing.

2.2. Frames:

2.2.1. All members of frames shall be exactly at right angles. The right angle shall be checked from inside surfaces of the frames of the respective members.

2.2.2. All members of frames shall be straight without any warp of bow and shall have smooth surfaces well planed on the three sides exposed at right angles to each other. The surfaces touching the wall may not be planed unless it is required in order to straighten up the member or to obtain the overall sizes within the tolerances as specified.

2.2.3. Frame shall have dovetail joints. When clerestory windows in included, it shall be provided by having full length one piece post for door or windows and clerestory window extending the frame on top at the head to the required extent. Horns shall not be provided in the head of the frame. When no sills are provided, the vertical posts of the frame in the ground floor shall be embedded in the sill masonry for 10 cm. on upper floors, the vertical posts shall be fixed in the floor or masonry by forming notches 10 mm. deep. Slight adjustment of

spacing as necessary shall be done to have the hold fasts in the joints of masonry course. The frame shall be erected in position and held plumb with strong support from north sides and built in masonry as it is being built. The transom shall be through tenoned into the mortises of the jamb post to the full width of the jamb post and the thickness of the tenon shall be not less than 15 mm.

2.3. Tolerance:

Unless specially mentioned otherwise tolerance of +1.5 mm shall be allowed for each wrought face.

- 2.4.** The tenons shall be closely fitting into the mortises and suitably pinned with wood dowels not less than 10 mm. dia. meter. The depth of rebates for housing the shutter shall be as shown in the detailed drawing or as directed.
- 2.5.** The concrete surface of tenon and mortise shall be treated before putting together with an adhesive of approved make.
- 2.6.** Minimum number of three hold-fasts shall be fixed on each side of door and windows frames, one at the center point and the other two at 30 mm. from the top and bottom of the frames. In case of windows and ventilators frames. The size of each hold-fast shall be 300 x 25 x 6 mm. and of mild steel with split end. The hold fasts shall be fixed with screws to frames.
- 2.7.** Mild steel hold fasts shall be protected with a coating of coal asphalt tar. The surface of frame abutting the masonry or concrete faces shall be properly treated by applying a coat of approved coating.

3.0. Shutters:

- 3.1.** Paneled shutters shall be constructed in the form of timber frame work of styles and rails with panel inserted of type as specified in the detailed drawings. Panel shall be fixed by providing grooves in the

style and rails. The styles and rails shall be joined to each other by mortise and tenon joints at right angles.

- 3.2 All members of the shutters shall be straight without any warp or bow and shall have smooth, well planed faces at right angles to each other.
- 3.3. The size of styles and rails shall be as per drawings or as directed. Styles and rails of shutters shall be made of one piece only.

4.0. Timber paneling:

- 4.1. Thickness of the panel shall be as specified in the item as shown in the drawing or as directed. If the panel is made from more than one piece the pieces shall be finished as shown in the detailed drawings and shall be joined with continuous groove with specified size. The end pieces of the panel and the top and bottom of the panel shall be provided with continuous tongue to frame into groove of the frame shutter. An air space of 1.5 mm. shall be left in the groove of frame of shutter while framing the panels in it.
- 4.2. The faces of the panel as well as various pieces of the panel shall be closely fitted to the sizes of the grooves.
- 4.3. Finishing of the corners of raised panel edges shall be done as shown in drawings or as directed.
- 4.4. The thickness specified shall be finished thickness and no tolerance will be permitted.

5.0 Fixtures and Fastenings:

- 5.1. The rate shall include anodized butt hinges including fixing with iron screws. The size and number of hinges shall be as per table given in annexure-1.

6.1. Preparation of surfaces : The surfaces painting shall be cleaned of all rust, scale, dirt and other foreign matter sticking to it with wire brushes, steel wool, scrapers, sand paper etc. This surface shall then be wiped finally with mineral turpentine which shall also remove grease and perspiration of hand marks. The surface shall then be allowed to dry.

6.2. Application of primer :

6.2.1. After the preparation of the surface, the priming coat shall be applied immediately. The brushing operations are to be adjusted to the spreading capacity advised by the manufacturer of the particular primer. The paint shall be applied evenly and smoothly by means of crossing and laying off. The crossing and laying off consists of covering the area over with paint, brushing alternately in opposite directions, two or three times and then finally brushing lightly in a direction at right angles to the same. In this process, no brush marks shall be left after the laying off is finished. The full process of crossing and laying off will constitute one coat.

6.2.2. During painting, every time, after the priming coat has been worked out of the brush bristles or after the brush has been unloaded, the bristles of the brush shall be opened up by striking the brush against portion of the unpainted surface with the end of the bristles, held at right angles to the surface, so that bristles thereafter will collect the correct amount of paint when dipped again into a paint container. The primary coat shall be allowed to dry completely before painting is started.

6.2.3. No hair marks from the brush or clogging at paint puddles in the corner of panels angles of molding etc. shall be left on the work

6.2.4. Special care shall be taken while painting over bolts, nuts, rivets, overlaps etc.

6.2.5. The container when not in use shall be kept close and free from air so that paint does not thicken and also shall be kept guarded from dust.

7.0. Mode of measurements & payment

7.1. The new wood and other wood surface shall be measured under this item.

7.2. All the work shall be measured net in the decimal system, as executed subject to the following limits unless otherwise stated hereinafter.

(a) Dimensions shall be measured to the nearest 0.01 meter.

(b) Areas shall be worked out to the nearest 0.01 sq. meter.

7.3. No deductions shall be made for openings not exceeding 0.5 sq. mt. each and no addition shall be made for painting to beddings, moldings, edges, jambs, soffits, sills etc. of such opening.

7.4. In case of fabricated structural steel and iron work, priming coat of paint shall be included with fabrication. In case of trusses if measured in sq. m. compound girders, stanchions, lattices, grader and similar work, actual area shall be measured in sq. m. and no extra shall be paid for painting on bolts heads, nuts, washers etc. No addition shall be made to be weight calculated for the purpose of measurements of steel and iron works for paint applied on shop or at site.

7.5. The different surfaces shall be grouped into one general item, areas of uneven surfaces being converted into equivalent plain areas in accordance with the table given as per Annexure-II for payment.

The both side laminated partial board shall be of good quality and approved make. It shall be of specified thickness.

The teak wood molding strips of good quality and approved make of specified sizes shall be used.

The rate includes the cost of labour, materials, equipment etc. required for satisfactory completion of the Item with all lead & lift.

The Rate shall be for a unit of one Sq. meter including cost of all materials, labour charges etc. complete.

Item No.10 : Providing and fixing "Y" shape concertina razor coil roll fencing 10 mm c/c with 50 x 50 x 5 angle for "Y" and 35 x 35 x 5 angle for bottom and sides as shown in drawing & G.I. barbed roll fencing 10 cm C.C. spray and oil painting etc.

1.0. Materials

- (1) Water shall conform to M-1.
- (2) Cement shall conform to M-3.
- (3) Sand shall conform to M-6.
- (4) Brick bats aggregate shall conform to M-14,
- (5) Oil paint shall conform to M-44.
- (6) Barbed wire shall conform to M-78.

2.0. Workmanship

- 2.1.** The pits of the size 0.5 x 0.5 m. shall be excavated, true to line and level to receive the post at 2.5 C/C. The relevant specifications shall be followed for excavation work.
- 2.2.** The pits shall be filled with a layer 0.15 m. thick with lean concrete 1:5:10 (1 cement: 5 sand : 10 graded brick bat aggregate 40 mm. nominal size). The M.S. angles 40 mm. x 40 mm. x 6 mm shall be filled in with lean concrete 1:5:10 and rammed properly so as to form total 0.5 m. x 0.5 m. concrete block. The concrete shall be cured for 7 days to allow it to set.
- 2.3.** The barbed wire shall be stretched and fixed in 5 horizontal rows and two diagonals. The bottom row shall be 140 mm. above ground and the rest at 125 mm. centre to centre. The diagonal shall be stretched

between adjacent post from top wire of one post to the bottom wire of 2nd post. The wires shall be fixed to posts by means of staples. The M.S. Angle posts shall be painted with 3 coats of old paint of approved tint and shade.

3.0. Mode of measurements and payment

- 3.1.** The work shall be measured for the finished work from centre to centre of the posts.
- 3.2.** The rate shall include the cost of labour and materials involved in the operations described above.
- 3.3.** The rate shall be for a unit of One running meter.